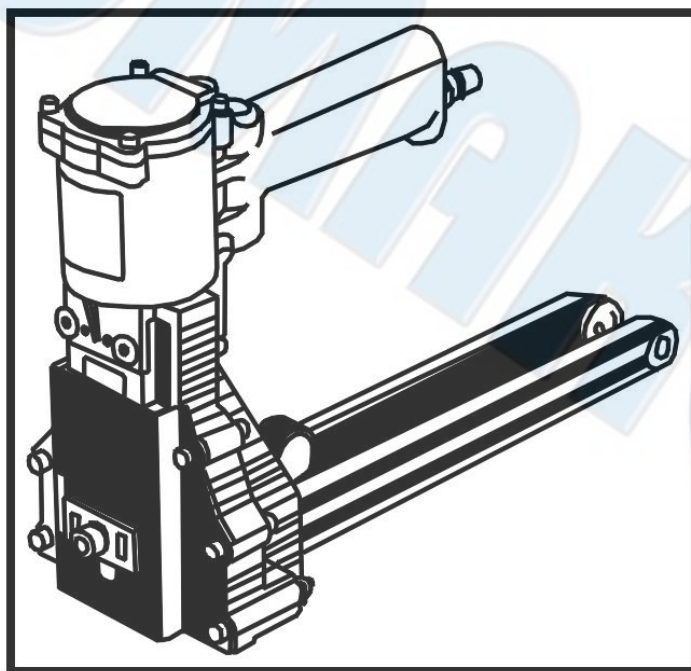




SUMAKE PNEUMATIC TOOLS



Air Drive Carton Stapler CS-32C

Specification:

Crown	32mm
Shank	0.9x1.9mm
Nail Length	15mm & 18mm (5/8" & 7/10")
Tool Length (HxWxL)	218x115x342 mm
Air Pressure	5 ~ 7bar (75 ~ 100 psi)
Tool Weight	2.65 kg (5.83 lbs)
Load Capacity	120 pcs

Noise and Vibration:

Vibration ISO 8662-11	Noise EN 12549	Remark
No Load: 1.3 m/s ² Uncertainty K= 1.5 m/s ²	Sound Pressure Level load: 89 dB(A)	Please always wear ear protector at environment noise level > 80 dB(A) due to risk of impaired hearing!
	Sound power level load: 100 dB(A)	
	Uncertainty K= 3dB	

SUMAKE INDUSTRIAL CO., LTD

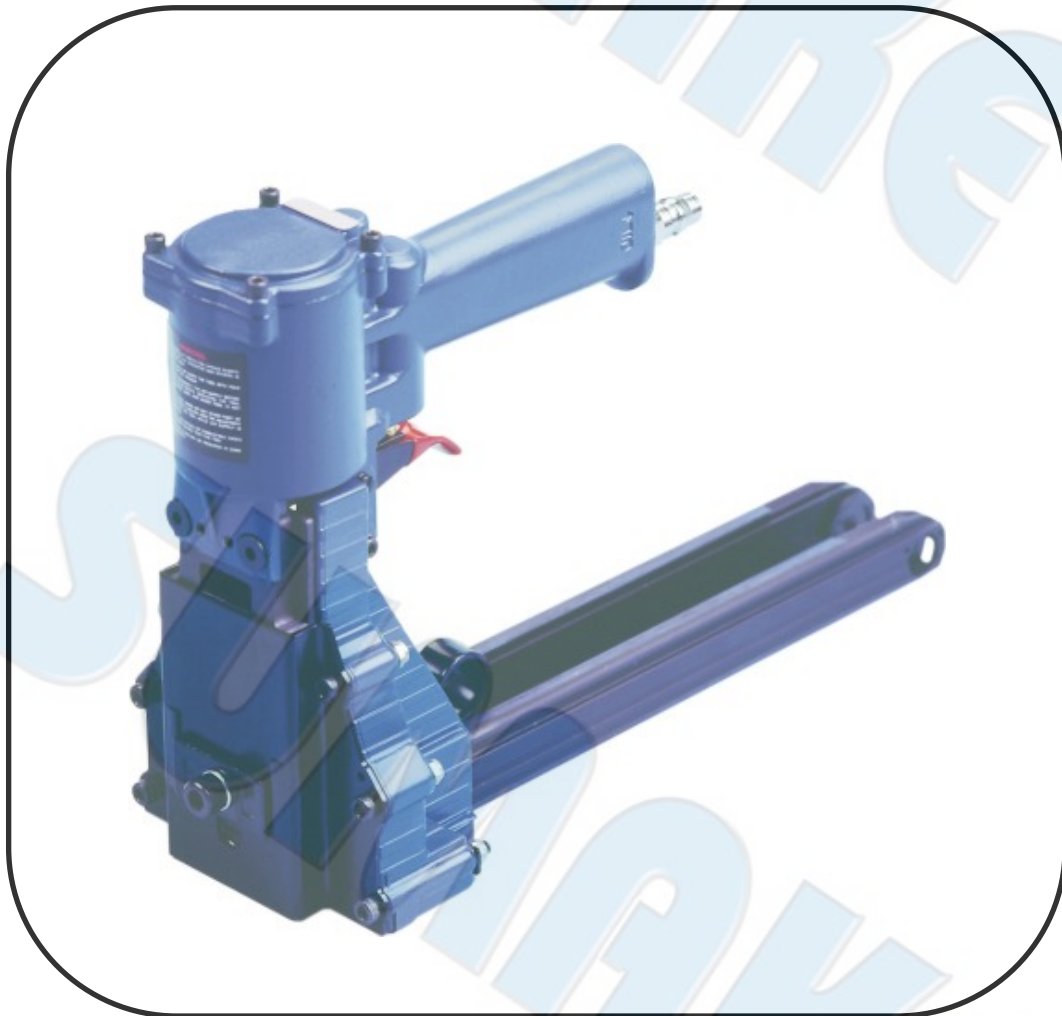
4F,NO.351,Yangguang St.,Neihu District TAIPEI, TAIWAN, ZIP:114-91

CS-32C-S-2504F-CJF

INSTRUCTION MANUAL

ITEM NO.: CS-32C, CS-34, CS-35A

AIR DRIVE CARTON STAPLER



WARNING!

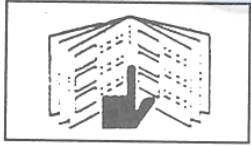
BEFORE OPERATING THIS STAPLER. ALL OPERATORS SHOULD STUDY THIS MANUAL, TO UNDERSTAND AND FOLLOW THE SAFETY WARNINGS AND INSTRUCTIONS. KEEP THESE INSTRUCTIONS WITH THE STAPLER FOR FUTURE REFERENCE. IF YOU HAVE ANY QUESTION, CONTACT YOUR DISTRIBUTOR.

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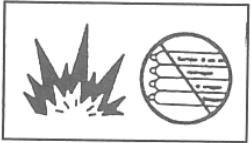
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SAFETY INSTRUCTIONS

DANGER



1. READ THIS MANUAL AND UNDERSTAND ALL SAFETY INSTRUCTIONS BEFORE OPERATION THE TOOL. IF YOU HAVE ANY QUESTIONS , PLEASE CONTACT OUR AUTHORIZED REPRESENTATIVES .



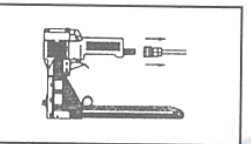
2. NEVER ALLOW TO USE TYPE OF FLAMMABLE GASES OXYGEN AS A POWER SOURCE FOR THE TOOL . USE FILTERED , LUBRICATED , REGULATED , COMPRESSED AIR ONLY .



3. NEVER USE GASOLINE OR OTHER FLAMMABLE LIQUIDS TO CLEAN THE TOOL . VAPORS IN THE TOOL WILL IGNITE BY A SPARK AND CAUSE THE TOOL TO EXPLODE .



4. DO NOT EXCEED MAXIMUM PERMISSIBLE OPERATING PRESSURE OF THE TOOL (8 kg/cm²) .

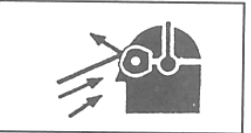


5. DISCONNECT THE TOOL FROM AIR SUPPLY BEFORE CLEANING JAMS , SERVICING , ADJUSTING , AND DURING NON-OPERATION .

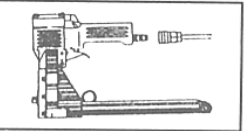
WARNING



6. DO NOT PULL THE TRIGGER WHEN CARRYING OR HOLDING THE TOOL . NEVER CARRY THE TOOL BY THE HOSE OR PULL THE HOSE TO MOVE THE TOOL.



7. AT THE WORKPLACE , ALWAYS WEAR THE PROTECTIVE EQUIPMENT SUCH AS SAFETY GLASSES , HEARING PROTECTION AND HEAD PROTECTION .



8. DO NOT USE A CHECK VALVE OR ANY OTHER FITTING WHICH ALLOWS AIR TO REMAIN IN THE TOOL . °



9. DO NOT PLACE YOUR HAND OR ANY PART OF YOUR BODY IN THE STAPLE CLINCHING AREA OR ADJUSTMENT WINDOW OF THE TOOL WHEN CONNECTING OR DISCONNECTING AIR SUPPLY .



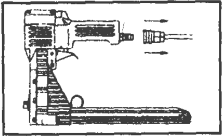
10. NEVER POINT ANY OPERATIONAL DRIVING TOOL AT YOURSELF OR AT ANY OTHER PERSON .

LUBRICATION AND MAINTENANCE

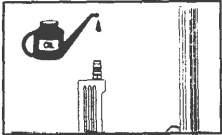
NOTE



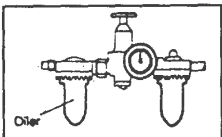
- YOUR TOOL REQUIRES LUBRICATION BEFORE YOU USE IT FOR THE FIRST TIME .



- DISCONNECT THE AIR SUPPLY FROM THE TOOL BEFORE LUBRICATING .



- TURN THE TOOL SO THE INLET IS FACING UP AND PUT ONE DROP OF HIGH SPEED SPINDLE OIL , UNOCAL RX22 , OR 3-IN-1 OIL INTO AIR INLET . NEVER USE DETERGENT OIL OR ADDITIVES . OPERATE THE TOOL BRIEFLY AFTER ADDING OIL .

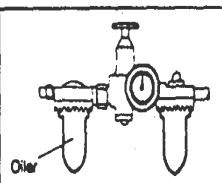
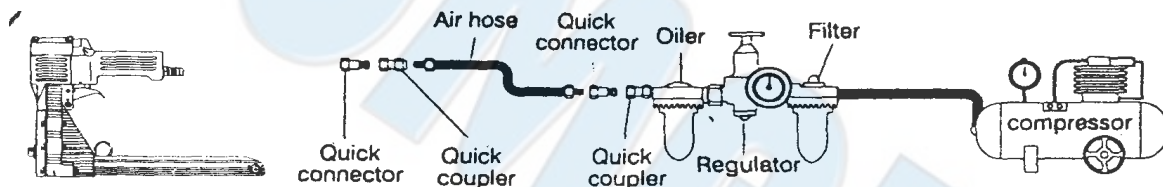


- WIPE OFF EXCESSIVE OIL AT THE EXHAUST , EXCESSIVE OIL WILL DAMAGE ORINGS OF TOOL . IF IN-LINE OILER IS USED. MANUAL LUBRICATION THROUGH THE AIR INLET IS NOT REQUIRED ON A DAILY BASIS .

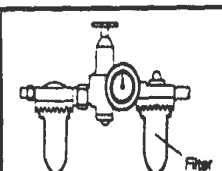
AIR SUPPLY AND CONNECTIONS

NOTE

THE FOLLOWING ILLUSTRATION SHOWS THE CORRECT MODE OF CONNECTION TO THE AIR SUPPLY SYSTEM WHICH WILL INCREASE THE EFFICIENCY AND USEFUL LIFE OF THE TOOL.

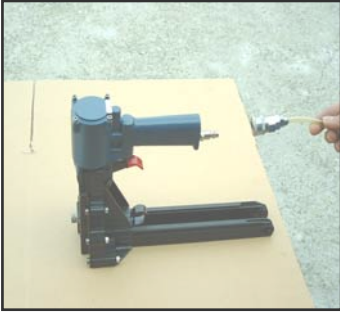


- MANY AIR TOOL USERS FIND IT CONVENIENT TO USE OILER TO HELP PROVIDE OIL CIRCULATION THROUGH TOOL AND INCREASE THE EFFICIENCY AND USEFUL LIFE OF THE TOOL . CHECK OIL LEVEL IN THE OILER DAILY .

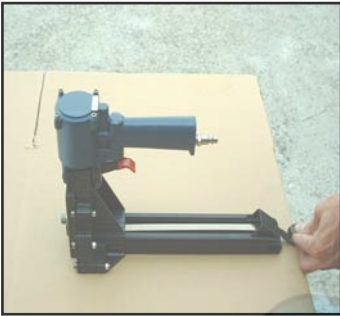


- MANY AIR TOOL USER FIND IT CONVENIENT TO USE A FILTER TO REMOVE LIQUID IMPURITIES WHICH CAN RUST OR WEAR INTERNAL PARTS OF THE TOOL . A FILTER ALSO INCREASE THE EFFICIENCY AND USEFUL OF THE TOOL . THE FILTER MUST BE CHECKED ON A DAILY BASIS AND IF NECESSARY DRAINED .

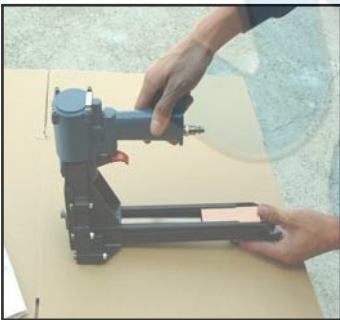
LOADING THE TOOL



DISCONNECT THE AIR SUPPLY.



PULL PUSHER (036) BACK UNTIL IT STOPS ON PUSHER PIVOTS (032) THEN ROTATE PUSHER (036) TO POSITION .



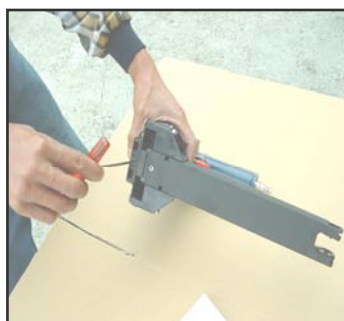
INSERT 2 STICKS OF APPROPRIATE STAPLES INTO THE MAGAZINE (030) FROM BACK . LET THE STICKS SLIDE FORWARD TO THE FRONT OF THE MAGAZINE (036)



PULL PUSHER (036) BACK TO UPRIGHT POSITION AND GENTLY LET THE PUSHER (036) SLIDE FORWARD AGAINST THE STAPLES . DO NOT LET THE PUSHER (036) SLIDE FORWARD AND STRIKE THE STAPLES AT HIGH SPEED FOR THIS MAY DEFROM THE STAPLES OR DAMAGE THE TOOL .

CHECK STAPLE LEG LENGTH

NOTE : DESCONNECT THE AIR SUPPLY



LOOSEN SET SCRCW (526) WITH 3 mm HEXAGON WRENCH KEY .



TURN ADJUSTING FOD (018) 180° WITH A SCREW DRIVER TO THE DESIRED ADJUSTMENT .

STAPLES LENGTHS	15MM	18MM
ROD POSITION		

IF WANT TO SHOOT LONG LEG STAPLES. LET “L” ON ADJUSTING ROD (018) UP .

STAPLES LENGTHS	18MM	22MM
ROD POSITION		

IF WANT TO SHOOT SHORT LEG STAPLES. LET “S” UP .



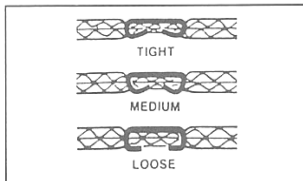
TIGHTEN SET SCREW (526)

CLINCH ADJUSTMENT



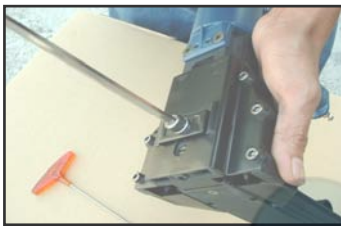
NOTE : DISCONNECT THE AIR SUPPLY

USE ROD (DIA 3 mm) OR 2.5 mm HEXAGON WRENCH KEY . TURN COLLAR (006) THROUGH WINDOW CLOCKWISE TO CHINCH .



NOTE : REMOVE ADJUDTING TOOL AFTER ADJUSTMENT IS MADE .

DEPTH ADJUSTMENT



NOTE : DISCONNECT THE AIR SUPPLY

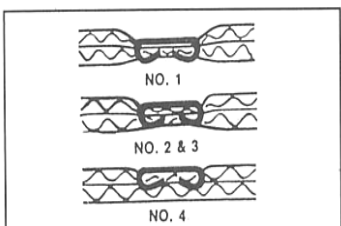
LOOSEN FRONT SCREW (527) WITH 6 mm HEXAGON WRENCH KEY .



PUSH THE BODY (007) UP AND ADJUST TO DESIRED DEPTH .



WHEN TOP EDGE OF ADJUSTMENT PLATE (019) IS AT IT'S HIGHEST SETTING(NO.4), THE TEETH(021,022) ARE AT THEIR SHALLOWEST PENETRATION . IF SET AT LOWEST SETTING (NO,1) THE TEETH (021,022) ARE AT THEIR DEEPEST PENETRATION .



OPERATING THE TOOL

WARNING

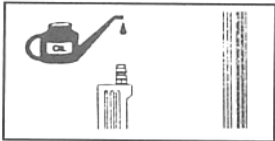
PROTECT YOUR EYES AND EARS . WEAR SAFETY GLASSES WITH SIDE SHIELDS . WEAR HEARING PROTECTION . EMPLOYERS AND USERS ARE RESPONSIBLE FOR ENSURING THE USER OR ANYONE NEAR THE TOOL WEAR THIS SAFETY PROTECTION .

WARNING

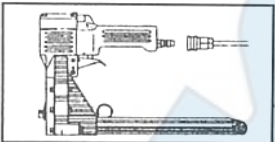
TO PREVENT ACCIDENTAL INJURIES : NEVER , PLACE A HAND OR ANY OTHER PART OF BODY IN STAPLE CLINCHING AREA OR ADJUSTMENT WINDOW . NEVER POINT TOOL TOWARD ANYONE ELSE . NEVER ENGAGE IN HORSEPLAY . ALWAYS HANDLE THE TOOL WITH CARE . NEVER PULL TRIGGER UNLESS TOOL IS IN PLACE OF CARTON.

NOTE

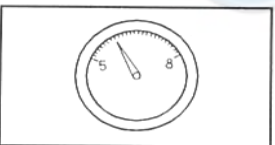
CHECK AND REPLACE ANY DAMAGED OR WORN COMPONENTS ON THE TOOL MUST ALSO BE REPLACED IF THEY ARE NOT LEGIBLE .



ADD A FEW DROPS OF UNOCAL R_x22 OR 3-IN-1 OIL INTO THE AIR INLET .



INSTALL A QUICK CONNECT FITTING TO THE TOOL .



REGULATE THE AIR PRESSURE TO OBTAIN 6 kg/cm² THE TOOL .



INSERT STAPLES INTO YOUR TOOL FOLLOWING THE INSTRUCTIONS OF LOADING THE TOOL .



RECONNECT THE AIR HOSE TO THE TOOL .



GRASP HANDLE WITH ONE HAND POSITION ON BOX IN LINE WITH THE DESIRED STAPLE LOCATION . THERE IS A SMALL PROJECTION EITHER SIDE OF THE MAGAZINE SEAT (038) AS AN AID IN LOCATING THE POSITION OF THE STAPLE . (011)

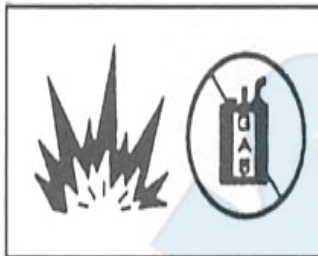


STRONGEST CLOSURE REQUIRES END STAPLES CLOSE TO END OF BOX .

CHECK STAPLE CLINCHING IN SAMPLES OF BOX BOARD BEING USED . ADJUSTMENTS FOR DEPTH OF PENETRATION & TIGHTNESS OF CLINCH ARE EASY & INSTANTANEOUS , FULL ADVANTAGE SHOULD BE TAKEN OF THEM .

CLEANING THE TOOL

DANGER



NEVER USE GASOLINE OR OTHER FLAMMABLE LIQUIDS TO CLEAN THE TOOL . VAPORS IN THE TOOL WILL IGNITE BY A SPARK AND CAUSE THE TOOL TO EXPLODE AND RESULT IN DEATH OR SERIOUS PERSONAL INJURY.



DISCONNECT THE AIR SUPPLY FROM THE TOOL.

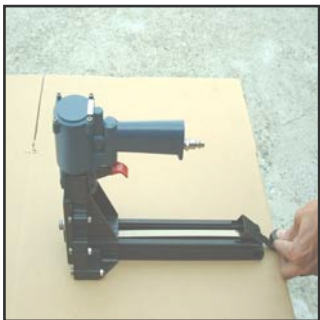


REMOVE TAR BUILDUP WITH KEROSENE #2 FUEL OIL OR DIESEL FUEL . DO NOT ALLOW SOLVENT TO GET INTO THE CYLINDER OR DAMAGE MAY OCCUR . DRY OFF THE TOOL COMPLETELY BEFORE USE .

CLEARING A JAM FROM THE TOOL



DISCONNECT THE AIR SUPPLY .



PULL PUSHER (036) BACK AND ROTATE TO LOCKED POSITION .



INSERT LONG NOSE PLIERS OR SCREW DRIVER TO CLEAR JAM .



SLOWLY RELEASE PUSHER (036) BACK TO POSITION .

TROUBLESHOOTING

WARNING

STOP USING THE TOOL IMMEDIATELY IF ANY OF THE FOLLOWING PROBLEMS OCCUR .
SERIOUS PERSONAL INJURY COULD OCCUR . ANY REPAIRS OR REPLACEMENTS MUST BE
DONE BY A QUALIFIED PERSON OR AN AUTHORIZED SERVICE CENTER ONLY .

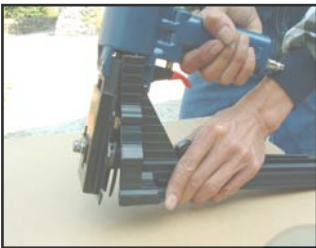
PROBLEM CAUSE	REMEDY
AIR LEAKAGE FROM TRIGGER .	O-RING ON VALVE (016)OR ON TUBE (017) ARE DAMAGED . O-RING MUST BE REPLACED
AIR LEAKAGE FROM EXHAUST PORT .	O-RINGSON VALVE(016)OR ON TUBE (017) ARE DAMAGED . O-RING MUST BE REPLACED
	PISTON'S O-RING (507) IS DAMAGED . O-RING MUST BE REPLACED
AIR LEAKAGE FROM CYLINDER (004) .	PISTON ROD PORT (007) O-RING (519) IS DAMAGED . REPLACE THE O-RING .
SLOW AND SHORT TRAVEL CYCLING	CHECK FOR LOOSE SCREW (517) AND WEAR OF PARTS (014,009) POSITION ECCENTRIC PIN (013) AS SHOWN AND TIGHTEN SCREW (517) RECHECK , FOR MAXIMUM EFFICIENCY , SLIGHT ADJUSTMENT OF PIN AT THE POSITION SHOWN MUST BE MADE UPWARD DIRECTION IF SHORT TRAVEL OCCURS AND DOWNWARD DIRECTION IF SLOW CYCLING OCCURS .
EXCESSIVE JAMS :	SLOW AND SHORT TRAVEL CYCLING . CHECK AS NOTED IN SLOW AND SHORT TRAVEL CYCLING SECTION .
	TEETH SCREWS LOOSE . TIGHTEN SCREWS
	STAPLE SIZE IS WRONG . USE THE PROPER SIZE STAPLE
	INSUFFICIENT LUBRICATION CLEANING AND LUBRICATING SUITABLY .
UNEVEN CLINCH	WRONG STAPLE SIZE CHECK FOR PROPER LEG LENGTH ADJUSTMENT & CLINCHER SIZE .
UNCLINCHED STAPLE	TEETH (021,022) LOOSE TIGHTEN TEETH (021,022)
	TEETH (021,022) ARE BROKEN REPLACE TEETH (021,022)
	SLOW AND SHORT TRAVEL CYCLING . CHECK AS NOTED IN SLOW AND SHORT TRAVEL CYCLING SECTION .

TEETH REPLACEMENT

NOTE : DISCONNECT THE AIR SUPPLY



LOOSEN SCREWS (530 , 531) AND NUT (542) WITH 8 mm SPANNER AND 4 mm HEXAGON WRENCH KEY .



REMOVE THE MAGAZINE (030) ASSEMBLY .



LOOSEN SCREWS (532) WITH 3 mm HEXAGON WREM KEY .
CHANGE TEETH ONE AT A TIME TO PREVENT REVERS
TEETH .

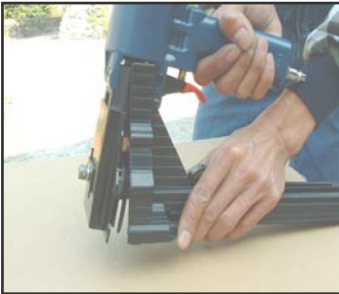
DRIVER REPLACEMENT

NOTE : DISCONNECT THE AIR SUPPLY

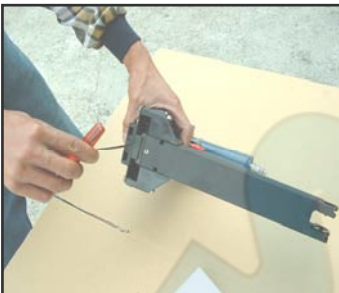
LOOSEN SCREWS(530,531)AND NUT(542)WITH 8 mm SPANNER AND 4 mm HEXAGON WRENCH KEY .



REMOVE THE MAGAZINE ASSEMBLY (030) .



LOOSEN SET SCREW (526) WITH 3 mm HEXAGON WRENCH KEY TO UNLOCK ADJUSTING ROD (018) .



SLIDE LINKAGE MECHANISM AND ADJUSTING ROD (018) SIMULTANEOUSLY FROM COLLAR (006) .



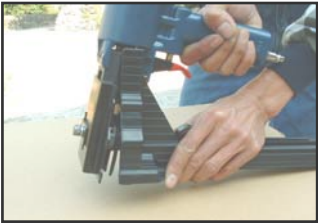
LOOSEN SCREWS (535) WITH 3 mm HEXAGON WRENCH KEY . TAKE OFF THE SPRING PIN (537) WITH HAMMER AND 6 mm STRAIGHT ROD .



PUSHER SPRING REPLACEMENT



LOOSEN SCREWS (530,531) AND NUT (542) WITH 8 mm SPANNER AND 4 mm HEXAGON WRENCH KEY .



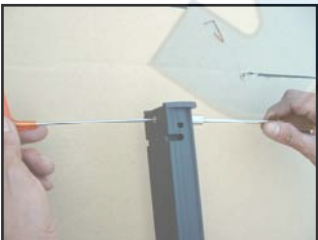
REMOVE THE MAGAZINE ASSEMBLY (030) .



PULL PUSHER (036) BACK UNTIL IT STOPS ON ROD , THEN ROTATE PUSHER TO POSITION .



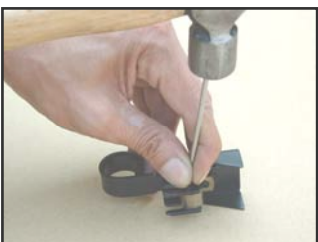
PUSH THE MAGAZINE SEAT (038) BACK AND TAKE OFF IT FROM MAGAZINE .



LOOSEN CXREW (540) AND NUT (541) WITH 2.5 mm HEXAGON WRENCH KEY AND 7 mm SOCKET WRINCH .



LOOSEN ROD (032) WITH 6 mm OFFSET WRENCH REMOVE PUSHER GUIDES (033) . REMOVE PUSHER (030)



REMOVE SPRING PIN (545) WITH HAMMER AND 4 mm (DIA) STRAIGHT ROD .

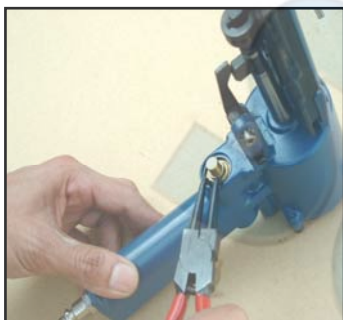
VALVE'S AND TUBE'S O-RINGS REPLACEMENT



LOOSEN SCREWS (513) WITH FLAT SCREW DRIVER .



REMOVE SPRING (012) LONG NOSE PLIERS .



REMOVE C-RING (546) WITH C-RING PLIERS .



REMOVE VALVE (017) AND TUBE (016) WITH A LONG NOSE PLIERS .

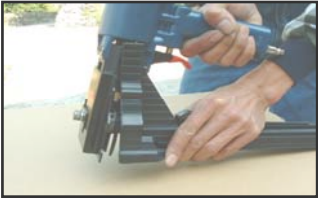
PISTON REPLACEMENT

NOTE : DISCONNECT THE AIR SUPPLY

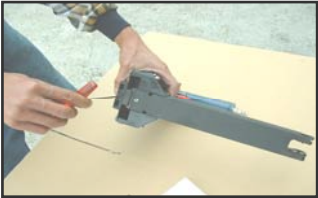
REMOVE SCREWS (530,531) AND NUT (542) WITH 8 mm SPANNER AND 4 mm HEXAGON WRENCH KEY .



REMOVE THE MAGAZINE ASSEMBLY (030) .



LOOSEN SET SCREW (526) WITH 3 mm HEXAGON WRENCH KEY TO UNLOCK ADJUSTING ROD (018) .



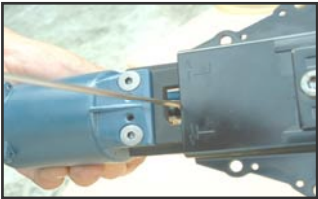
SLIDE LINKAGE MECHANISM AND ADJUSTING ROD (018) SIMULTANEOUSLY FROM COLLAR (006) .



LOOSEN COLLAR (006) WITH 3 mm HEXAGON WRENCH KEY REMOVE SPRING (005) .



LOOSEN SCREW (510) WITH 3 mm HEXAGON WRENCH KEY REMOVE BLOCK (004) THROUGH WINDOW .



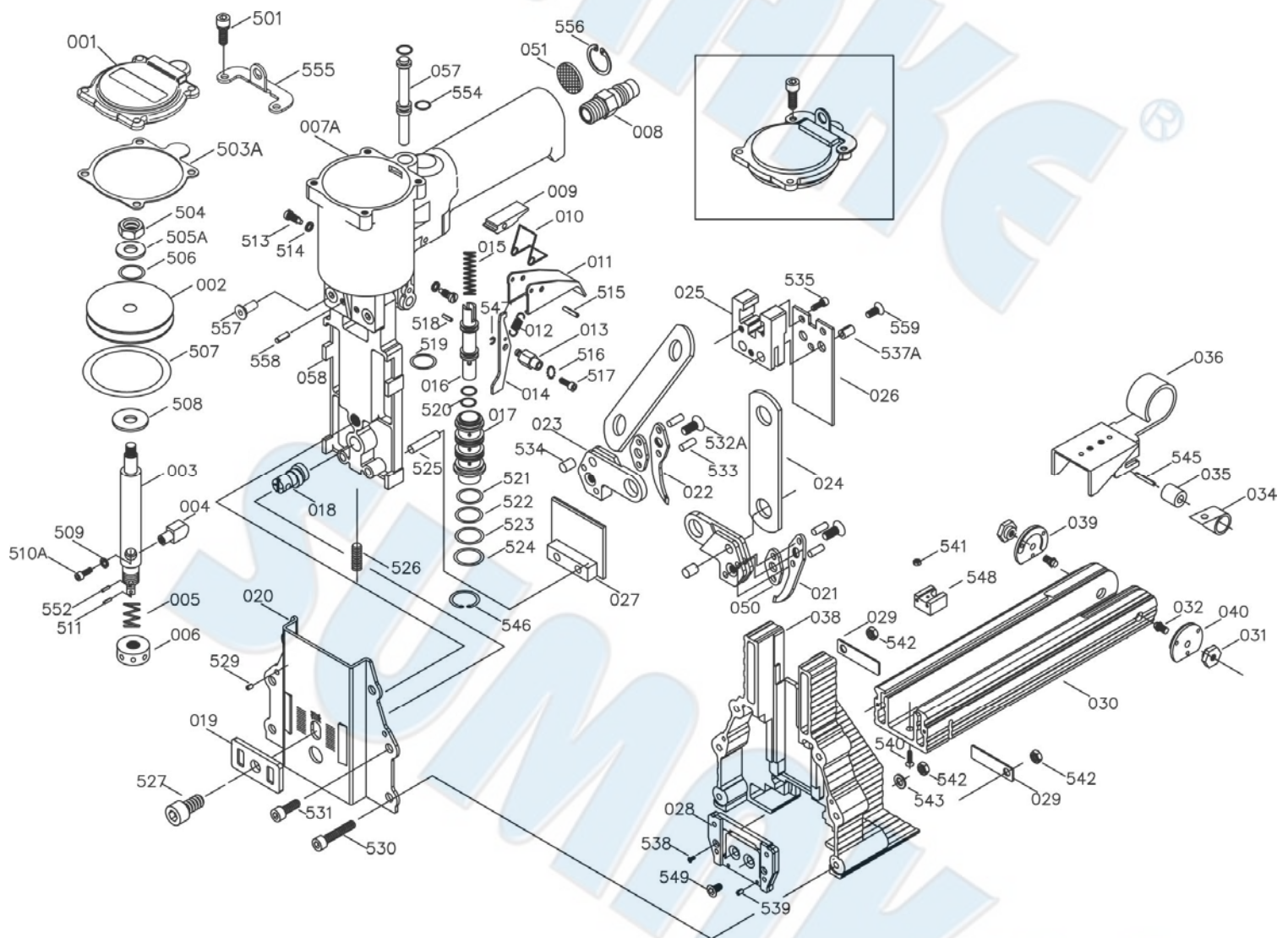
LOOSEN SCREWS (501) WITH 3 mm HEXAGON WRENCH KEY . REMOVE CAP (001) .



REMOVE PISTON ASSEMBLY . LOOSEN NUT (504) WITH 10 mm SPANNER .
REMOVE PISTON (002) AND EXCHANGE A NEW ONE .



AIR DRIVE CARTON STAPLER CROWN 32MM(34MM)(35MM)



CS-32C, CS-34, CS-35A

AIR DRIVE CARTON STAPLER CROWN 32MM(34MM)(35MM)

PARTS LIST

No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
001	CS35A-001	Cap	1	058	CS35A-058	Beacket	1
002	CS35A-002	Piston	1	501	CS35A-501	Hex.Soc.Hd.Bolt	4
003	CS35A-003	Piston Rod	1	503A	CS35A-503A	Washer	1
004	CS35A-004	Block	1	504	CS35A-504	Hex.Nut	1
005	CS35A-005	Spring	1	505A	CS35A-505A	Washer	1
006	CS35A-006	Collar	1	506	CS35A-506	O-Ring	1
007A	CS35A-007A	Body	1	507	CS35A-507	O-Ring	1
008	CS35A-008-A	Air Plug [Japan Type]	1	508	CS35A-508	Washer	1
	CS35A-008-B	Air Plug [U.S.A. Type]	1	510A	CS35A-510A	Hex.Soc.Hd.Bolt	1
	CS35A-008-C	Air Plug [Europe Type]	1	511	CS35A-511	Spring Pin	1
009	CS35A-009	Block	1	513A	CS35A-513A	Trigger Screw	2
010	CS35A-010	Spring	1	514	CS35A-514	Spring Washer	2
011	CS35A-011	Trigger	1	515	CS35A-515	Spring Pin	2
012	CS35A-012	Spring	1	516	CS35A-516	Outside Teeth Washer	1
013	CS35A-013	Rod	1	517	CS35A-517	Hex.Soc.Hd.Bolt	1
014	CS35A-014	Trigger's Control	1	518	CS35A-518	Spring Pin	1
015	CS35A-015	Spring	1	519	CS35A-519	O-Ring	1
016	CS35A-016	Valve	1	520	CS35A-520	O-Ring	2
017	CS35A-017	Tube	1	521	CS35A-521	O-Ring	1
018	CS35A-018	Adjusting Rod	1	522	CS35A-522	O-Ring	1
019	CS35A-019	Adjusting Plate	1	523	CS35A-523	O-Ring	1
020	CS35A-020	Front Plate	1	524	CS35A-524	O-Ring	1
021	CS35A-021	Right Teeth	1	525	CS35A-525	Rod	2
022	CS35A-022	Left Teeth	1	526	CS35A-526	Hex.Soc.Hdless.Bolt	1
023	CS35A-023	Teeth Seat	2	527	CS35A-527	Hex.Soc.Hd.Bolt	1
024	CS35A-024	Plate	2	529	CS35A-529	Spring Pin	4
025	CS35A-025	Block	1	530	CS35A-530	Hex.Soc.Hd.Bolt	2
026	CS35A-026	Driver (CS-35A)	1	531	CS35A-531	Hex.Soc.Hd.Bolt	4
	CS32C-026	Driver (CS-32C)	1	532A	CS35A-532A	Hex.Soc.Flat Counter Snk Hd.Screw	2
	CS34-026	Driver (CS-34)	1	533	CS35A-533	Pin	4
027	CS35A-027	Cover Unit	1	534	CS35A-534	Pin	2
028	CS35A-028	Driver Guide Unit (CS-35A)	1	535	CS35A-535	Hex.Soc.Hd.Bolt	2
	CS32C-028	Driver Guide Unit (CS-32C)	1	537A	CS35A-537A	Spring Pin	2
	CS34-028	Driver Guide Unit (CS-34)	1	538	CS35A-538	Flat Hd.Screw	2
029	CS35A-029	Plate	2	539	CS35A-539	Spring Pin	2
030	CS35A-030	Magazine (CS-35A)	1	540	CS35A-540	Hex.Soc.Flat Counter	1
	CS32C-030	Magazine (CS-32C)	1	541	CS35A-541	Lock Nut	1
	CS34-030	Magazine (CS-34)	1	542	CS35A-542	Lock Nut	6
031	CS35A-031	Rod Nut	2	543	CS35A-543	Washer	4
032	CS35A-032	Rod	2	545	CS35A-545	Spring Pin	1
034	CS35A-034	Spring	1	546	CS35A-546	C-Ring	1
035	CS35A-035	Rooler	1	547	CS35A-547	E-Ring	1
036	CS35A-036	Pusher Unit (CS-35A)	1	548	CS35A-548	Braket	1
	CS32C-036	Pusher Unit (CS-32C)	1	549	CS35A-549	Hex.Soc.Flat Counter Sunk Hd.Screw	2
	CS34-036	Pusher Unit (CS-34)	1	552	CS35A-552	Plastic Pin	1
038	CS35A-038	Magazine Seat	1	554	CS35A-554	O-Ring	2
039	CS35A-039	Right Pusher Guide	1	555	CS35A-555	Counter Balncer Hanger	1
040	CS35A-040	Left Pusher Guide	1	556	CS35A-556	C-Ring	1
050	CS35A-050	Washer	2	557	CS35A-557	Hex.Soc. Flat Counter	1
051	CS35A-051	Silencer	1	558	CS35A-558	Spring Pin	2
057	CS35A-057	Shaft	1	559	CS35A-559	Hex.Soc.Flat Counter Sunk Hd. Screw	1



EC DECLARATION OF CONFORMITY

We: **SUMAKE INDUSTRIAL CO., LTD.**

4F, No. 351, Yangguang St., Neihu District, Taipei City, Taiwan

declare in sole responsibility that the equipment

Equipment : **AIR DRIVE CARTON STAPLER**

Model/ Serial No. : **CS-32C**

to which this declaration applies, complies with these normative documents:

- Machinery Directive: 2006/42/EC

and conforms to the following EN standard,

- EN ISO 12100: 2010
- EN ISO 11148-13:2018

Name and Signature/Position

Mike Su – Managing Director

Date and Place

2024/5/2

Taipei, Taiwan

CS-32C-D-2407E-CJF