

# Industrial 18V Li-ion Brushless Cordless Riveter

**SUMAKE**  
MAKE JOBS BETTER THAN EVER

*Fast. Long Runtime. Super Durable.*

## Features

**Fast riveting improves efficiency:** BT-B3187551 with a **1.2** second cycle time / BT-B3187561 with a **2.2** second cycle time.

**High performance 2.6Ah battery runtime:** pulling **750** blind rivets-6.4mm.

**Quality Approval Certificate:** The whole set has passed the German Rheinland 62841 TUV certification, European TUV certification, American 62841 certification and EMC.

### Quick-change patent design

Jaw set can be easily changed or cleaned without using an open-end wrench.



### High power brushless motor

Provides longer tool life, generates less heat, and extended using time.

### Riveting distance sensing assembly (U.S. patent, Taiwan patent)

Precise mandrel pull distance reduces rivet jamming.

### Dual LED lights brighter

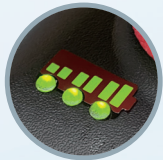
### Withdraw piston automatically

Easy to change nosepieces and maintenance jaw housing.

### Auto reverse function

Time & energy-saving.

### Battery capacity display



### Patent for ball screw fixing assembly of Rivet gun (Taiwan patent)

Ball screw mechanism improves tool durability.




### Ergonomic design with non-slip handle

The well-balanced body with non-slip handle provides a better user experience.



**BC18S41**  
Battery Charger

## Specification:

Model No.	Riveting Capacity inch (mm)	Optional Riveting inch (mm)	Pulling force		Stroke length		Overall height		Weight (w/o battery pack)		Li-ion Battery pack
			lbs	N	mm	inch	mm	inch	kgs	lbs	
BT-B3187551-26	3/32"(2.4mm), 1/8"(3.2mm), 5/32"(4.0mm), 3/16"(4.8mm) all materials	monobolt 3/16"(4.8mm)	2,500	11,120	25	0.984	307	12	1.68	3.7	2.6Ah BP1826S41
BT-B3187551-52											5.2Ah BP1852S41
BT-B3187561-26	3/16"(4.8mm), 7/32"(5.6mm), 1/4"(6.4mm) all materials	monobolt 3/16"(4.8mm), 1/4"(6.4mm)	5,000	22,241	25	0.984	307	12	1.69	3.73	2.6Ah BP1826S41
BT-B3187561-52											5.2Ah BP1852S41
 BT-B3187562-26	3/32"(2.4mm), 1/8"(3.2mm), 5/32"(4.0mm), 3/16"(4.8mm), 7/32"(5.6mm), 1/4"(6.4mm) all materials		5,000	22,241	25	0.984	307	12	1.69	3.73	2.6Ah BP1826S41
 BT-B3187562-52											5.2Ah BP1852S41
 BT-B3187571-52	1/4"(6.4mm), 5/16"(7.9mm) all materials		5,000	22,241	25	0.984	307	12	1.69	3.73	5.2Ah BP1852S41

\*Add "A" to end of model no. to include 2 batteries, e.g. BT-B3187551A-26

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Certificate TW04/02301



**XPET-R23-0223(R3)**

# Industrial 18V Li-ion Brushless Cordless Lockbolt Tool

## Fast. Long Runtime. Super Durable.

**SUMAKE**  
MAKE JOBS BETTER THAN EVER



### Features

**High power:** provides 22241N pulling force

**Fast riveting improves efficiency:** 2.2 second cycle time

**High performance 5.2Ah battery runtime:** pulling 750 times Magna-Grip-Steel Ø6.4mm (5/16") Huck rivet.

**Quality Approval Certificate:** The whole set has passed the German Rheinland 62841 TUV certification, European TUV certification, American 62841 certification and EMC.

**High-Reliability:** Japanese battery core design provides reliable performance

#### High power brushless motor

Provides longer tool life, generates less heat, and extended using time.

#### Riveting distance sensing assembly (U.S. patent, Taiwan patent)

Precise mandrel pull distance reduces rivet jamming.

#### Huck lockbolts recommended

#### Dual LED lights brighter

#### Auto reverse function

Time & energy-saving.

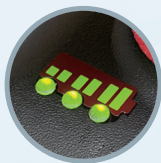
#### Patent for ball screw fixing assembly of Rivet gun (Taiwan patent)

Ball screw mechanism improves tool durability.

#### Ergonomic design with non-slip handle

The well-balanced body with non-slip handle provides a better user experience.

#### Battery capacity display



**BC18S41**  
Battery Charger

### Specification:

Model No.	Riveting Capacity inch (mm)	Pulling force		Stroke length		Overall height		Weight (w/o battery pack)		Li-ion Battery pack
		lbs	N	mm	inch	mm	inch	kgs	lbs	
BT-B3187651-52	C6L: 3/16"(4.8mm)	5,000	22,241	25	0.984	306.2	12	1.6	3.53	5.2Ah BP1852S41
BT-B3187652-52	Magan-Grip: 3/16"(4.8mm)									
BT-B3187661-52	C6L: 1/4"(6.4mm)									
BT-B3187662-52	Magan-Grip: 1/4"(6.4mm)									

\*Add "A" to end of model no. to include 2 batteries, e.g. BT-B3187651A-52

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**XPET-R23-0223(R3)**