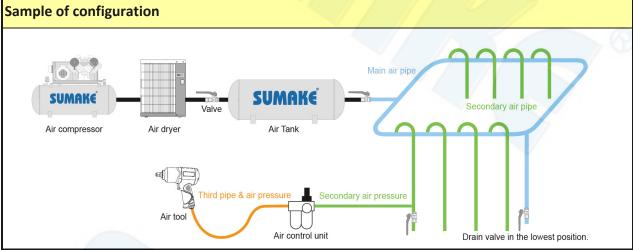


SUMAKE Industrial Co., Ltd.

Maintanance Charlelist

	iviaintenance (Lnecklist	
Company Name :			
MODEL NO. :			
S/N:			
P/I or Order no.:			
Problem statement:			
Filled Date:			
ple of configuration		// //	
			AK



Diagnostics			Filled by manufacturer	
Diagnostics		ОК	NG	
1	The length of Main air pipe for Production line	☐ Over 60m ☐ 30m ☐ 15m ☐ 5m ☐ Othersm		
2	The diameter of Main air pipe for Production line	☐ 25mm ☐ 20mm ☐ 15mm ☐ 10mm ☐ Othersmm		
3	The air pressure of Secondary air pipe for Production line	☐ 6Kg/cm2 ☐ 5Kg/cm2 ☐ 4Kg/cm2 ☐ OthersKg/cm2		
4	The length of Secondary air pipe for Production line	☐ Over 10m ☐ 5m ☐ 3m ☐ 2m ☐ 1m ☐ Othersm		
5	The diameter of Secondary air pipe for Production line	☐ 12mmX8mm ☐ 10mmX6.5mm ☐ 8mmX5mm ☐ 6mmX4mm ☐ Othersmm		
6	The air pressure of Third air pipe for Production line (press trigger)	☐ 6Kg/cm2 ☐ 5Kg/cm2 ☐ 4Kg/cm2 ☐ OthersKg/cm2		
7	The length of Third air pipe for Production line	☐ Over 10m ☐ 5m ☐ 3m ☐ 2m ☐ 1m ☐ Othersm		70
8	The diameter of Third air pipe for Production line	☐ 12mmX8mm ☐ 10mmX6.5mm ☐ 8mmX5mm ☐ 6mmX4mm ☐ Othersmm		
9	The air equipment of Production line	☐ Dryer ☐ Pressure Regulator ☐ Oil feed ☐ Water filter		



Maintenance Checklist

Diagnostics			Filled by manufacturer	
Diagnostics			ОК	NG
10	Torque value (indicate when insufficient torque)	☐ Test by Hydraulic torque test ☐ Test by Digital torque test ☐ Other in-lb s(time)		
11	Application	☐ Production line ☐ Maintenance ☐ Automotive after service		
12	The size of bolt(diameter)	mm		
13	The size of bolt(length)	mm		70
14	The material of festening	☐ Steel ☐ Steel(Tapping) ☐ Wood ☐ Plastics ☐ Others	V	
15	Frequency of operation	hr/day, Screwing count Total operating days days		
Maintenance points- An Abnormal problem				
Mair 1	Check general condition for	□ The trigger has broken or damage □ The anvil has broken or damage		
- 4	Looking The housing has broken or damage Others			
2	Check Motor running in abnormal	 ☐ The motor is rusty ☐ The blade has broken ☐ The bearing has broken or a bit rusty ☐ Others 		
3	Insufficient power for torque and speed	 □ Check of the Silencer for dust □ The blade has worn out □ The mechanism has broken □ Object stuck in the air inlet □ Oil inside mechanism has dried out □ Gasket and o-ring has broken □ Others 		
4	Motor still keep runnig , trigger has jammed inside	☐ The spring of valve set has broken ☐ The throttle valve Seat has broken ☐ Others	>	700
Rema	rks:			