



Maintenance Checklist

Company Name :

MODEL NO. :

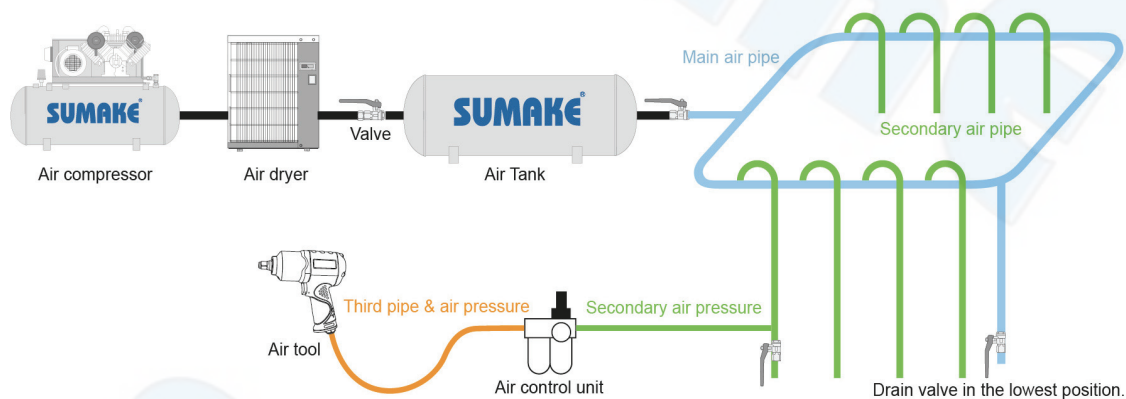
S/N:

P/I or Order no.:

Problem statement:

Filled Date:

Sample of configuration



Diagnostics

Filled by manufacturer

OK

NG

1	The length of Main air pipe for Production line	☐ Over 60m ☐ 30m ☐ 15m ☐ 5m ☐ Others _____m		
2	The diameter of Main air pipe for Production line	☐ 25mm ☐ 20mm ☐ 15mm ☐ 10mm ☐ Others _____mm		
3	The air pressure of Secondary air pipe for Production line	☐ 6Kg/cm2 ☐ 5Kg/cm2 ☐ 4Kg/cm2 ☐ Others _____Kg/cm2		
4	The length of Secondary air pipe for Production line	☐ Over 10m ☐ 5m ☐ 3m ☐ 2m ☐ 1m ☐ Others _____m		
5	The diameter of Secondary air pipe for Production line	☐ 12mmX8mm ☐ 10mmX6.5mm ☐ 8mmX5mm ☐ 6mmX4mm ☐ Others _____mm		
6	The air pressure of Third air pipe for Production line (press trigger)	☐ 6Kg/cm2 ☐ 5Kg/cm2 ☐ 4Kg/cm2 ☐ Others _____Kg/cm2		
7	The length of Third air pipe for Production line	☐ Over 10m ☐ 5m ☐ 3m ☐ 2m ☐ 1m ☐ Others _____m		
8	The diameter of Third air pipe for Production line	☐ 12mmX8mm ☐ 10mmX6.5mm ☐ 8mmX5mm ☐ 6mmX4mm ☐ Others _____mm		
9	The air equipment of Production line	☐ Dryer ☐ Pressure Regulator ☐ Oil feed ☐ Water filter		



Maintenance Checklist

Diagnostics			Filled by manufacturer	
			OK	NG
10	Application	☐ Production line ☐ Maintenance ☐ Automotive after service		
11	Rivet size			
12	The material of rivets	☐ Aluminium ☐ Steel ☐ Stainless ☐ Structural blind rivets ☐ Others _____		
13	The workpiece thickness	☐ _____ mm		
14	Frequency of operation	_____ hr/day, Screwing count _____ Total operating days _____ days		

Maintenance points- An Abnormal problem		
1	Check general condition for Looking	☐ The trigger has broken or damage ☐ The housing has broken or damage ☐ Hydraulic oil leak from housing ☐ Others _____
2	Air piston mover slow or no fuction	☐ Oil inside mechanism has dried out ☐ Object stuck in the air cylinder ☐ Others _____
3	No power or pull away the rivet by press trigger many time	☐ No hydraulic oil or hydraulic oil not enough ☐ The jaw has worn out ☐ The oil cylinder of o-ring has worn out ☐ Others _____
4	Air leaking	☐ The o-ring of air piston has broken ☐ The o-ring of valve has broken
5	The blind rivet can't be used or get stuck after pull the rivet	☐ Object stuck in the jaw ☐ Object stuck in the jaw case ☐ Jaw has worn out ☐ nosepiece size is incorrect. ☐ nosepiece or frame head is loose ☐ Piston of Hydraulic cylinder has worn out ☐ Others _____
Remarks: -----		