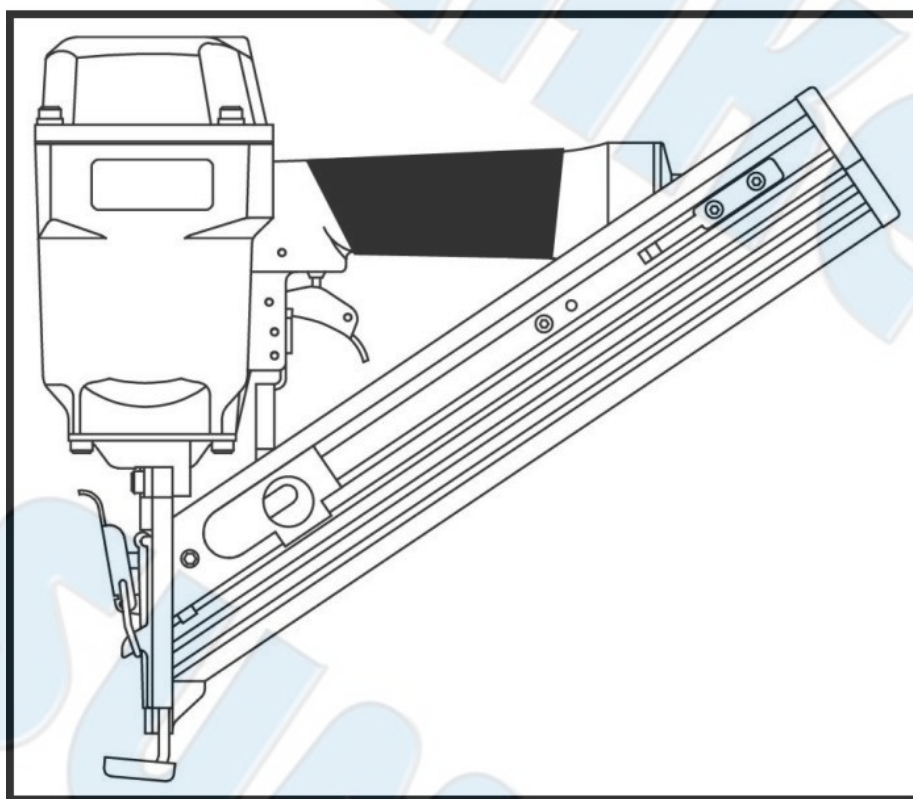




SUMAKE *PNEUMATIC TOOLS*



Angle Finish Nailer DA-65

SUMAKE INDUSTRIAL CO., LTD

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DA-65-S-1405B-AC

TOOL SPECIFICATIONS

MODEL OF TOOL	DA-65
TOOL LENGTH	13.38" (340 mm)
TOOL HEIGHT	12.2" (310 mm)
TOOL WIDTH	3.62" (92 mm)
WEIGHT (WITHOUT FASTENERS)	4.41 lbs (2 kg)
AIR INLET	1/4" NPT
COMPRESSED AIR :	
Maximum permissible operating pressure	115 PSIG (8 bar)
Recommended operating pressure range	65 ~ 110 PSIG (4.5 ~ 7.5 bar)
AIR CONSUMPTION	0.0449 scfm with 25 nails per minute @ 100 psi (6.9 bar)

Noise dB(A) :

A-weighted sound pressure level LpA..... 85.38 dB(A)

A-weighted sound power level LwA..... 98.38 dB(A)

Measurement uncertainty: 3dB

Vibration (m/s²) :

Hand-arm vibration value..... 3.15 m/s²

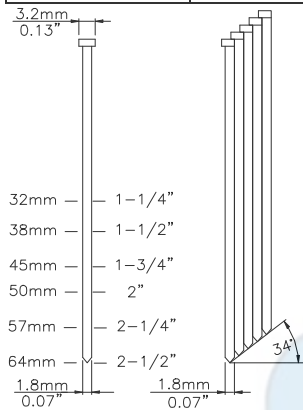
Measurement uncertainty: 1.5 m/s²

Warning:

The vibration emission during actual use of the power tool can differ from the declared total value depending on the ways in which the tool is used; and of the need to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operation cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

List of fasteners for DA-65 :

Crown	Thickness	Width	MAGAZINE
3.2 mm , 0.13 "	1.8 mm , 0.07 "	1.8 mm , 0.07 "	100 pcs



Foreword:

This pneumatic stapler is designed for moulding, hobbies and most other jobs requiring a hammer. Its well balanced, ergonomic, comfort non-slip cushioned grip and heavy duty driving compatible staples to proper applications. Features long protruding nose to nail/staple into tight corners/groves, easy loading magazine are exactly what master needed. No more painful hammering and ensure you as satisfactory tackle and enjoy work.

Suitable applications:

Wood and wood like applications, MDF, Hobby/Craft, fine decorative trim, beading and moulding. Tongue & Groove paneling. Cabinet and plywood assembly, garden furniture and trellis work, door/window assembly, hardwood flooring, paneling and trim. Picture/mirror frames. Sub-flooring and many more.... This electric tool is restricted to using on wood, wood like products, leather and material of paper. Any other material is forbidden.

Caution:

Not suitable for stapling or nailing into concrete, masonry bricks or steel. Do not fire if nails are jammed, as this will cause damage to the driver blade.



Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



Indicates an potentially hazardous situation which, if not avoided, will result in death or serious injury.



Alerts the operator to useful information.

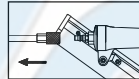
SAFETY INSTRUCTIONS



1. Read this manual and understand all safety instructions before operation the tool. If you have any questions, please contact our authorized representatives.
2. Only those fasteners listed in the operating instructions may be used in the fastener driving tools.
3. Only the main energy and the lubricants listed in the operating instructions may be used.
4. Fastener driving tools marked with an inverted equilateral triangle standing on one point may only be used with an effective safety yoke.
5. Fastener driving tools equipped with contact actuation or continuous contact actuation, marked with the symbol " Do not use on scaffoldings, ladders", shall not be used for specific application for example:
 - when changing one driving location to another involves the use of scaffoldings, stairs, ladders, or ladder alike constructions, e.g. roof laths,
 - closing boxes or crates,
 - fitting transportation safety systems e.g. on vehicles and wagons.
6. For the maintenance of fastener driving tools, only spare parts specified by the manufac-

turer or his authorized representative shall be used.

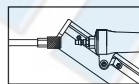
7. Repairs shall carried out by agents authorized by the manufacturer or by other specialists, having due regard to the information given in the operating instruction.
8. Stands for mounting the fastener driving tools to a support for example a work table shall be designed and constructed by the stand manufacturer in such a way that the fastener driving tool can be safely fixed for the intended use, thus for example avoiding damage, distortion or displacement.
9. Fastener driving tools operated by compressed air shall only be connected to compressed air lines where the maximum allowable pressure cannot be exceed by a factor of more than 10%, which can for example be achieved by a pressure reduction valve which includes a downstream safety valve.
10. When using fastener driving tools operated by compressed air, particular attention must be paid to avoid exceeding the maximum allowable pressure.
11. When using fastener driving tools operated by compressed air should only be operated at the lowest pressure required for the work process at hand, in order to prevent unnecessarily high noise levels, increased wear and resulting failures.
12. Hazards caused by fire and explosion when using oxygen or combustible gases for operating compressed air operated fastener driving tools.
13. Carry the fastener driving tool at workpiece using only the handgrip, and never with the trigger actuated. Never carry the tool by the hose or pull the hose to move the tool.



14. Disconnect the tool from air supply before cleaning jams, servicing, adjusting, and during non-operation.



15. Wear eye protection.



16. Do not use a check valve or any other fitting which allows air to remain in the tool.



17. Do not place your hand or any part of your body in the fastener discharge area of the tool when connecting or disconnecting air supply.



18. Never point tool at yourself or at any other person.



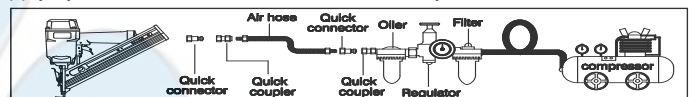
19. Do not use on scaffoldings, ladders.

AIR SUPPLY AND CONNECTION

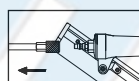


- Many air tool users find it convenient to use oiler to help provide oil circulation through tool and increase the efficiency and useful life of the tool. Check oil level in the oiler daily.
- Many air tool user find it convenient to use a filter to remove liquid and impurities which can rust or wear internal parts of the tool. A filter also increase the efficiency and useful of the tool. The filter must be checked on a daily basis and if necessary drained.
- For better performance, install a 3/8" quick connector (1/4" NPT threads) with an inside diameter of .315" on your tool and a 3/8" quick coupler on the air hose.

The following illustration shows the correct mode of connection to the air supply system which will increase the efficiency and useful life of the tool.



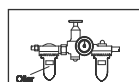
LUBRICATION AND MAINTENANCE



- Disconnect the air supply from the tool before lubricating.



- Your tool requires lubrication before you use it for the first time.



- Wipe off excessive oil at the exhaust. Excessive oil will damage O-rings of tool. If in-line oiler is used, manual lubrication through the air inlet is not required on a daily basis.



- Turn the tool so the inlet is facing up and put one drop of high speed spindle oil, UNOCAL RX22, or 3-IN-1 oil into air inlet. Never use detergent oil or additives. Operate the tool briefly after adding oil.

LOADING THE TOOL

WARNING

- Do not place your hand or any part of your body in the fastener discharge area of the tool when connecting or disconnecting air supply.

WARNING

- Never point any operational fastener driving tool at yourself or at any other person.

1. Disconnect air hose.

2. Insert a stick of fasteners into the magazine. Make sure the pointed ends of the fasteners are loaded with the points downward. Also make sure fasteners are not dirty or damaged.

3. Slide the nail strip forward in the magazine. The nail strip should pass the spring. Pull the pusher back over the nail strip. And against the nails..

4. Push the magazine cover forward until the latch catches.

OPERATING THE TOOL

WARNING

Protect your eyes and ears. Wear z87.1 safety glasses with side shields. Wear hearing protection. Employers and users are responsible for ensuring the user or anyone near the tool wear this safety protection.

NOTE

Check and replace any damaged or worn components on the tool. The safety warning labels on the tool must also be replaced if they are not legible.

1. Add a few drops of UNOCAL RX22 or 3-in-1 oil into the air inlet. (See Fig. 1)

2. Attach a high flow quick connect fitting to the tool. (See Fig. 2)

3. Empty the magazine.

4. Connect the tool to an air compressor using a 3/8" I.D hose. Make sure the hose has a rated working pressure exceeding 200 PSI (13.8bar) and a female quick coupler. (See Fig. 3)

5. Regulate the air pressure to obtain 70 PSI (4.8 bar) at the tool. (See Fig. 4)

6. Disconnect the air supply from the tool.

7. Load fasteners into your tool following the instructions in this manual. (See Fig. 5)

8. Reconnect the air supply to the tool.

9. Test for proper fastener penetration by driving nails into a sample piece of wood. If the fasteners do not achieve the desired penetration, adjust the air pressure to a higher setting until the desired penetration is achieved. Do not exceed 110 PSI (7.6 bar) at the tool. (See Fig. 6)

CONTACT SAFETY TRIP MECHANISM

OPERATING A CONTACT SAFETY TRIP TOOL :

- The operator requires finger to be off the trigger and the nose of the tool to be placed on the workpiece.
- The contact safety trip mechanism is then depressed against the workpiece and the trigger is pulled to drive a fastener.
- The trigger is released after each fastener is driven.
- Move the tool to next location and the above procedure repeated.
- Using the thumb or index finger, rotate wheel (located on side of guide body) to adjust the safety element to achieve desired depth. Adjustments are in half-turn increments.

CHECKING OPERATION OF CONTACT SAFETY TRIP MECHANISM:

- Disconnect the air supply from the tool.
- Empty the magazine.
- Make sure the trigger and contact safety trip mechanism move up and down without any sticking.
- Connect air supply to the tool.
- Depress the contact safety trip mechanism against the work piece without pulling the trigger. The tool must not cycle. Never use the tool if a cycle occurs.
- Hold the tool clear of the work piece. The contact safety trip mechanism should return to its original down position. Pull the trigger. The tool must not cycle. Never use the tool if a cycle occurs.
- Depress the contact safety mechanism again the work piece and pull the trigger, the tool must cycle.

CLEARING A JAM FROM THE TOOL

WARNING

Disconnect the tool from air compressor before adjusting, clearing jams, servicing, relocating and during non-operation.

- Fastener jammed in fastener discharge area:
 - Disconnect tool from air hose.
 - Grab jammed fastener with pliers and remove.
- Fastener jam inside magazine:
 - Disconnect air tool from air hose.
 - Pull back on fastener pusher until locked.
 - Removed jammed fastener.
 - Release fastener pusher.

CLEANING THE TOOL

DANGER

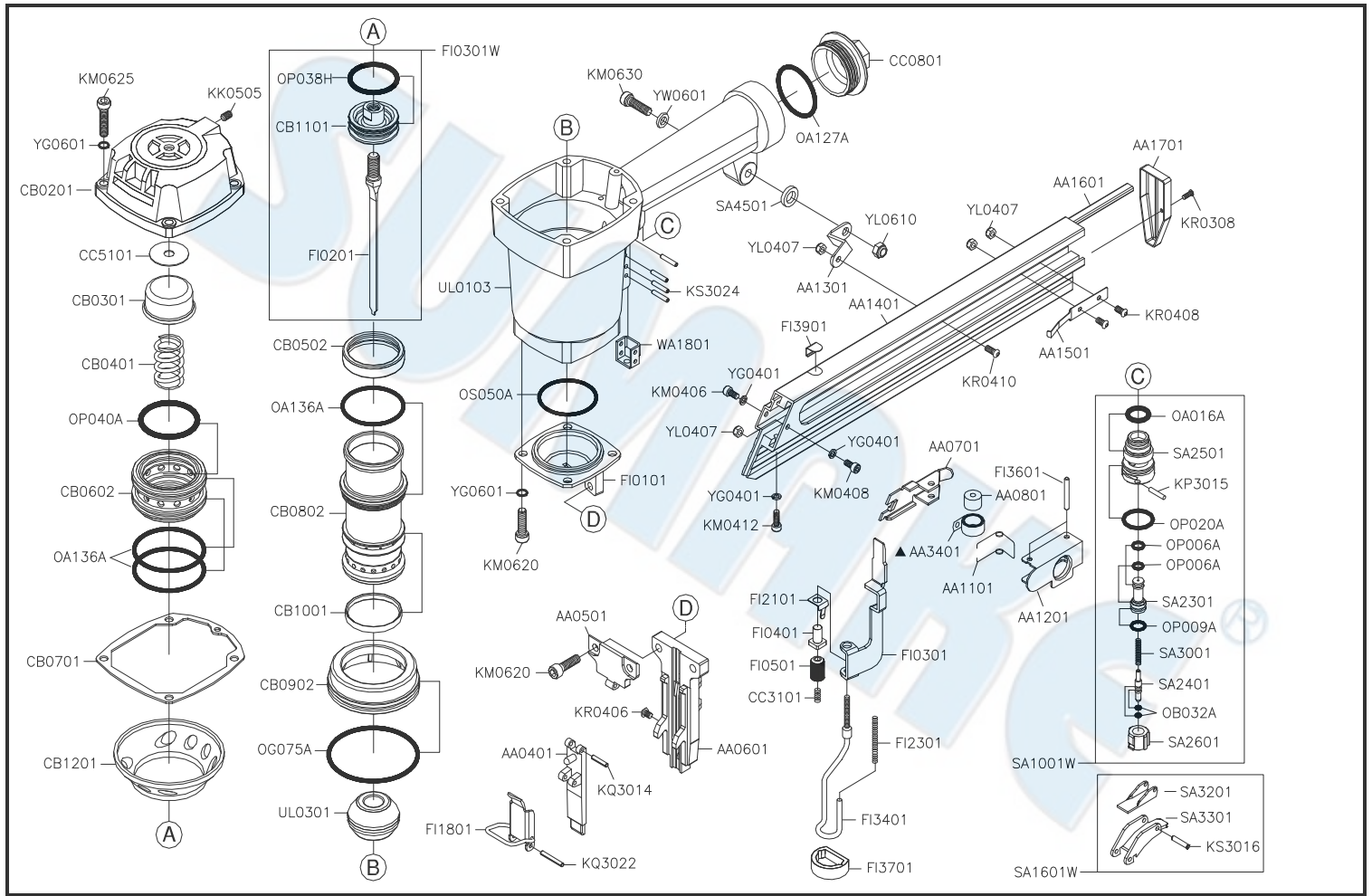
Never use gasoline or other flammable liquids to clean the tool. Vapors in the tool will ignite by a spark and cause the tool to explode and result in death or serious personal injury.

NOTE

Solvents used to clean the nose of the tool and contact safety trip mechanism may soften the tar on the shingles and cause the buildup to be accelerated. Make sure to dry the tool thoroughly after cleaning and before operating the tool again.

- Disconnect the air supply from the tool.
- Remove tar buildup with kerosene #2 fuel oil or diesel fuel. Do not allow solvent to get into the cylinder or damage may occur. Dry off the tool completely before use.

DA-65 ANGLE FINISH NAILER



Part_No	Description	Spec	Q'ty	Part_No	Description	Spec	Q'ty	Part_No	Description	Spec	Q'ty
AA0401	ADJUSTABLE PLATE(B)		1	FI0301W	DRIVER ASSY.		1	OG075A	O-RING	G75	1
AA0501	ADJUSTABLE PLATE(A)		1	FI0401	SPACER		1	OP006A	O-RING	P6	2
AA0601	GUIDE PLATE		1	FI0501	ADJUSTING WHEEL		1	OP009A	O-RING	P9	1
AA0701	PUSHER		1	FI1801	SUPPORT SET ASSY.		1	OP020A	O-RING	P20	1
AA0801	ROLLER		1	FI2101	PLATE		1	OP038H	O-RING	37.7×3.5	1
AA1101	SPRING		1	FI2301	COMPRESSION SPRING		1	OP040A	O-RING	P40	1
AA1201	SEAT		1	FI3401	SAFETY CONTACT		1	OS050A	O-RING	S-50	1
AA1301	SUPPORT		1	FI3601	PUSHER PIN		2	SA1001W	RESTRICTIVE TRIGGER ASSY.		1
AA1401	MAGAZINE SEAT		1	FI3701	SAFETY CUSHION		1	SA1601W	TRIGGER ASSY.		1
AA1501	SPRING		1	FI3901	WEAR CLIP		1	SA2301	PILOT VALVE		1
AA1601	NAIL GUIDE		1	KK0505	HEX.SOC.SET SCREW	M5×0.8 - 5L	1	SA2401	TRIGGER VALVE STEM		1
AA1701	SEAT		1	KM0406	HEX.SOC.HD.BOLT	M4×0.7 - 6L	1	SA2501	TRIGGER VALVE SEAT		1
▲ AA3401	PUSHER SPRING		1	KM0408	HEX.SOC.HD.BOLT	M4×0.7 - 8L	1	SA2601	TRIGGER VALVE SEAT		1
CB0201	CYLINDER CAP		1	KM0412	HEX.SOC.HD.BOLT	M4×0.7 - 12L	1	SA3001	COMPRESSION SPRING		1
CB0301	PISTON STOP		1	KM0620	HEX.SOC.HD.BOLT	M6×1.0 - 20L	6	SA3201	CONTACT LEVER		1
CB0401	COMPRESSION SPRING		1	KM0625	HEX.SOC.HD.BOLT	M6×1.0 - 25L	4	SA3301	TRIGGER		1
CB0502	CYLINDER RING		1	KM0630	HEX.SOC.HD.BOLT	M6×1.0 - 30L	1	SA4501	SPACER		1
CB0602	HEAD VALVE PISTON		1	KP3015	PARALLEL PIN	φ3×15L	2	UL0103	BODY		1
CB0701	CAP SEAL		1	KQ3014	SPRING PIN	φ3×14L	1	UL0301	BUMPER		1
CB0802	CYLINDER		1	KQ3022	SPRING PIN	φ3×22L	1	WA1801	SAFETY GUIDE		1
CB0902	CYLINDER RING		1	KR0308	BUTTON HD.BOLT	M3×0.5 - 8L	1	YG0401	SPRING WASHER	φ4	3
CB1001	CHECK SEAL		1	KR0406	BUTTON HD.BOLT	M4×0.7 - 6L	1	YG0601	SPRING WASHER	φ6	8
CB1101	MAIN PISTON		1	KR0408	BUTTON HD.BOLT	M4×0.7 - 8L	2	YL0407	LOCK NUT	M4×0.7	4
CB1201	COLLAR		1	KR0410	BUTTON HD.BOLT	M4×0.7 - 10L	1	YL0610	LOCK NUT	M6×1.0	1
CC0801	END CAP		1	KS3016	SPRING PIN	φ3-16L	1	YW0601	FLAT WASHER	φ6	1
CC3101	COMPRESSION SPRING		1	KS3024	SPRING PIN	φ3-24L	4				
CC5101	PISTON STOP SPACER		1	OA016A	O-RING	ARP568-016	1				
FI0101	SIDE PLATE(L.H.)		1	OA127A	O-RING	ARP568-127	1				
FI0201	DRIVER		1	OA136A	O-RING	ARP568-136	3				
FI0301	SAFETY		1	OB032A	O-RING	2.5×1.4	2				



EC DECLARATION OF CONFORMITY

We: **SUMAKE INDUSTRIAL CO., LTD.**

4F, No. 351, Yangguang St., Neihu District, Taipei City, Taiwan

declare in sole responsibility that the equipment

Equipment : **ANGLE FINISH NAILER**

Model/ Serial No. : **DA-65**

to which this declaration applies, complies with these normative documents:

- Machinery Directive: 2006/42/EC

and conforms to the following EN standard,

- EN ISO 12100: 2010
- EN ISO 11148-13:2018

Name and Signature/Position

Mike Su – Managing Director

Date and Place

2020/12/09

Taipei, Taiwan

DA-65-D-2107D-AC