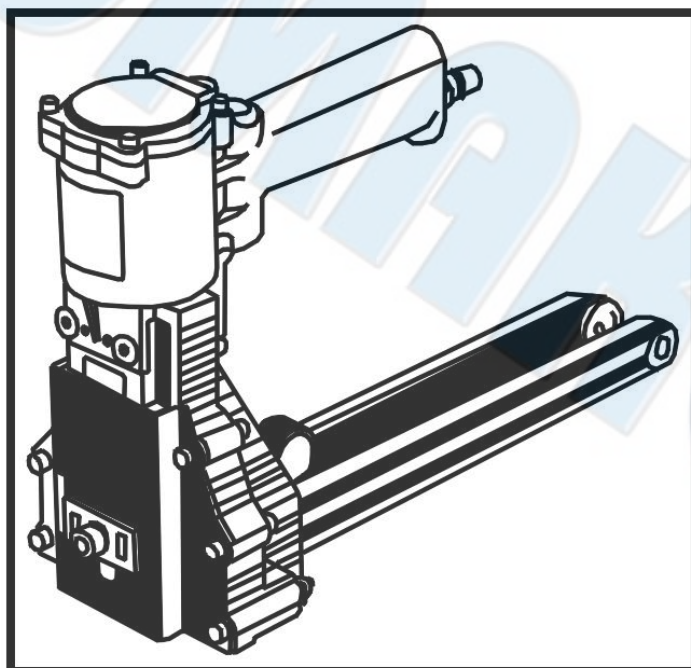




SUMAKE PNEUMATIC TOOLS



Air Drive Carton Stapler CS-35B

Specification:

Crown	34.7mm
Shank	0.9x2.3mm
Nail Length	18mm & 22mm (7/10" & 7/8")
Tool Length (HxWxL)	218x115x342 mm
Air Pressure	5 ~ 7bar (75 ~ 100 psi)
Tool Weight	2.65 kg (5.83 lbs)
Load Capacity	100 pcs

Noise and Vibration:

Vibration ISO 8662-11	Noise EN 12549	Remark
No Load: 1.3 m/s ² Uncertainty K= 1.5 m/s ²	Sound Pressure Level load: 89 dB(A)	Please always wear ear protector at environment noise level > 80 dB(A) due to risk of impaired hearing!
	Sound power level load: 100 dB(A)	
	Uncertainty K= 3dB	

SUMAKE INDUSTRIAL CO., LTD

4F,NO.351,Yanguang St.,Neihu District TAIPEI, TAIWAN, ZIP:114-91

CS-35B-S-2504F-CJF

INSTRUCTION MANUAL

ITEM NO.: CS-35B, CS-32D

AIR DRIVE CARTON STAPLER



WARNING!

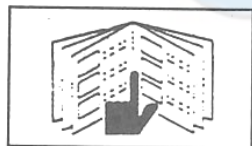
BEFORE OPERATING THIS STAPLER. ALL OPERATORS SHOULD STUDY THIS MANUAL, TO UNDERSTAND AND FOLLOW THE SAFETY WARNINGS AND INSTRUCTIONS. KEEP THESE INSTRUCTIONS WITH THE STAPLER FOR FUTURE REFERENCE. IF YOU HAVE ANY QUESTION, CONTACT YOUR DISTRIBUTOR.

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LUBRICATION AND MAINTENANCE	5
AIR SUPPLY AND CONNECTIONS.....	5
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SAFETY INSTRUCTIONS

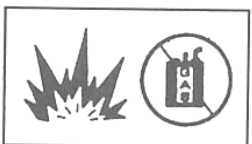
DANGER



1. READ THIS MANUAL AND UNDERSTAND ALL SAFETY INSTRUCTIONS BEFORE OPERATION THE TOOL. IF YOU HAVE ANY QUESTIONS , PLEASE CONTACT OUR AUTHORIZED REPRESENTATIVES .



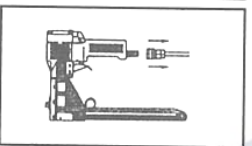
2. NEVER ALLOW TO USE TYPE OF FLAMMABLE GASES OXYGEN AS A POWER SOURCE FOR THE TOOL . USE FILTERED , LUBRICATED , REGULATED , COMPRESSED AIR ONLY .



3. NEVER USE GASOLINE OR OTHER FLAMMABLE LIQUIDS TO CLEAN THE TOOL . VAPORS IN THE TOOL WILL IGNITE BY A SPARK AND CAUSE THE TOOL TO EXPLODE .



4. DO NOT EXCEED MAXIMUM PERMISSIBLE OPERATING PRESSURE OF THE TOOL (8 kg/cm²) .

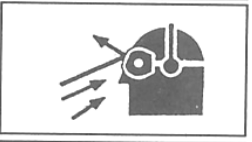


5. DISCONNECT THE TOOL FROM AIR SUPPLY BEFORE CLEANING JAMS , SERVICING , ADJUSTING , AND DURING NON-OPERATION .

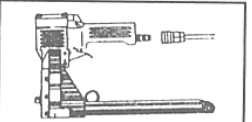
WARNING



6. DO NOT PULL THE TRIGGER WHEN CARRYING OR HOLDING THE TOOL . NEVER CARRY THE TOOL BY THE HOSE OR PULL THE HOSE TO MOVE THE TOOL.



7. AT THE WORKPLACE , ALWAYS WEAR THE PROTECTIVE EQUIPMENT SUCH AS SAFETY GLASSES , HEARING PROTECTION AND HEAD PROTECTION .



8. DO NOT USE A CHECK VALVE OR ANY OTHER FITTING WHICH ALLOWS AIR TO REMAIN IN THE TOOL . °



9. DO NOT PLACE YOUR HAND OR ANY PART OF YOUR BODY IN THE STAPLE CLINCHING AREA OR ADJUSTMENT WINDOW OF THE TOOL WHEN CONNECTING OR DISCONNECTING AIR SUPPLY .



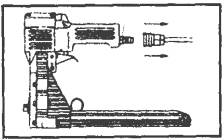
10. NEVER POINT ANY OPERATIONAL DRIVING TOOL AT YOURSELF OR AT ANY OTHER PERSON .

LUBRICATION AND MAINTENANCE

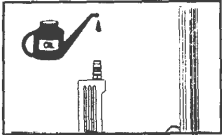
NOTE



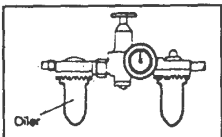
- YOUR TOOL REQUIRES LUBRICATION BEFORE YOU USE IT FOR THE FIRST TIME .



- DISCONNECT THE AIR SUPPLY FROM THE TOOL BEFORE LUBRICATING .



- TURN THE TOOL SO THE INLET IS FACING UP AND PUT ONE DROP OF HIGH SPEED SPINDLE OIL , UNOCAL RX22 , OR 3-IN-1 OIL INTO AIR INLET . NEVER USE DETERGENT OIL OR ADDITIVES . OPERATE THE TOOL BRIEFLY AFTER ADDING OIL .

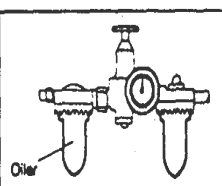
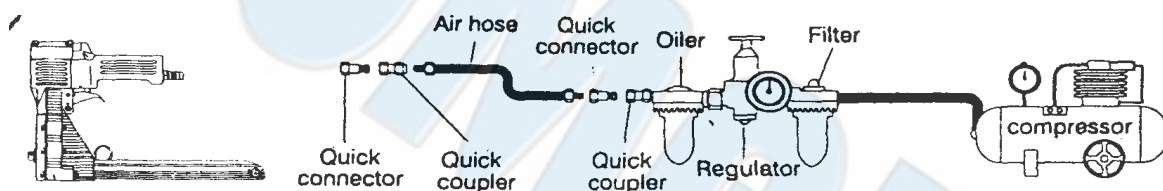


- WIPE OFF EXCESSIVE OIL AT THE EXHAUST , EXCESSIVE OIL WILL DAMAGE ORINGS OF TOOL . IF IN-LINE OILER IS USED. MANUAL LUBRICATION THROUGH THE AIR INLET IS NOT REQUIRED ON A DAILY BASIS .

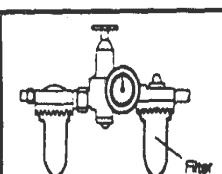
AIR SUPPLY AND CONNECTIONS

NOTE

THE FOLLOWING ILLUSTRATION SHOWS THE CORRECT MODE OF CONNECTION TO THE AIR SUPPLY SYSTEM WHICH WILL INCREASE THE EFFICIENCY AND USEFUL LIFE OF THE TOOL.

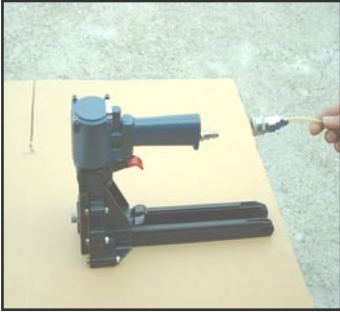


- MANY AIR TOOL USERS FIND IT CONVENIENT TO USE OILER TO HELP PROVIDE OIL CIRCULATION THROUGH TOOL AND INCREASE THE EFFICIENCY AND USEFUL LIFE OF THE TOOL . CHECK OIL LEVEL IN THE OILER DAILY .

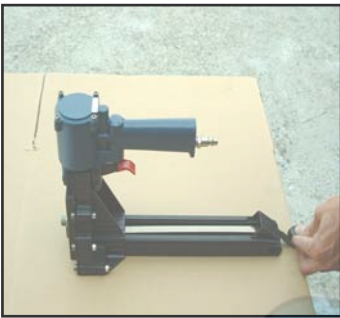


- MANY AIR TOOL USER FIND IT CONVENIENT TO USE A FILTER TO REMOVE LIQUID IMPURITIES WHICH CAN RUST OR WEAR INTERNAL PARTS OF THE TOOL . A FILTER ALSO INCREASE THE EFFICIENCY AND USEFUL OF THE TOOL . THE FILTER MUST BE CHECKED ON A DAILY BASIS AND IF NECESSARY DRAINED .

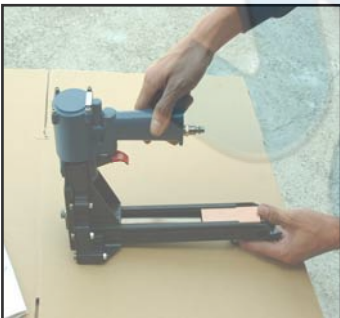
LOADING THE TOOL



DISCONNECT THE AIR SUPPLY.



PULL PUSHER (036) BACK UNTIL IT STOPS ON PUSHER PIVOTS (032) THEN ROTATE PUSHER (036) TO POSITION .



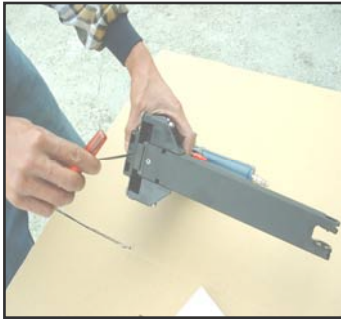
INSERT 2 STICKS OF APPROPRIATE STAPLES INTO THE MAGAZINE (030) FROM BACK . LET THE STICKS SLIDE FORWARD TO THE FRONT OF THE MAGAZINE (036)



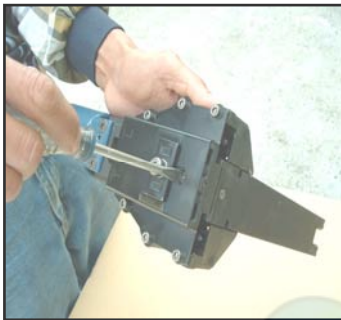
PULL PUSHER (036) BACK TO UPRIGHT POSITION AND GENTLY LET THE PUSHER (036) SLIDE FORWARD AGAINST THE STAPLES . DO NOT LET THE PUSHER (036) SLIDE FORWARD AND STRIKE THE STAPLES AT HIGH SPEED FOR THIS MAY DEFROM THE STAPLES OR DAMAGE THE TOOL .

CHECK STAPLE LEG LENGTH



NOTE : DESCONNECT THE AIR SUPPLY





LOOSEN SET SCRCW (526) WITH 3 mm HEXAGON WRENCH KEY .



TURN ADJUSTING FOD (018) 180° WITH A SCREW DRIVER TO THE DESIRED ADJUSTMENT .

STAPLES LENGTHS	15MM	18MM
ROD POSITION		

IF WANT TO SHOOT LONG LEG STAPLES. LET “L” ON ADJUSTING ROD (018) UP .

STAPLES LENGTHS	18MM	22MM
ROD POSITION		

IF WANT TO SHOOT SHORT LEG STAPLES. LET “S” UP .



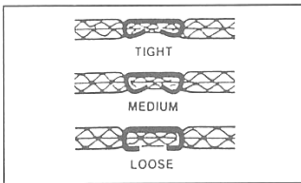
TIGHTEN SET SCREW (526)

CLINCH ADJUSTMENT



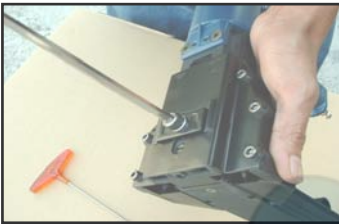
NOTE : DISCONNECT THE AIR SUPPLY

USE ROD (DIA 3 mm) OR 2.5 mm HEXAGON WRENCH KEY . TURN COLLAR (006) THROUGH WINDOW CLOCKWISE TO CHINCH .



NOTE : REMOVE ADJUSTING TOOL AFTER ADJUSTMENT IS MADE .

DEPTH ADJUSTMENT



NOTE : DISCONNECT THE AIR SUPPLY

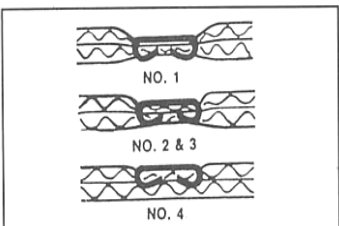
LOOSEN FRONT SCREW (527) WITH 6 mm HEXAGON WRENCH KEY .



PUSH THE BODY (007) UP AND ADJUST TO DESIRED DEPTH .



WHEN TOP EDGE OF ADJUSTMENT PLATE (019) IS AT IT'S HIGHEST SETTING (NO.4), THE TEETH (021, 022) ARE AT THEIR SHALLOWEST PENETRATION . IF SET AT LOWEST SETTING (NO.1) THE TEETH (021, 022) ARE AT THEIR DEEPEST PENETRATION .



OPERATING THE TOOL

WARNING

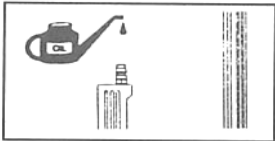
PROTECT YOUR EYES AND EARS . WEAR SAFETY GLASSES WITH SIDE SHIELDS . WEAR HEARING PROTECTION . EMPLOYERS AND USERS ARE RESPONSIBLE FOR ENSURING THE USER OR ANYONE NEAR THE TOOL WEAR THIS SAFETY PROTECTION .

WARNING

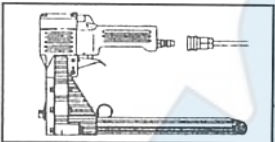
TO PREVENT ACCIDENTAL INJURIES : NEVER , PLACE A HAND OR ANY OTHER PART OF BODY IN STAPLE CLINCHING AREA OT ADJUSTMENT WINDOW . NEVER POINT TOOL TOWARD ANYONE ELSE . NEVER ENGAGE IN HORSEPLAY . ALWAYS HANDLE THE TOOL WITH CARE . NEVER PULL TRIGGER UNLESS TOOL IS IN PLACE OF CARTON.

NOTE

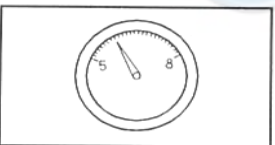
CHECK AND REPLACE ANY DAMAGED OR WORN COMPONENTS ON THE TOOL MUST ALSO BE REPLACED IF THEY ARE NOT LEGIBLE .



ADD A FEW DROPS OF UNOCAL R_x22 OR 3-IN-1 OIL INTO THE AIR INLET .



INSTALL A QUICK CONNECT FITTING TO THE TOOL .



REAUULATE THE AIR PRESSURE TO IBTAIN 6 kg/cm² THE TOOL .



INSERT STAPLES INTO YOUR TOOL FOLLOWING THE INSTRUCTIONS OF LOADING THE TOOL .



RECONNECT THE AIR HOSE TO THE TOOL .



GRASP HANDLE WITH ONE HAND POSITION ON BOX IN LINE WITH THE DESIRED STAPLE LOCATION . THERE IS A SMALL PROJECTION EITHER SIDE OF THE MAGAZINE SEAT (038) AS AN AID IN LOCATING THE POSITION OF THE STAPLE . (011)

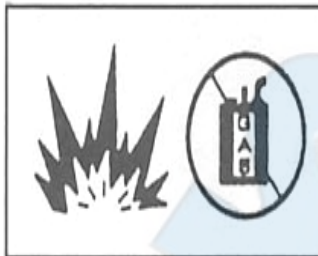


STRONGEST CLOSURE REQUIRES END STAPLES CLOSE TO END OF BOX .

CHECK STAPLE CLINCHING IN SAMPLES OF BOX BOARD BEING USED . ADJUSTMENTS FOR DEPTH OF PENETRATION & TIGHTNESS OF CLINCH ARE EASY & INSTANTANEOUS , FULL ADVANTAGE SHOULD BE TAKEN OF THEM .

CLEANING THE TOOL

DANGER



NEVER USE GASOLINE OR OTHER FLAMMABLE LIQUIDS TO CLEAN THE TOOL . VAPORS IN THE TOOL WILL IGNITE BY A SPARK AND CAUSE THE TOOL TO EXPLODE AND RESULT IN DEATH OR SERIOUS PERSONAL INJURY.

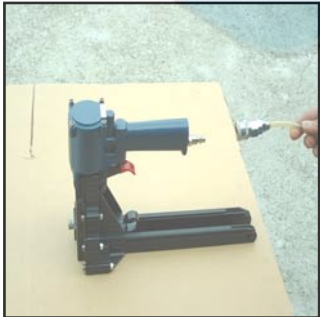


DISCONNECT THE AIR SUPPLY FROM THE TOOL.

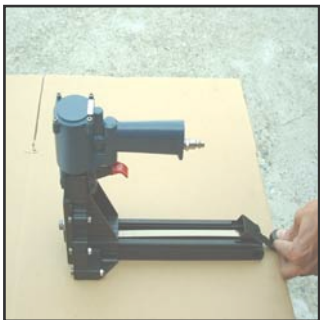


REMOVE TAR BUILDUP WITH KEROSENE #2 FUEL OIL OR DIESEL FUEL . DO NOT ALLOW SOLVENT TO GET INTO THE CYLINDER OR DAMAGE MAY OCCUR . DRY OFF THE TOOL COMPLETELY BEFORE USE .

CLEARING A JAM FROM THE TOOL



DISCONNECT THE AIR SUPPLY .



PULL PUSHER (036) BACK AND ROTATE TO LOCKED POSITION .



INSERT LONG NOSE PLIERS OR SCREW DRIVER TO CLEAR JAM .



SLOWLY RELEASE PUSHER (036) BACK TO POSITION .

TROUBLESHOOTING

WARNING

STOP USING THE TOOL IMMEDIATELY IF ANY OF THE FOLLOWING PROBLEMS OCCUR .
SERIOUS PERSONAL INJURY COULD OCCUR . ANY REPAIRS OR REPLACEMENTS MUST BE
DONE BY A QUALIFIED PERSON OR AN AUTHORIZED SERVICE CENTER ONLY .

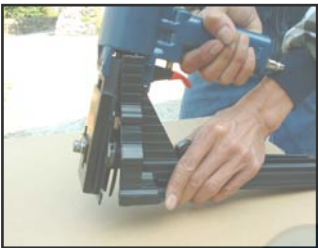
PROBLEM CAUSE		REMEDY
AIR LEAKAGE FROM TRIGGER .	O-RING ON VALVE (016) OR ON TUBE (017) ARE DAMAGED .	O-RING MUST BE REPLACED
AIR LEAKAGE FROM EXHAUST PORT .	O-RING ON VALVE (016) OR ON TUBE (017) ARE DAMAGED .	O-RING MUST BE REPLACED
	PISTON'S O-RING (507) IS DAMAGED .	O-RING MUST BE REPLACED
AIR LEAKAGE FROM CYLINDER (004) .	PISTON ROD PORT (007) O-RING (519) IS DAMAGED .	REPLACE THE O-RING .
SLOW AND SHORT TRAVEL CYCLING	CHECK FOR LOOSE END SCREW (517) AND WEAR OF PARTS (014, 009)	POSITION ECCENTRIC PIN (013) AS SHOWN AND TIGHTEN SCREW (517) RECHECK , FOR MAXIMUM EFFICIENCY , SLIGHT ADJUSTMENT OF PIN AT THE POSITION SHOWN MUST BE MADE UPWARD DIRECTION IF SHORT TRAVEL OCCURS AND DOWNWARD DIRECTION IF SLOW CYCLING OCCURS .
EXCESSIVE JAMS :	SLOW AND SHORT TRAVEL CYCLING .	CHECK AS NOTED IN SLOW AND SHORT TRAVEL CYCLING SECTION .
	TEETH SCREWS LOOSE .	TIGHTEN SCREWS
	STAPLE SIZE IS WRONG .	USE THE PROPER SIZE STAPLE
	INSUFFICIENT LUBRICATION	CLEANING AND LUBRICATING SUITABLY .
UNEVEN CLINCH	WRONG STAPLE SIZE	CHECK FOR PROPER LEG LENGTH ADJUSTMENT & CLINCHER SIZE .
UNCLINCHED STAPLE	TEETH (021, 022) LOOSE	TIGHTEN TEETH (021, 022)
	TEETH (021, 022) ARE BROKEN	REPLACE TEETH (021, 022)
	SLOW AND SHORT TRAVEL CYCLING .	CHECK AS NOTED IN SLOW AND SHORT TRAVEL CYCLING SECTION .

TEETH REPLACEMENT

NOTE : DISCONNECT THE AIR SUPPLY



LOOSEN SCREWS (530 , 531) AND NUT (542) WITH 8 mm SPANNER AND 4 mm HEXAGON WRENCH KEY .



REMOVE THE MAGAZINE (030) ASSEMBLY .



LOOSEN SCREWS (532) WITH 3 mm HEXAGON WREM KEY .
CHANGE TEETH ONE AT A TIME TO PREVENT REVERS
TEETH .

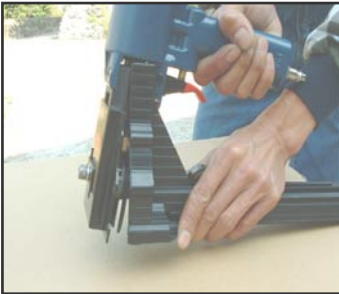
DRIVER REPLACEMENT

NOTE : DISCONNECT THE AIR SUPPLY

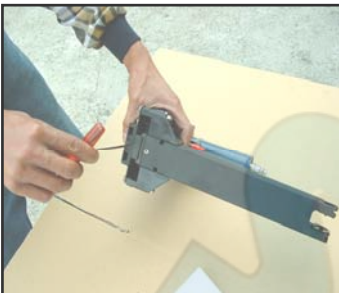
LOOSEN SCREWS(530,531)AND NUT(542)WITH 8 mm SPANNER AND 4 mm HEXAGON WRENCH KEY .



REMOVE THE MAGAZINE ASSEMBLY (030) .



LOOSEN SET SCREW (526) WITH 3 mm HEXAGON WRENCH KEY TO UNLOCK ADJUSTING ROD (018) .



SLIDE LINKAGE MECHANISM AND ADJUSTING ROD (018) SIMULTANEOUSLY FROM COLLAR (006) .



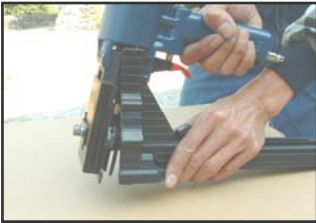
LOOSEN SCREWS (535) WITH 3 mm HEXAGON WRENCH KEY . TAKE OFF THE SPRING PIN (537) WITH HAMMER AND 6 mm STRAIGHT ROD .



PUSHER SPRING REPLACEMENT



LOOSEN SCREWS (530,531) AND NUT (542) WITH 8 mm SPANNER AND 4 mm HEXAGON WRENCH KEY .



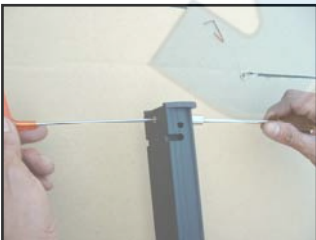
REMOVE THE MAGAZINE ASSEMBLY (030) .



PULL PUSHER (036) BACK UNTIL IT STOPS ON ROD , THEN ROTATE PUSHER TO POSITION .



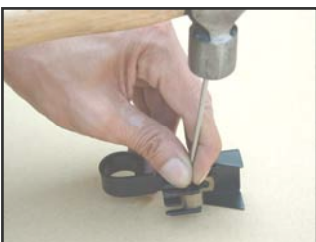
PUSH THE MAGAZINE SEAT (038) BACK AND TAKE OFF IT FROM MAGAZINE .



LOOSEN CXREW (540) AND NUT (541) WITH 2.5 mm HEXAGON WRENCH KEY AND 7 mm SOCKET WRINCH .



LOOSEN ROD (032) WITH 6 mm OFFSET WRENCH REMOVE PUSHER GUIDES (033) . REMOVE PUSHER (030)

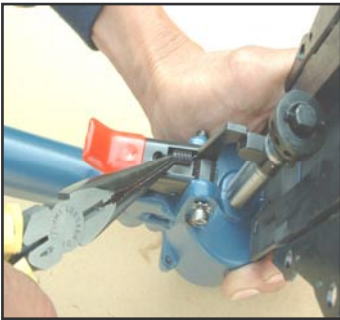


REMOVE SPRING PIN (545) WITH HAMMER AND 4 mm (DIA) STRAIGHT ROD .

VALVE'S AND TUBE'S O-RINGS REPLACEMENT



LOOSEN SCREWS (513) WITH FLAT SCREW DRIVER .



REMOVE SPRING (012) LONG NOSE PLIERS .



REMOVE C-RING (546) WITH C-RING PLIERS .



REMOVE VALVE (017) AND TUBE (016) WITH A LONG NOSE PLIERS .

PISTON REPLACEMENT

NOTE : DISCONNECT THE AIR SUPPLY

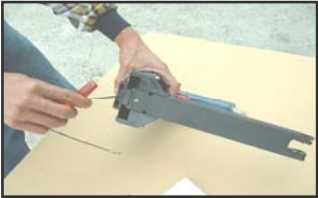
REMOVE SCREWS (530,531) AND NUT (542) WITH 8 mm SPANNER AND 4 mm HEXAGON WRENCH KEY .



REMOVE THE MAGAZINE ASSEMBLY (030) .



LOOSEN SET SCREW (526) WITH 3 mm HEXAGON WRENCH KEY TO UNLOCK ADJUSTING ROD (018) .



SLIDE LINKAGE MECHANISM AND ADJUSTING ROD (018) SIMULTANEOUSLY FROM COLLAR (006) .



LOOSEN COLLAR (006) WITH 3 mm HEXAGON WRENCH KEY REMOVE SPRING (005) .



LOOSEN SCREW (510) WITH 3 mm HEXAGON WRENCH KEY REMOVE BLOCK (004) THROUGH WINDOW .



LOOSEN SCREWS (501) WITH 3 mm HEXAGON WRENCH KEY . REMOVE CAP (001) .

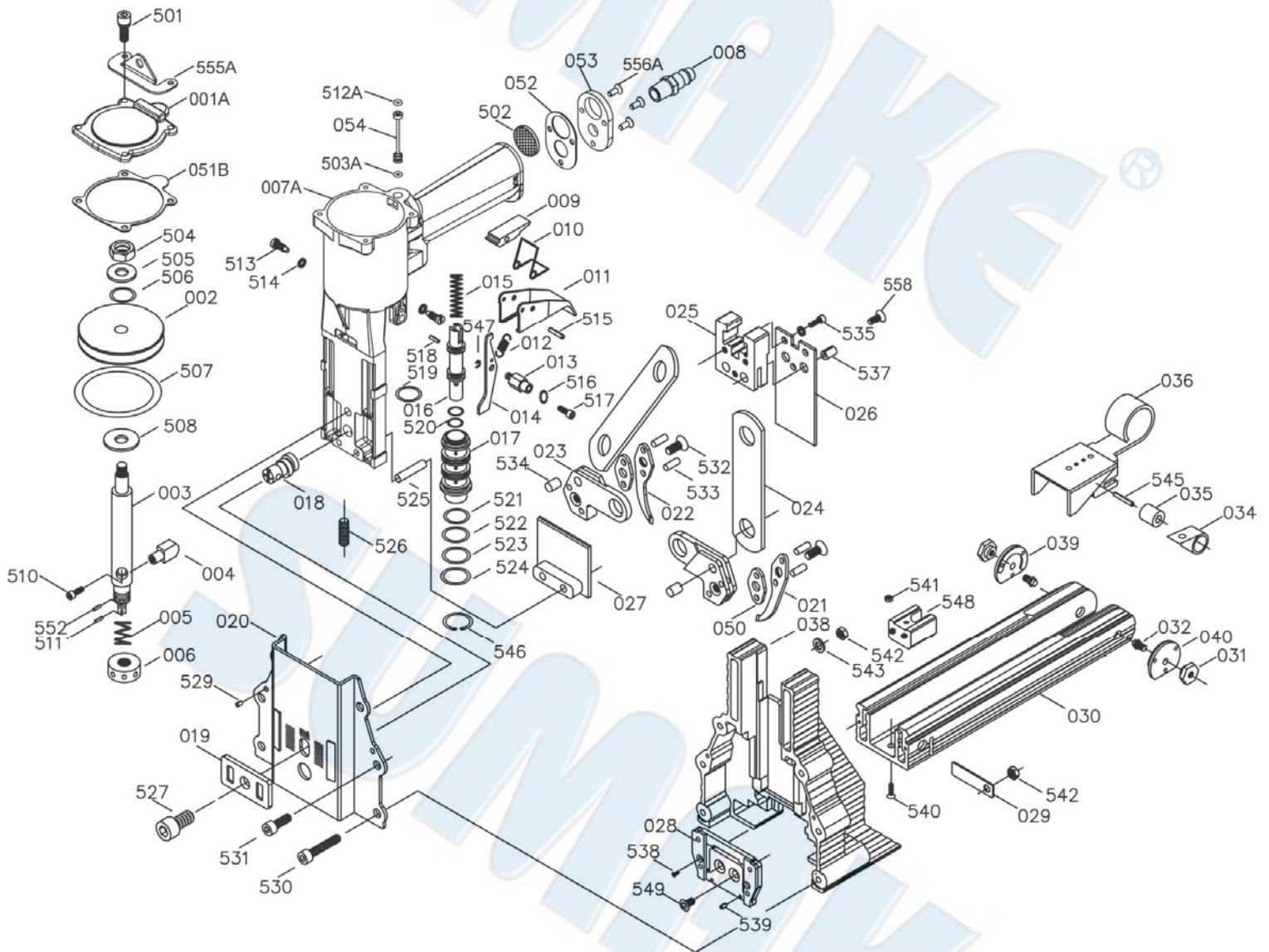


REMOVE PISTON ASSEMBLY . LOOSEN NUT (504) WITH 10 mm SPANNER .
REMOVE PISTON (002) AND EXCHANGE A NEW ONE .



CS-35B(32D)

AIR DRIVE CARTON STAPLER CROWN 35MM(32MM)



CS-35B(32D)

AIR DRIVE CARTON STAPLER CROWN 35MM(32MM)

PARTS LIST

No.	Parts No.	Description	Q'ty
001A	CS35B-001A	Cap	1
002	CS35B-002	Piston	1
003	CS35B-003	Piston Rod	1
004	CS35B-004	Block	1
005	CS35B-005	Spring	1
006	CS35B-006	Collar	1
007A	CS35B-007A	Body Unit	1
008	CS35B-008-A	Air Plug (Nitro)	1
	CS35B-008-B	Air Plug (Milton)	1
	CS35B-008-C	Air Plug (Orion)	1
009	CS35B-009	Block	1
010	CS35B-010	Spring	1
011	CS35B-011	Trigger	1
012	CS35B-012	Spring	1
013	CS35B-013	Rod	1
014	CS35B-014	Trigger's Control	1
015	CS35B-015	Spring	1
016	CS35B-016	Valve	1
017	CS35B-017	Tube	1
018	CS35B-018	Adjusting Rod	1
019	CS35B-019	Adjusting Plate	1
020	CS35B-020	Front Plate	1
021	CS35B-021	Right Teeth	1
022	CS35B-022	Left Teeth	1
023	CS35B-023	Teeth Seat	2
024	CS35B-024	Plate	2
025	CS35B-025	Block	1
026	CS35B-026	Driver [For CS-35B]	1
	CS32D-026	Driver [For CS-32D]	1
027	CS35B-027	Cover Unit	1
028	CS35B-028	Driver Guide Unit [For CS-35B]	1
	CS32D-028	Driver Guide Unit [For CS-32D]	1
029	CS35B-029	Plate	2
030	CS35B-030	Magazine [For CS-35B]	1
	CS32D-030	Magazine [For CS-32D]	1
031	CS35B-031	Rod Nut	2
032	CS35B-032	Rod	2
034	CS35B-034	Spring	1
035	CS35B-035	Rooler	1
036	CS35B-036	Pusher Unit [For CS-35B]	1
	CS32D-036	Pusher Unit [For CS-32D]	1
038	CS35B-038	Magazine Seat	1
039	CS35B-039	Right Pusher Guide	1
040	CS35B-040	Left Pusher Guide	1
050	CS35B-050	Washer	2
051B	CS35B-051B	Washer	1
052	CS35B-052	Washer	1
053	CS35B-053	Cover	1
054	CS35B-054	Shaft	1

No.	Parts No.	Description	Q'ty
501	CS35B-501	Hex.Soc.Hd.Bolt	4
502	CS35B-502	Silencer	1
503A	CS35B-503A	O-Ring	1
504	CS35B-504	Hex.Nut	1
505	CS35B-505	Washer	1
506	CS35B-506	O-Ring	1
507	CS35B-507	O-Ring	1
508	CS35B-508	Washer	1
510	CS35B-510	Hex.Soc.Hd.Bolt	1
511	CS35B-511	Spring Pin	1
512A	CS35B-512A	O-Ring	1
513	CS35B-513	Trigger Screw	2
514	CS35B-514	Spring Washer	2
515	CS35B-515	Spring Pin	1
516	CS35B-516	Outside Teeth Washer	1
517	CS35B-517	Hex.Soc.Hd.Bolt	1
518	CS35B-518	Spring Pin	1
519	CS35B-519	O-Ring	1
520	CS35B-520	O-Ring	2
521	CS35B-521	O-Ring	1
522	CS35B-522	O-Ring	1
523	CS35B-523	O-Ring	1
524	CS35B-524	O-Ring	1
525	CS35B-525	Rod	2
526	CS35B-526	Hex.Soc.Hdless.Bolt	1
527	CS35B-527	Hex.Soc.Hd.Bolt	1
529	CS35B-529	Spring Pin	4
530	CS35B-530	Hex.Soc.Hd.Bolt	2
531	CS35B-531	Hex.Soc.Hd.Bolt	4
532	CS35B-532	Hex.Soc.Flat Counter	2
533	CS35B-533	Pin	4
534	CS35B-534	Pin	2
535	CS35B-535	Hex.Soc.Hd.Bolt	2
537	CS35B-537	Spring Pin	2
538	CS35B-538	Flat Hd.Screw	2
539	CS35B-539	Spring Pin	2
540	CS35B-540	Hex.Soc.Flat Counter	1
541	CS35B-541	Lock Nut	1
542	CS35B-542	Lock Nut	6
543	CS35B-543	Washer	4
545	CS35B-545	Spring Pin	1
546	CS35B-546	C-Ring	1
547	CS35B-547	E-Ring	1
548	CS35B-548	Bracket	1
549	CS35B-549	Hex.Soc.Flat Counter	2
552	CS35B-552	Plastic Pin	1
555A	CS35B-555A	Counter Balancer Hanger	1
556A	CS35B-556A	Hex. Soc. Flat Counter	3
558	CS35B-558	Hex. Soc. Flat Counter Sunk Hd. Screw	1



EC DECLARATION OF CONFORMITY

We: **SUMAKE INDUSTRIAL CO., LTD.**

4F, No. 351, Yangguang St., Neihu District, Taipei City, Taiwan

declare in sole responsibility that the equipment

Equipment : **AIR DRIVE CARTON STAPLER**

Model/ Serial No. : **CS-35B**

to which this declaration applies, complies with these normative documents:

- Machinery Directive: 2006/42/EC

and conforms to the following EN standard,

- EN ISO 12100: 2010
- EN ISO 11148-13:2018

Name and Signature/Position

Mike Su – Managing Director

Date and Place

2024/5/2

Taipei, Taiwan

CS-35B-D-2407E-CJF