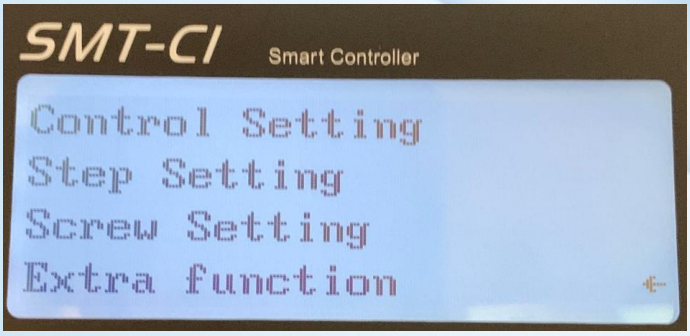
Loading Program Setting

1. **Insert Micro SD card**

2. **Enter controller setting and select “Extra function”.**



3. **Select “Export to SD Card”.**

4. **After finish loading program, take out the SD card and insert to computer**

There are 4 documents in the SD card.

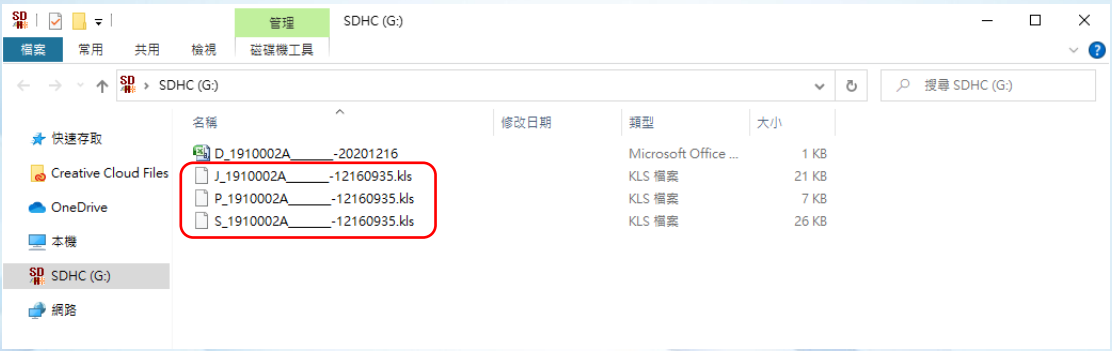
“D_1910002A” is Tightening stats record.

“J_1910002A” is Job sequence setting.

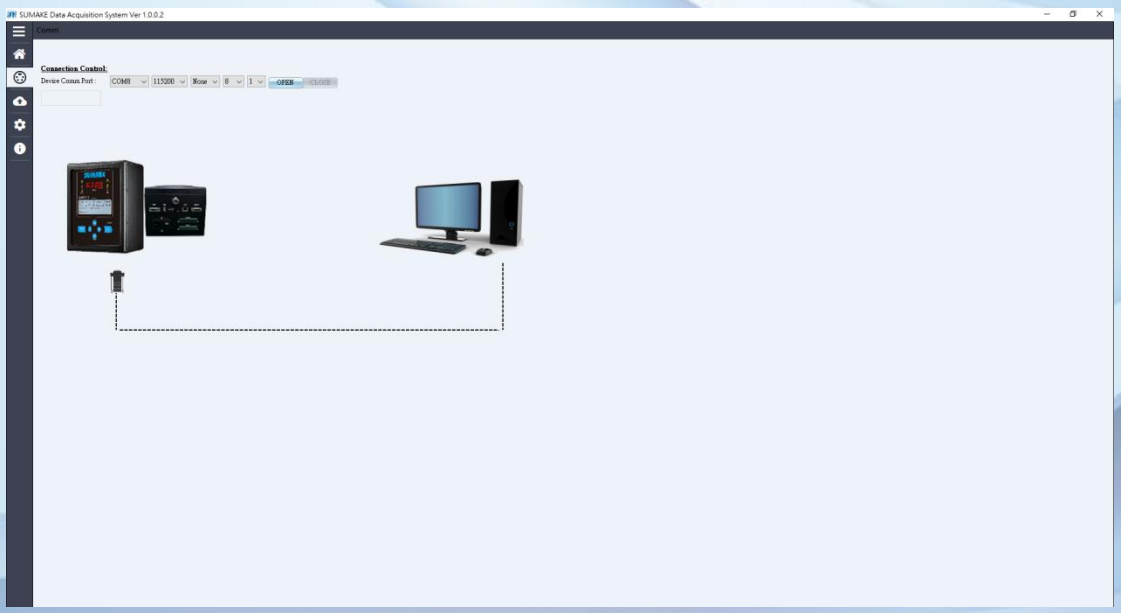
“P_1910002A” is Tightening program setting.

“S_1910002A” is Tightening step setting.

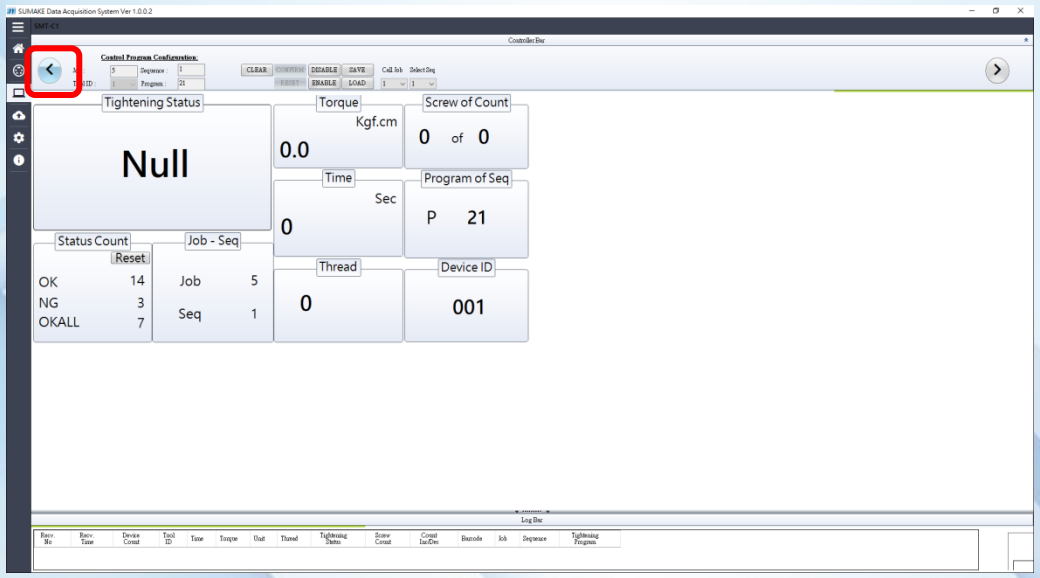
Save “J_1910002A”, “P_1910002A” and “S_1910002A” to your computer.

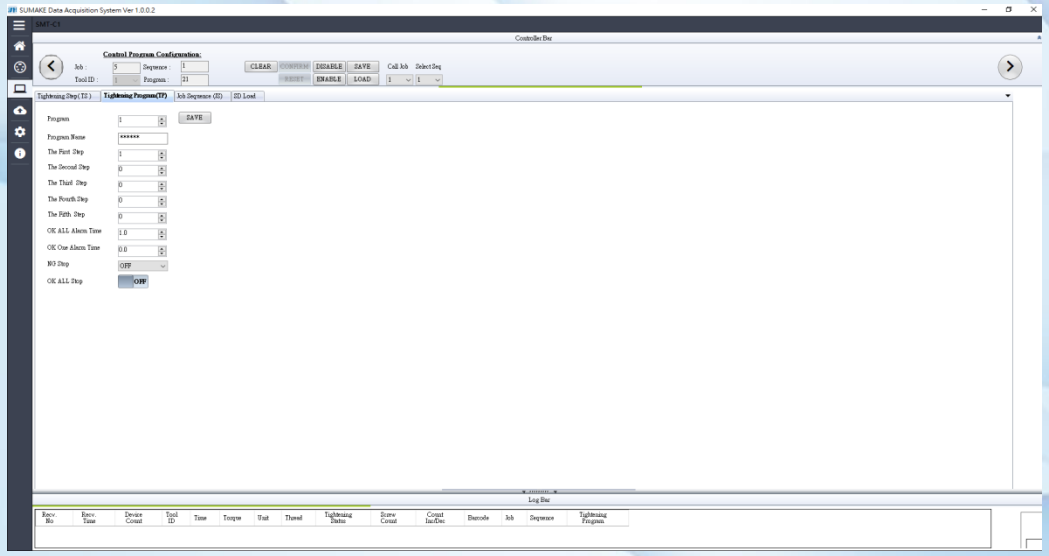


5. Open Das system

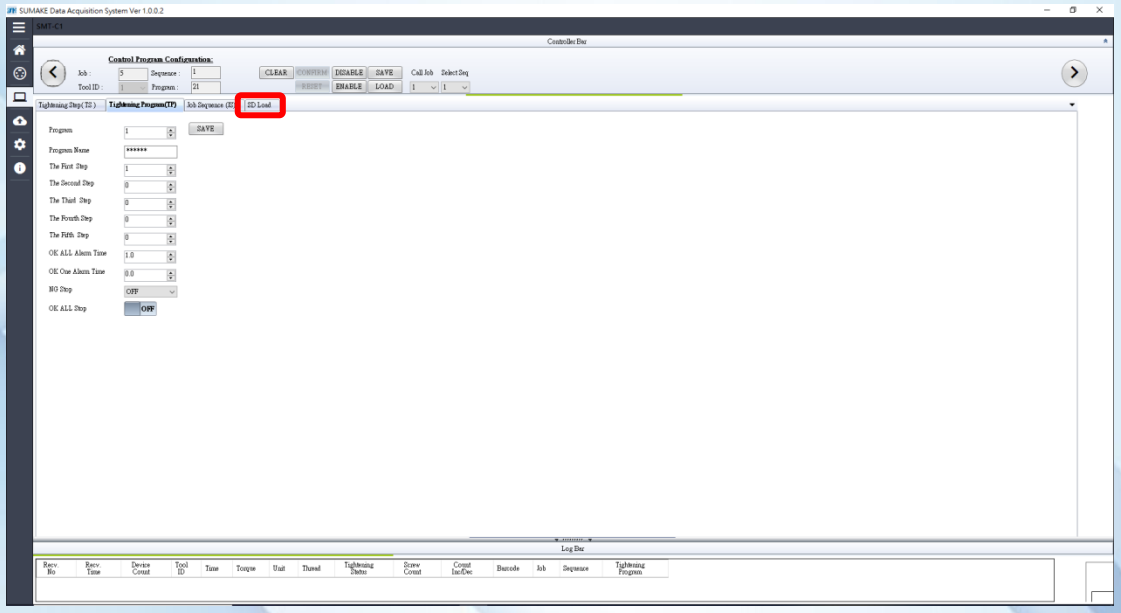


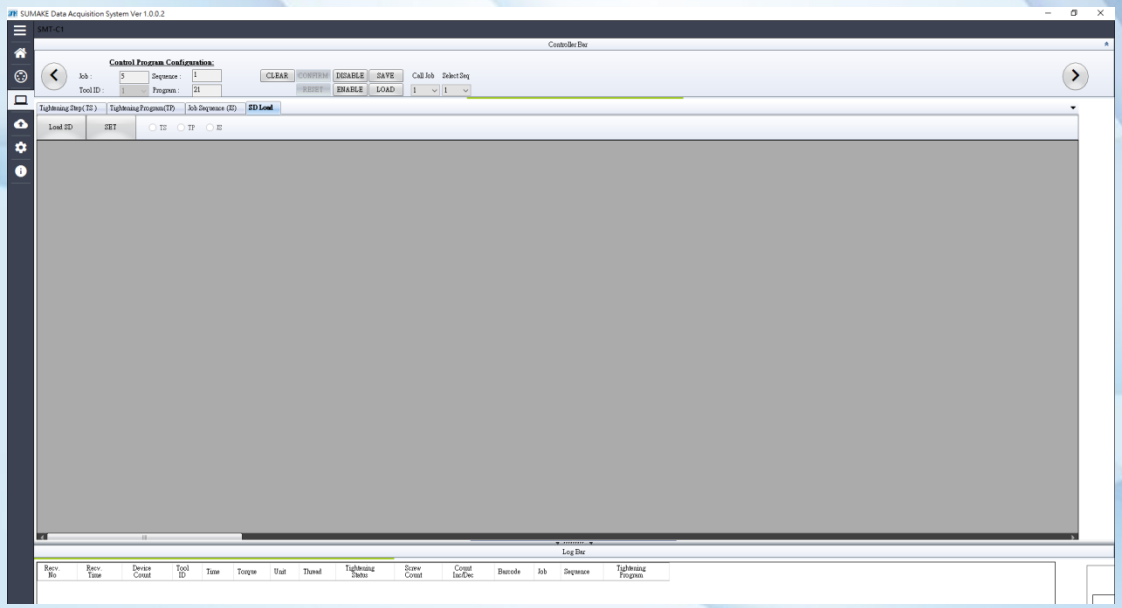
Click


Tightening Status
Null
Torque
Kgf.cm
0.0
Screw of Count
0 of 0
Time
Sec
0
Program of Seq
P 21
Status Count
Reset
OK 14
NG 3
OKALL 7
Job - Seq
Job 5
Seq 1
Thread
0
Device ID
001

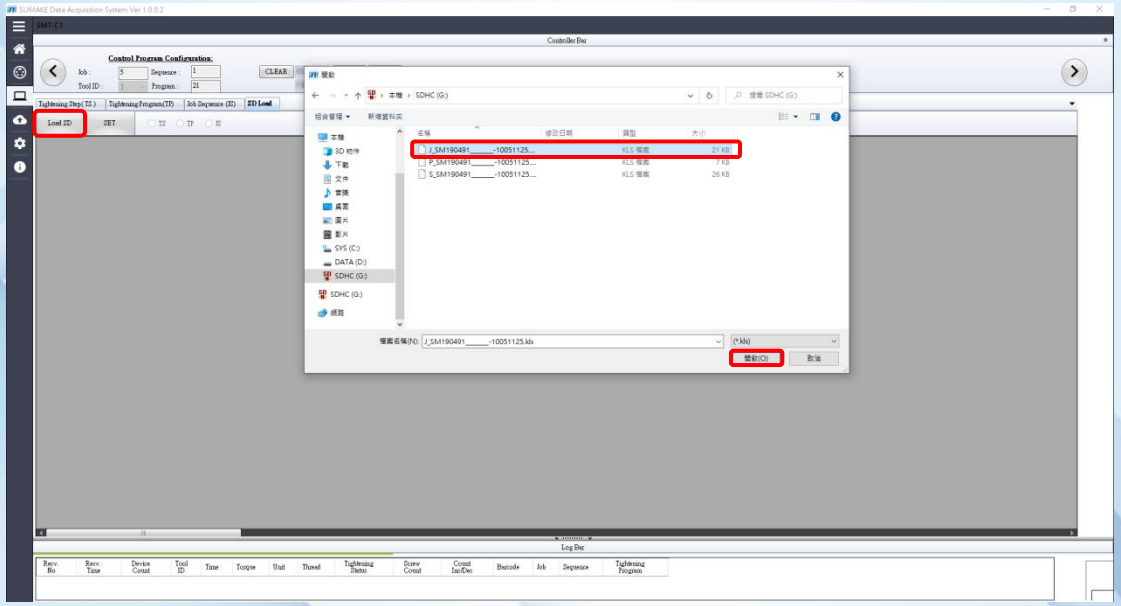


6. Click “SD Load”

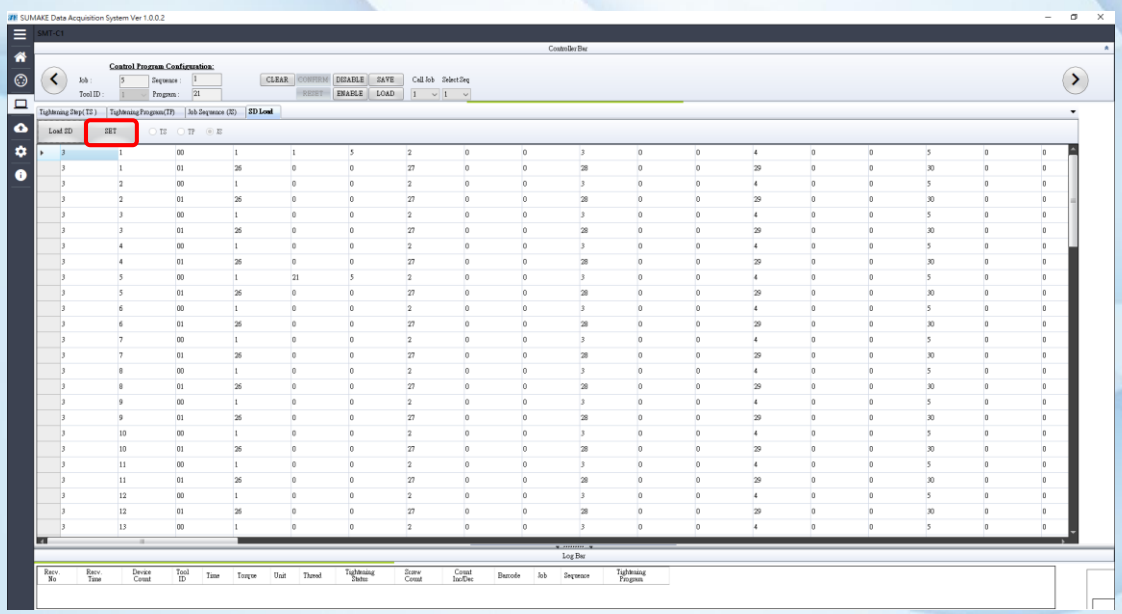




7. Click “Load SD” and select J_xxxxxxxx

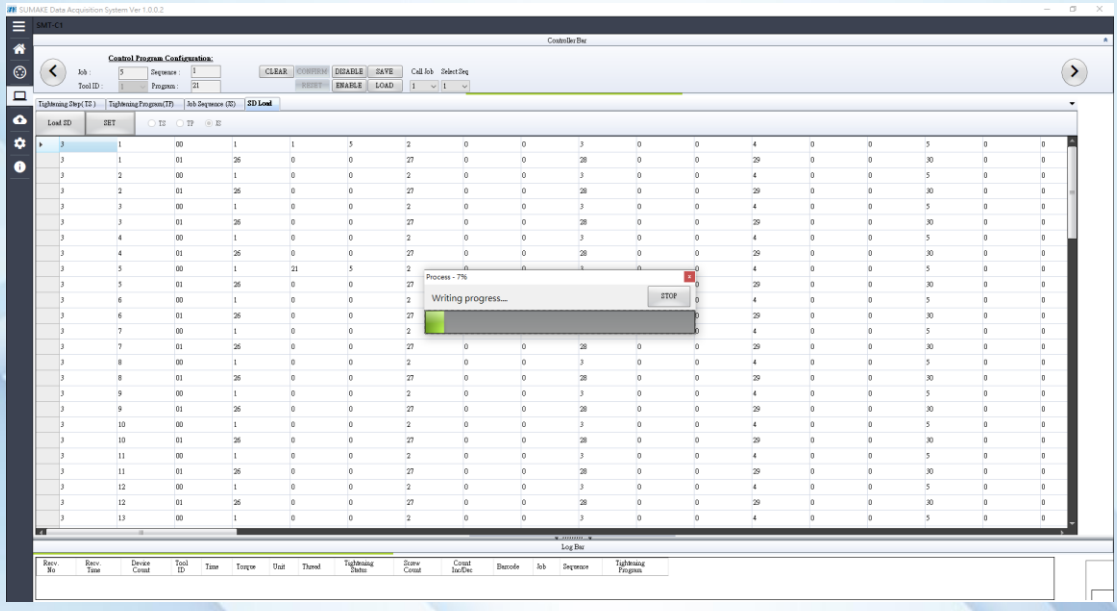


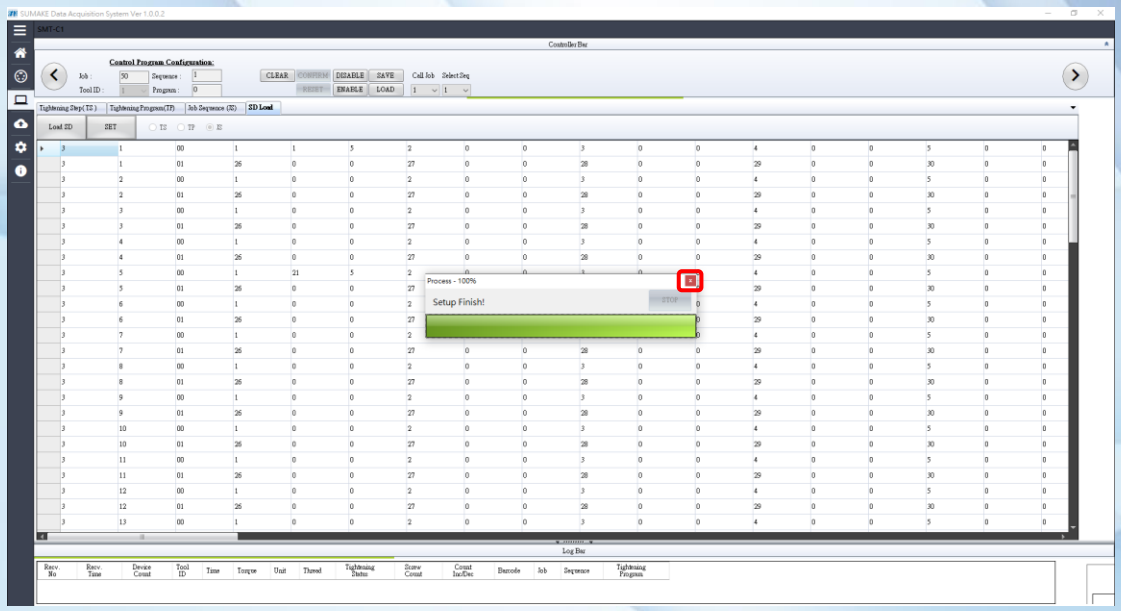
Click “SET”



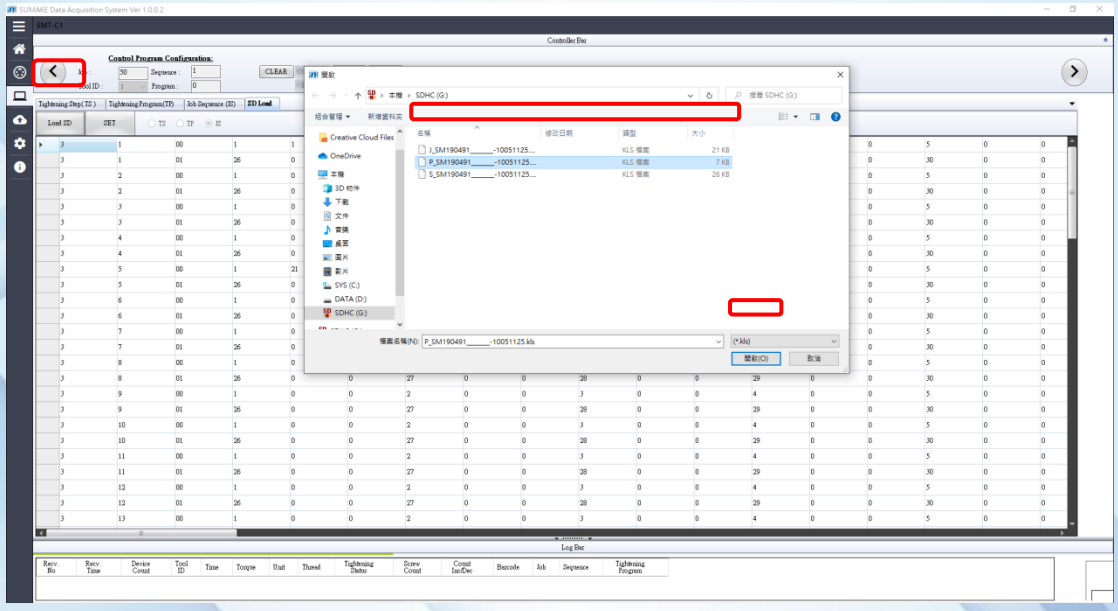
SUMAKE

MAKE JOBS BETTER THAN EVER

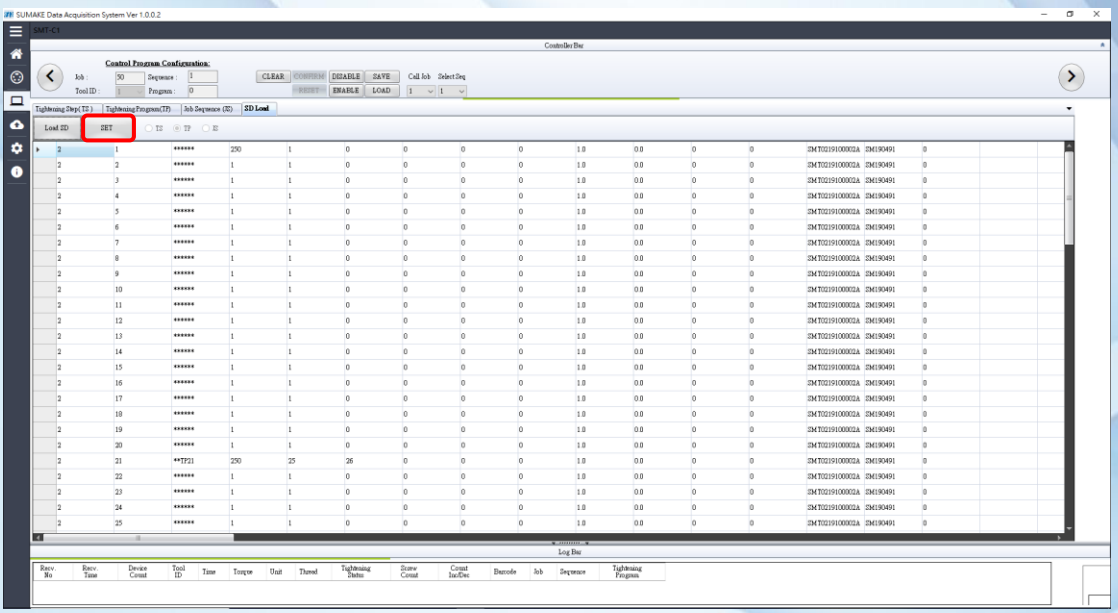




8. **Click “Load SD” and select P_xxxxxxxx**



Click “SET”



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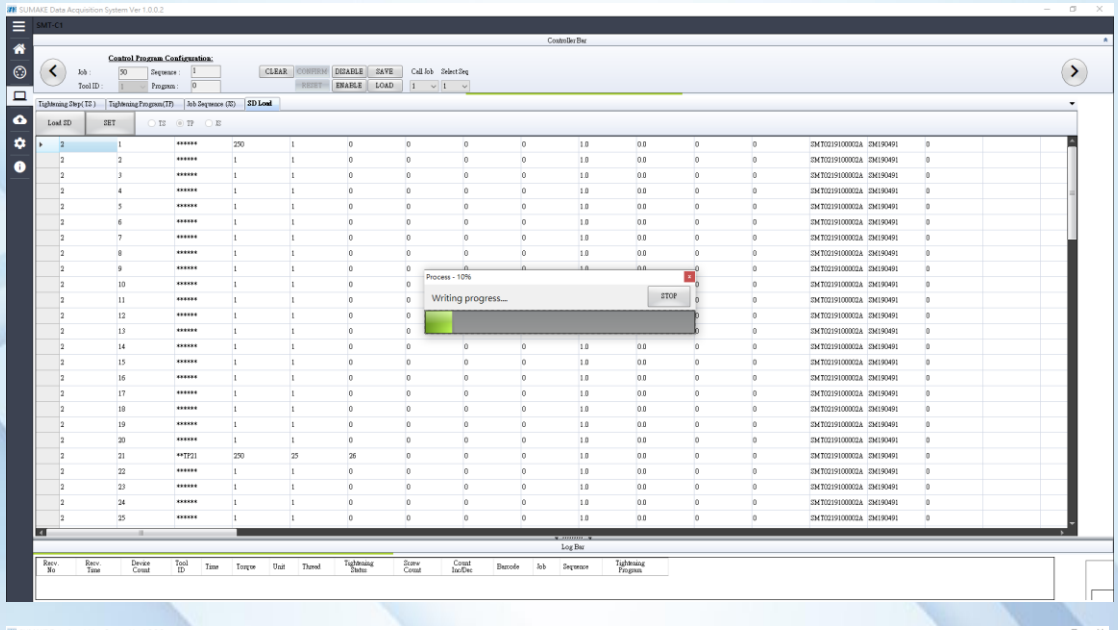
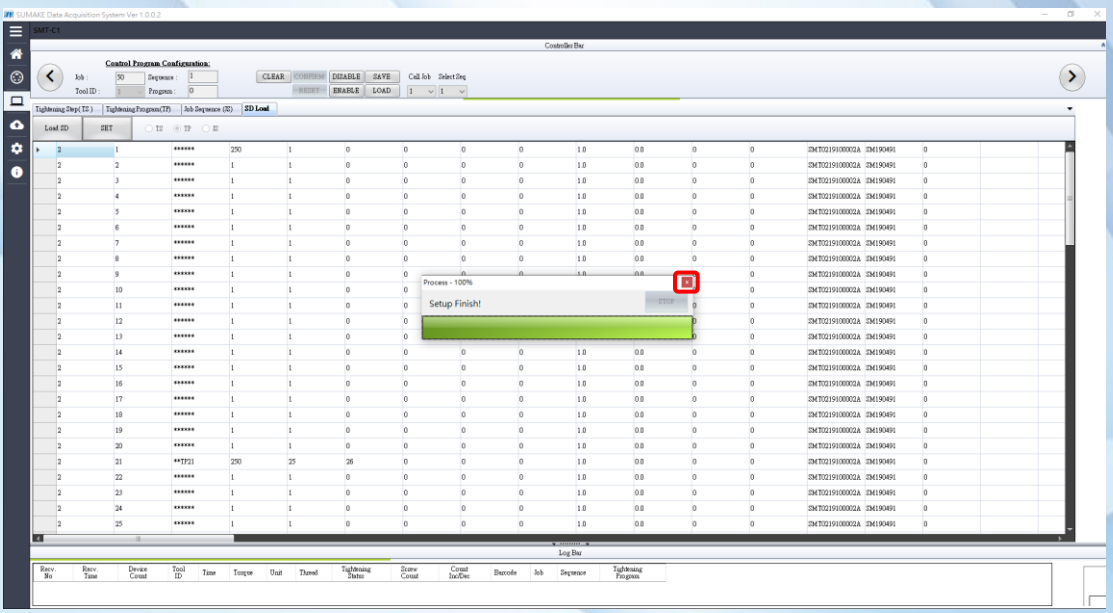
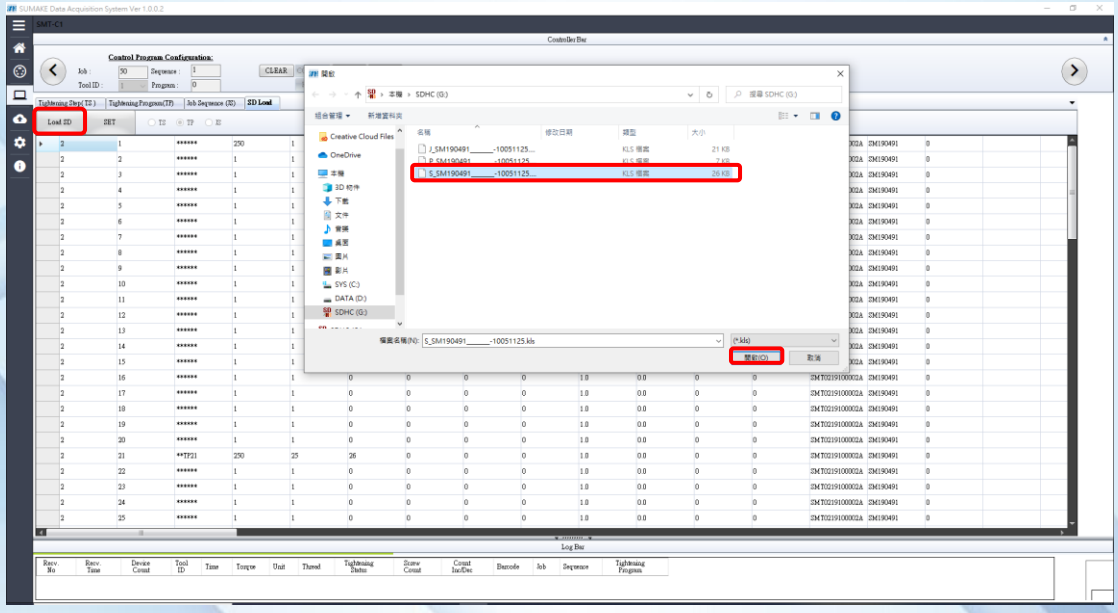
MAKE JOBS BETTER THAN EVER

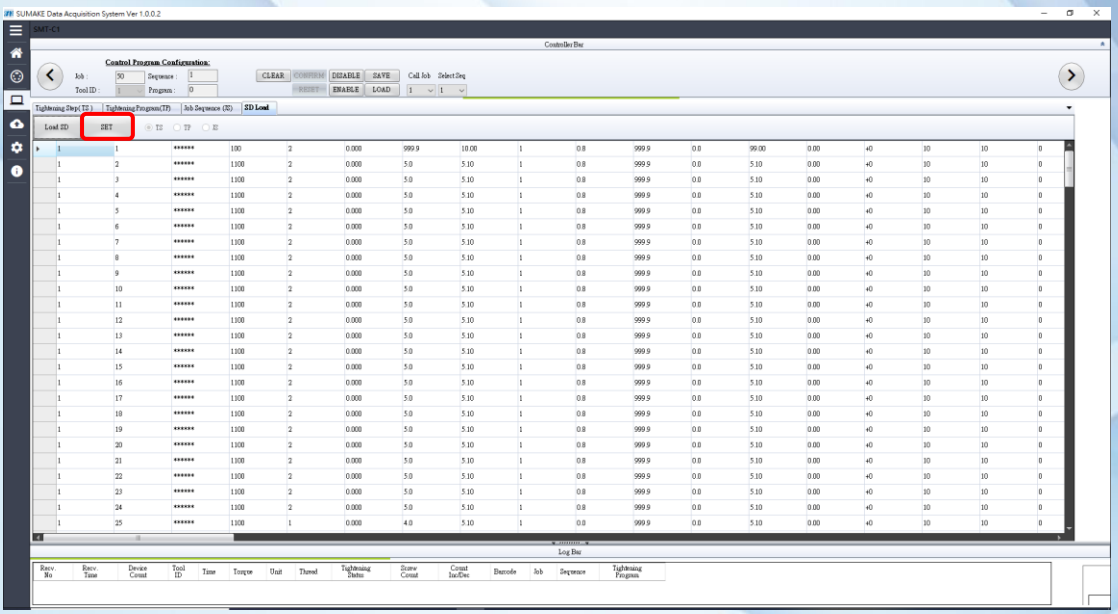


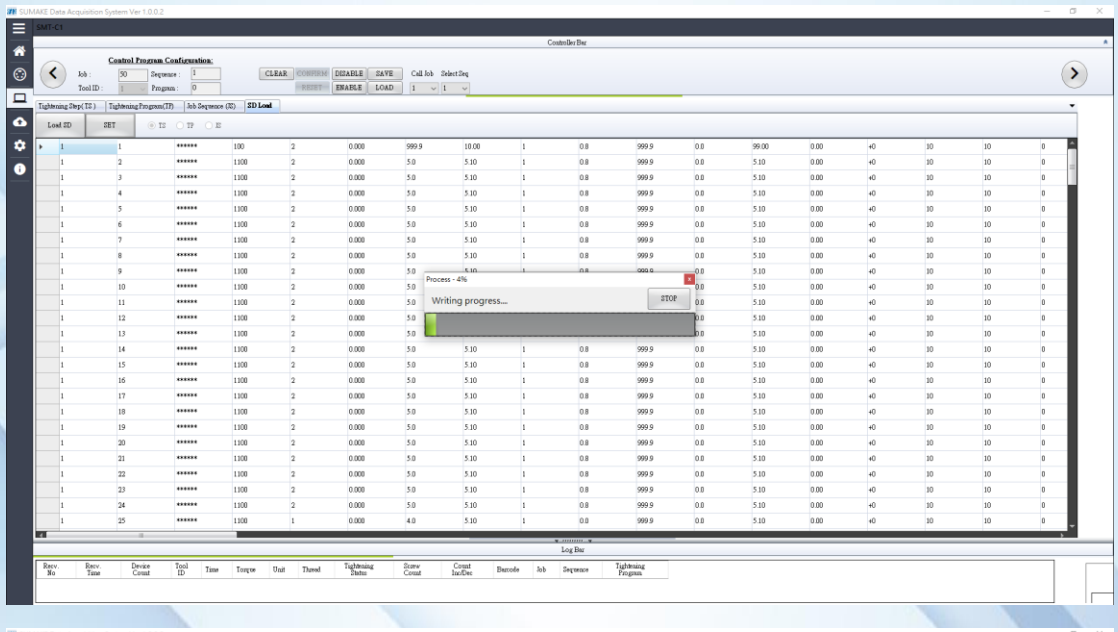


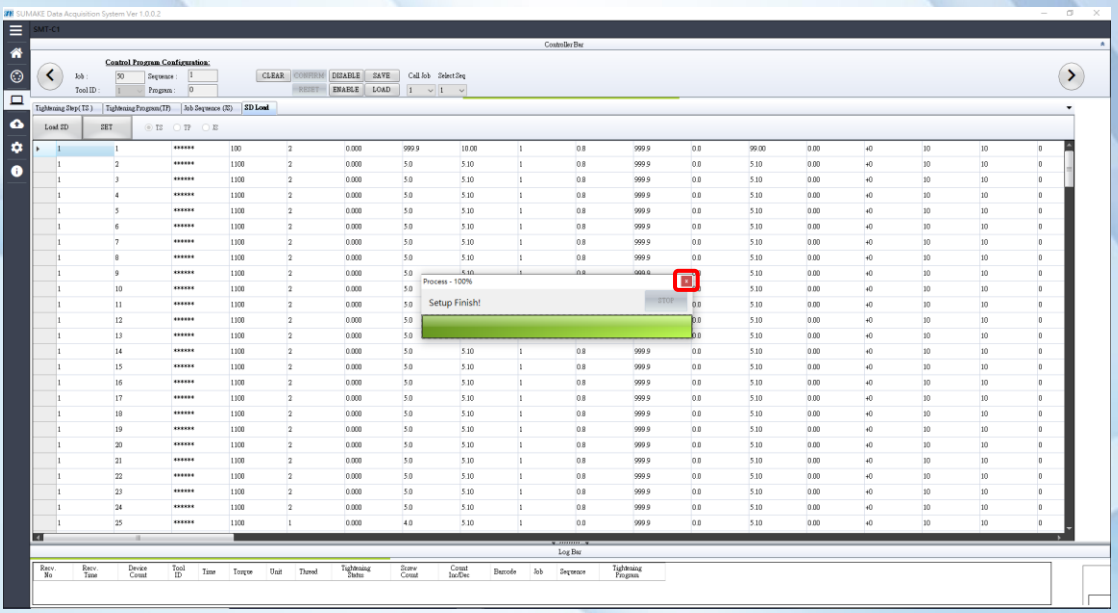
9. **Click “Load SD” and select S_xxxxxxxx**



Click “SET”







After complete above process, please test the programs.