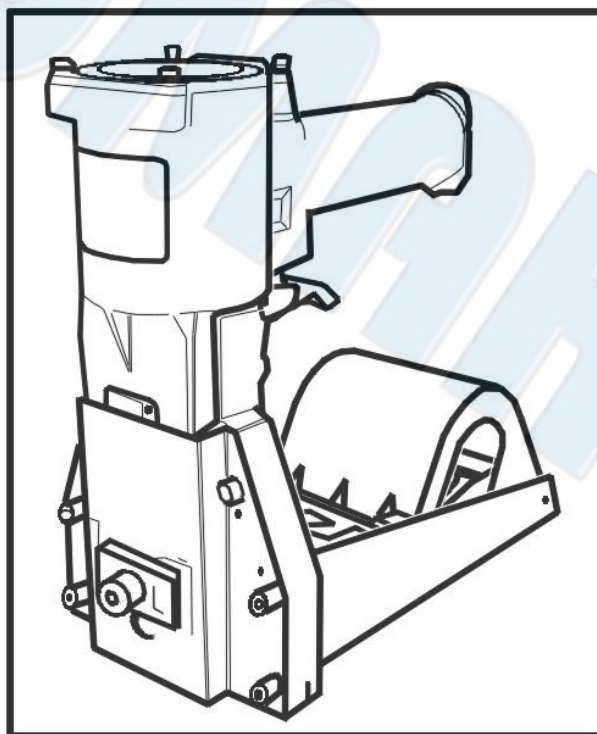




# SUMAKE *PNEUMATIC TOOLS*



## Air Drive Coil Carton Stapler CR-19T

### Specification:

Type	T series
Shank	0.9x1.9mm
Nail Length	15mm & 18mm (5/8" & 7/10")
Tool Length (HxWxL)	230 x 115 x 233 mm
Tool Weight	2.38 kg (5.23 lbs)
Load Capacity	1000 pcs

### Noise and Vibration:

Vibration ISO 8662-11	Noise EN 12549	Remark
No Load: 1.3 m/s <sup>2</sup>  Uncertainty K= 1.5 m/s <sup>2</sup>	Sound Pressure Level load: 89 dB(A)	Please always wear ear protector at environment noise level > 80 dB(A) due to risk of impaired hearing!
	Sound power level load: 100 dB(A)	
	Uncertainty K= 3dB	

SUMAKE INDUSTRIAL CO., LTD

4F,NO.351,Yanguang St.,Neihu District TAIPEI, TAIWAN, ZIP:114-91

CR-19T-S-2504D-CJF

## INSTRUCTION MANUAL

ITEM NO.: CR-19I, CR-19S, CR-19T  
CR-23I, CR-23IA

AIR DRIVE COIL CARTON STAPLER



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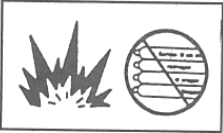
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# SAFETY INSTRUCTIONS

## DANGER



1. READ THIS MANUAL AND UNDERSTAND ALL SAFETY INSTRUCTIONS BEFORE OPERATION THE TOOL. IF YOU HAVE ANY QUESTIONS, PLEASE CONTACT OUR AUTHORIZED REPRESENTATIVES.



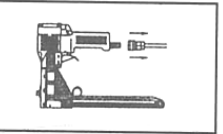
2. NEVER ALLOW TO USE TYPE OF FLAMMABLE GASES OXYGEN AS A POWER SOURCE FOR THE TOOL. USE FILTERED, LUBRICATED, REGULATED COMPRESSED AIR ONLY.



3. NEVER USE GASOLINE OR OTHER FLAMMABLE LIQUIDS TO CLEAN THE TOOL. VAPORS IN THE TOOL WILL IGNITE BY A SPARK AND CAUSE THE TOOL TO EXPLODE.



4. DO NOT EXCEED MAXIMUM PERMISSIBLE OPERATING PRESSURE OF THE TOOL (8 KG/Cm<sup>2</sup>)



5. DISCONNECT THE TOOL FROM AIR SUPPLY BEFORE CLEANING JAMS, SERVICING, ADJUSTING, AND DURING NON-OPERATION.

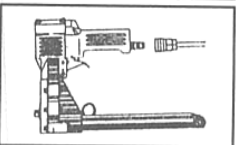
## WARNING



6. DO NOT PULL THE TRIGGER WHEN CARRYING OR HOLDING THE TOOL. NEVER CARRY THE TOOL BY THE HOSE OR PULL THE HOSE TO MOVE THE TOOL.



7. AT THE WORKPLACE, ALWAYS WEAR THE PROTECTIVE EQUIPMENT SUCH AS SAFETY GLASSES, HEARING PROTECTION AND HEAD PROTECTION.



8. DO NOT USE A CHECK VALVE OR ANY OTHER FITTING WHICH ALLOWS AIR TO REMAIN IN THE TOOL.



9. DO NOT PLACE YOUR HAND OR ANY PART OF YOUR BODY IN THE STAPLE CLINCHING AREA OR ADJUSTMENT WINDOW OF THE TOOL WHEN CONNECTING OR DISCONNECTING AIR SUPPLY.



10. NEVER POINT ANY OPERATIONAL DRIVING TOOL AT YOURSELF OR AT ANY OTHER PERSON.

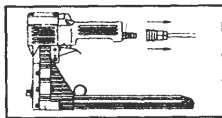


# LUBRICATION AND MAINTENANCE

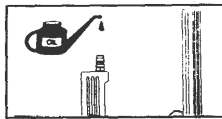
## NOTE



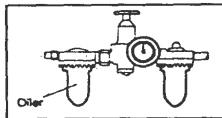
YOUR TOOL REQUIRES LUBRICATION BEFORE YOU USE IT FOR THE FIRST TIME.



DISCONNECT THE AIR SUPPLY FROM THE TOOL BEFORE LUBRICATING.



TURN THE TOOL SO THE INLET IS FACING UP AND PUT ONE DROP OF HIGH SPEED SPINDLE OIL, UNOCAL RX22, OR 3-IN-1 OIL INTO AIR INLET. NEVER USE DETERGET OIL ADDITIVES. OPERATE THE TOOL BRIEFLY AFTER ADDING OIL.

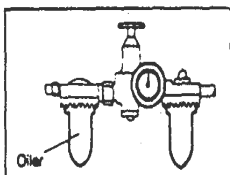
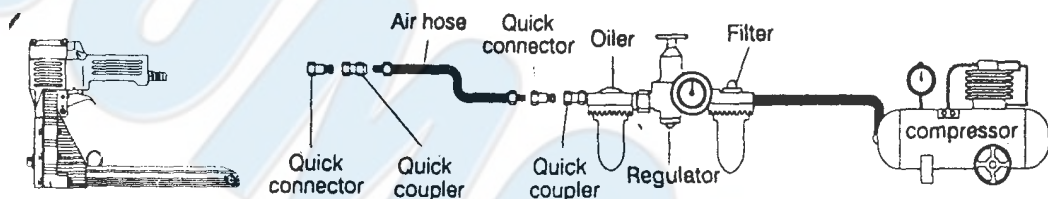


WIPE OFF EXCESSIVE OIL AT THE EXHAUST, EXCESSIVE OIL WILL DAMAGE ORINGS OF TOOL. IF IN-LINE OILER IS USED. MANUAL LUBRICATION THROUGH THE AIR NILET IS NOT REQUIRED ON A DAILY BASIS.

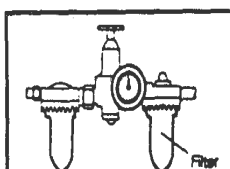
# AIR SUPPLY AND CONNECTIONS

## NOTE

THE FOLLOWING ILLUSTRATION SHOWS THE CORRECT MODE OF CONNECTION TO THE AIR SUPPLY SYSTEM WHICH WILL INCREASE THE EFFICIENCY AND USEFULL LIFE OF THE TOOL.

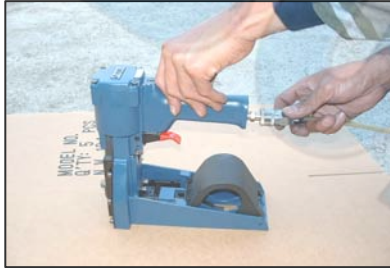


MANY AIR TOOL USERS FIND IT CONVENIENT TO USE OILER TO HELP PROVIDE OIL CIRCULATION THROUGH TOOL AND INCREASE THE EFFICIENCY AND USEFUL LIFE OF THE TOOL. CHECK OIL LEVEL IN THE OILER DAILY.

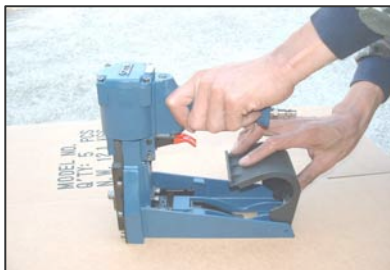


MANY AIR TOOL USER FIND IT CONVENIENT TO USE A FILTER TO REMOVE LIQUID IMPURITIES WHICH CAN RUST OR WEAR INTERNAL PARTS OF THE TOOL. A FILTER ALSO INCEREASE THE EFFICIENCY AND USEFUL OF THE TOOL. THE FILTER MUST BE CHECKED ON A DAIL BASIS AND IF NECESSARY DRAINED.

## LOADING THE TOOL



DISCONNECT THE AIR SUPPLY



SLIGHTLY SQUEEZE COVER (044) BACK THEN PULL TO OPEN COVER(044)



PLACE COIL STAPLES IN MAGAZINE. FEED FRONT END OF COIL STAPLES INTO RIGHT COIL GUIDE (037), LEFT COIL GUIDE (038), AND TOP GUIDE (035). PUSH FORWARD UNTIL STOPPING IN DRIVER GUIDE UNIT (027).



SWING COVER CLOSED AND SLIGHTLY SQUEEZE TO ENGAGE MAGAZINE BOSSES.  
NOTE : CHECK POSITION ENGAGEMENT.

# CHECK STAPLE LENGTH



**NOTE : DISCONNECT THE AIR SUPPLY**

LOOSEN SET SCRCW (526) WITH 3MM HEXAGON WRENCH KEY.



TURN ADJUSTING ROD (018) 180° WITH A SCREW DRIVER TO THE DESIRED ADJUSTMENT.

STAPE LENGTHS	15MM (5/8")	18MM (3/4")
ROD POSITION		

IF WANT TO SHOOT LONG LEG STAPLES. LET "L" ON ADJUSTING ROD (018) UP. IF WANT TO SHOOT SHORT LEG STAPLES, LET "S" ON ADJUSTING ROD (018) UP.

IF WANT TO SHOOT LONG LEG STAPLES. LOOSEN ROUND HEAD SCREW (542) WITH SCREW DRIVER. MOVE RIGHT COIL GUIDE (017) AND LEFT COIL GUIDE (038) OUT. THEN SET ROUND SCREW (542).

IF WANT TO SHOOT SHORT LEG STAPLES. LOOSEN ROUND HEAD SCREW (542) WITH SCREW DRIVER. MOVE RIGHT COIL GUIDE (017) AND LEFT COIL GUIDE (038) IN. THEN SET ROUND HEAD SCREW (542).

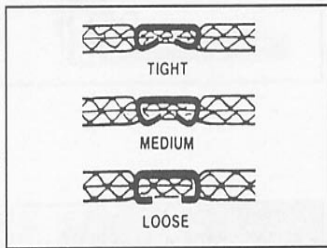
## CLINCH ADJUSTMENT



**NOTE : DISCONNECT THE AIR SUPPLY**

USE ROD(DIA 3 MM) OR 2.5G MM HEXAGON WRENCH KEY. TURN COLLAR (006) THROUGH WINDOW CLOCKWISE TO TIGHTEN CLINCH AND COUNTER-CLOCKWISE TO LOOSEN CHINCH.

NOTE : REMOVE ADJUSTING TOOL AFTER ADJUSTMENT IS MADE.

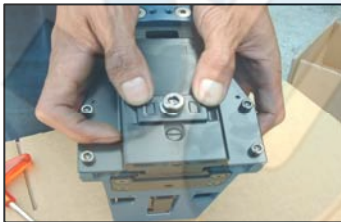


## DEPTH ADJUSTMENT

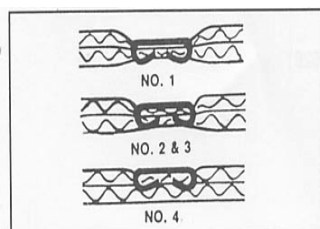


**NOTE : DISCONNECT THE AIR SUPPLY**

LOOSEN FRONT SCREW (527) WITH 6 MM HEXAGON WRENCH KEY.



PUSH THE BODY (007) UP AND ADJUST TO DESIRED DEPTH.



WHEN TOP EDGE OF ADJUSTMENT PLATE (019) IS AT ITS HIGHEST SETTING (NO.4), THE TEETH (021,022) ARE AT THEIR SHALLOWEST PENETRATION. IF SET AT LOWEST SETTING (NO.1) THE TEETH (021,022) ARE AT THEIR DEEPEST PENETRATION.



## OPERATING THE TOOL

### WARNING

PROTECT YOUR EYES AND EARS. WEAR SAFETY GLASSES WITH SIDE SHIELDS. WEAR HEARING PROTECTION. EMPLOYERS AND USERS ARE RESPONSIBLE FOR ENSURING THE USER OR ANYONE NEAR THE TOOL WEAR THIS SAFETY PROTECTION.

### WARNING

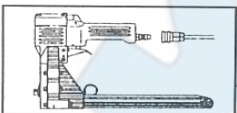
TO PREVENT ACCIDENTAL INJURIES : NEVER, PLACE A HAND OR ANY OTHER PART OF BODY IN STAPLE CLINCHING AREA OR ADJUSTMENT WINDOW. NEVER POINT TOOL TOWARD ANYONE ELSE. NEVER ENGAGE IN HORSEPLAY. ALWAYS HANDLE THE TOOL WITH CARE. NEVER PULL TRIGGER UNLESS TOOL IS IN PLACE OF CARTON.

### NOTE

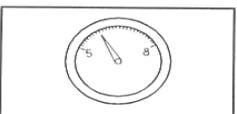
CHECK AND REPLACE ANY DAMAGED OR WORN COMPONENTS ON THE TOOL. THE SAFETY WARNING LABELS ON THE TOOL MUST ALSO BE REPLACED IF THEY ARE NOT LEGIBLE.



ADD A FEW DROPS OF UNOCAL R \* 22 OR 3-IN -1 OIL INTO THE AIR INLET.



INSTALL A QUICK CONNECT FITTING TO THE TOOL



REGULATE THE AIR PRESSURE TO OBTAIN 6 KG/Cm<sup>2</sup> AT THE TOOL



INSERT STAPLES INTO YOUR TOOL FOLLOWING THE INSTRUCTIONS OF LOADING THE TOOL.



RECONNECT THE AIR HOSE TO THE TOOL



GRASP HANDLE WITH ONE HAND. POSITION ON BOX IN LINE WITH THE DESIRED STAPLE LOCATION. THERE IS A SMALL PROJECTION ON EITHER SIDE OF THE MAGAZINE SEAT (039) AS AN AID IN LOCATING THE POSITION OF THE STAPLE.

PRESS TRIGGER (011) MOVE MACHINE TO NEXT STAPLE LOCATION WITH OR WITHOUT RELEASING TRIGGER.



STRONGEST CLOSURE REQUIRES END STAPLES CLOSE TO END OF BOX. CHECK PACKING REQUIREMENTS.

CHECK STAPLE CLINCHING IN SAMPLES OF BOX BOARD BEING USED. ADJUSTMENTS FOR DEPTH OF PENETRATION & TIGHTNESS OF CLINCH ARE EASY & INSTANTANEOUS, FULL ADVANTAGE SHOULD BE TAKEN OF THEM.

## CLEANING THE TOOL

### DANGER



NEVER USE GASOLINE OR OTHER FLAMMABLE LIQUIDS TO CLEAN THE TOOL. VAPORS IN THE TOOL WILL IGNITE BY A SPARK AND CAUSE THE TOOL TO EXPLODE AND RESULT IN DEATH OR SERIOUS PERSONAL INJURY.

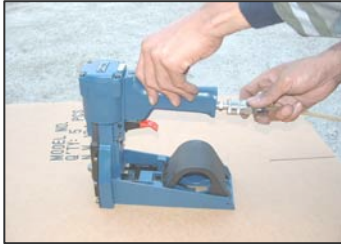


1. DISCONNECT THE AIR SUPPLY FROM THE TOOL.



2. REMOVE TAR BUILDUP WITH KEROSENE #2 FUEL OIL OR DIESEL FUEL. DO NOT ALLOW SOLVENT TO GET INTO THE CYLINDER OR DAMAGE MAY OCCUR. DRY OFF THE TOOL COMPLETELY BEFORE USE.

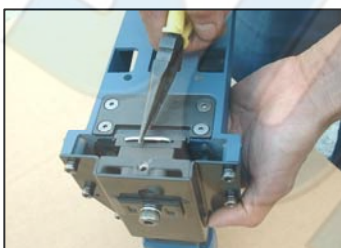
## CLEARING A JAM FROM THE TOOL



DISCONNECT THE AIR SUPPLY.



PRESS DOWN LEVER (043).



INSERT LONG NOSE PLIERS OR SCREW DRIVER TO CLEAR JAM.

PULL BACK LEVER (043).

# TROUBLESHOOTING

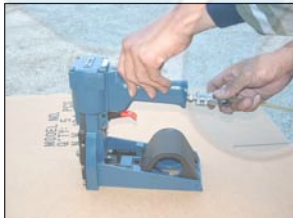
## WARNING

**STOP USING THE TOOL IMMEDIATELY IF ANY OF THE FOLLOWING PROBLEMS OCCUR. SERIOUS PERSONAL INJURY COULD OCCUR. ANY REPAIRS OR REPLACEMENTS MUST BE DONE BY A QUALIFIED PERSON OR AN AUTHORIZED SERVICE CENTER ONLY.**

PROBLEM	CAUSE	REMEDY
AIR LEAKAGE FROM TRIGGER.	O-RINGS ON VALVE (016) OR ON TUBE (017) ARE DAMAGED.	O-RINGS MUST BE REPLACED.
AIR LEAKAGE FROM EXHAUST PORT.	O-RINGS ON VALVE (016) OR ON TUBE (017) ARE DAMAGED.	O-RINGS MUST BE REPLACED.
	PISTON'S O-RING (507) IS DAMAGED.	O-RING MUST BE REPLACED.
AIR LEAKAGE FROM CYLINDER.	PISTON ROD PORT O-RING IS DAMAGED.	REPLACE THE O-RING.
SLOW AND SHORT TRAVEL CYCLING	CHECK FOR LOOSE SCREW (517) AND WEAR OF PARTS (014, 009)	POSITION ECCENTRIC PIN (013) AS SHOWN AND TIGHTEN SCREW (517) RECHECK, FOR MAXIMUM EFFICIENCY, SLIGHT ADJUSTMENT OF PIN AT THE POSITION SHOWN MUST BE MADE UPWARD DIRECTION IF SHORT TRAVEL OCCURS AND DOWNWARD DIRECTION IF SLOW CYCLING OCCURS.
EXCESSIVE JAMS:	SLOW AND SHORT TRAVEL CYCLING.	CHECK AS NOTED IN SLOW AND SHORT TRAVEL CYCLING SECTION.
	TEETH SCREWS LOOSE.	TIGHTEN SCREWS
	STAPLE SIZE IS WRONG.	USE THE PROPER SIZE STAPLE
	INSUFFICIENT LUBRICATION.	CLEANING AND LUBRICATION SUITABLY.
UNEVEN CLINCH	WRONG STAPLE SIZE.	CHECK FOR PROPER LEG LENGTH & ADJUSTMENT CLINCHER.
UNCLINCHED STAPLE	TEETH (021,022) LOOSE	TIGHTEN TEETH (021,022)
	TEETH (021,022) ARE	REPLACE TEETH (021,022)
	SLOW AND SHORT TRAVEL CYCLING.	CHECK AS NOTED IN SLOW AND SHORT TRAVEL CYCLING SECTION.



# TEETH REPLACEMENT



NOTE : DISCONNECT THE AIR SUPPLY.



LOOSEN SCREWS (530) WITH 4 MM HEXAGON WRENCH KEY.



REMOVE THE MAGAZINE (039) ASSEMBLY.



LOOSEN SCREWS (532) WITH 3 MM HEXAGON WRENCH KEY.  
CHANGE TEETH ONE AT A TIME TO PREVENT REVERS TEETH.

# DRIVER REPLACEMENT

NOTE : DISCONNECT THE AIR SUPPLY.



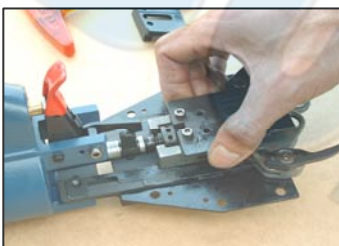
LOOSEN SCREWS (530) WITH 4 MM HEXAGON WRENCH KEY.



REMOVE THE MAGAZINE (039) ASSEMBLY.



LOOSEN SET SCREW (526) WITH 3 MM HEXAGON WRENCH KEY TO UNLOCK ADJUSTING ROD (018)



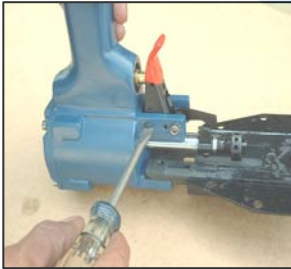
SLIDE LINKAGE MECHANISM AND ADJUSTING ROD (018) SIMULTANEOUSLY FROM COLLAR (006)



LOOSEN SCREWS (535) WITH 3 MM HEXAGON WRENCH KEY. TAKE OFF THE SPRING PIN (537) WITH HAMMER AND 6 MM STRAIGHT ROD.

# VALVE'S AND TUBE'S O-RINGS REPLACEMENT

**NOTE : DISCONNECT THE AIR SUPPLY**



LOOSEN SCREWS (513) WITH FLAT SCREW DRIVER.



REMOVE SPRING (012) WITH LONG NOSE PLIERS.



REMOVE C-Ring (545) WITH C-Ring Pliers.



REMOVE VALVE (017) AND TUBE (016) WITH A LONG NOSE PLIERS.

# PISTON REPLACEMENT



**NOTE : DISCONNECT THE AIR SUPPLY.**

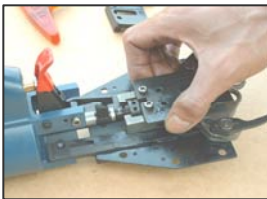
REMOVE SCREWS (530) WITH 4 MM HEXAGON WRENCH KEY.



REMOVE THE MAGAZINE (039) ASSEMBLY.



LOOSEN SET SCREW (526) WITH 3 MM HEXAGON WRENCH KEY TO UNLOCK ADJUSTING ROD (018).



SLIDE LINKAGE MECHANISM AND ADJUSTING ROD (018) SIMULTANEOUSLY FROM COLLAR (006).



LOOSEN COLLAR (006) WITH 3 MM STRAIGHT ROD.  
REMOVE SPRING (005).



LOOSEN SCREW (510) WITH 3 MM HEXAGON WRENCH KEY.  
REMOVE BLOCK (004) THROUGH WINDOW.



LOOSEN SCREWS (501) WITH 3 MM HEXAGON WRENCH KEY.  
REMOVE CAP (001).



REMOVE PISTON ASSEMBLY.  
LOOSEN NUT (504) WITH 10 MM SPANNER.

REMOVE PISTON (002) AND EXCHANGE A NEW ONE.





## EC DECLARATION OF CONFORMITY

We: **SUMAKE INDUSTRIAL CO., LTD.**

**4F, No. 351, Yangguang St., Neihu District, Taipei City, Taiwan**

declare in sole responsibility that the equipment

Equipment : **AIR DRIVE COIL CARTON STAPLER**

Model/ Serial No. : **CR-19T**

to which this declaration applies, complies with these normative documents:

- Machinery Directive: 2006/42/EC

and conforms to the following EN standard,

- EN ISO 12100: 2010
- EN ISO 11148-13:2018

Name and Signature/Position

Mike Su – Managing Director

Date and Place

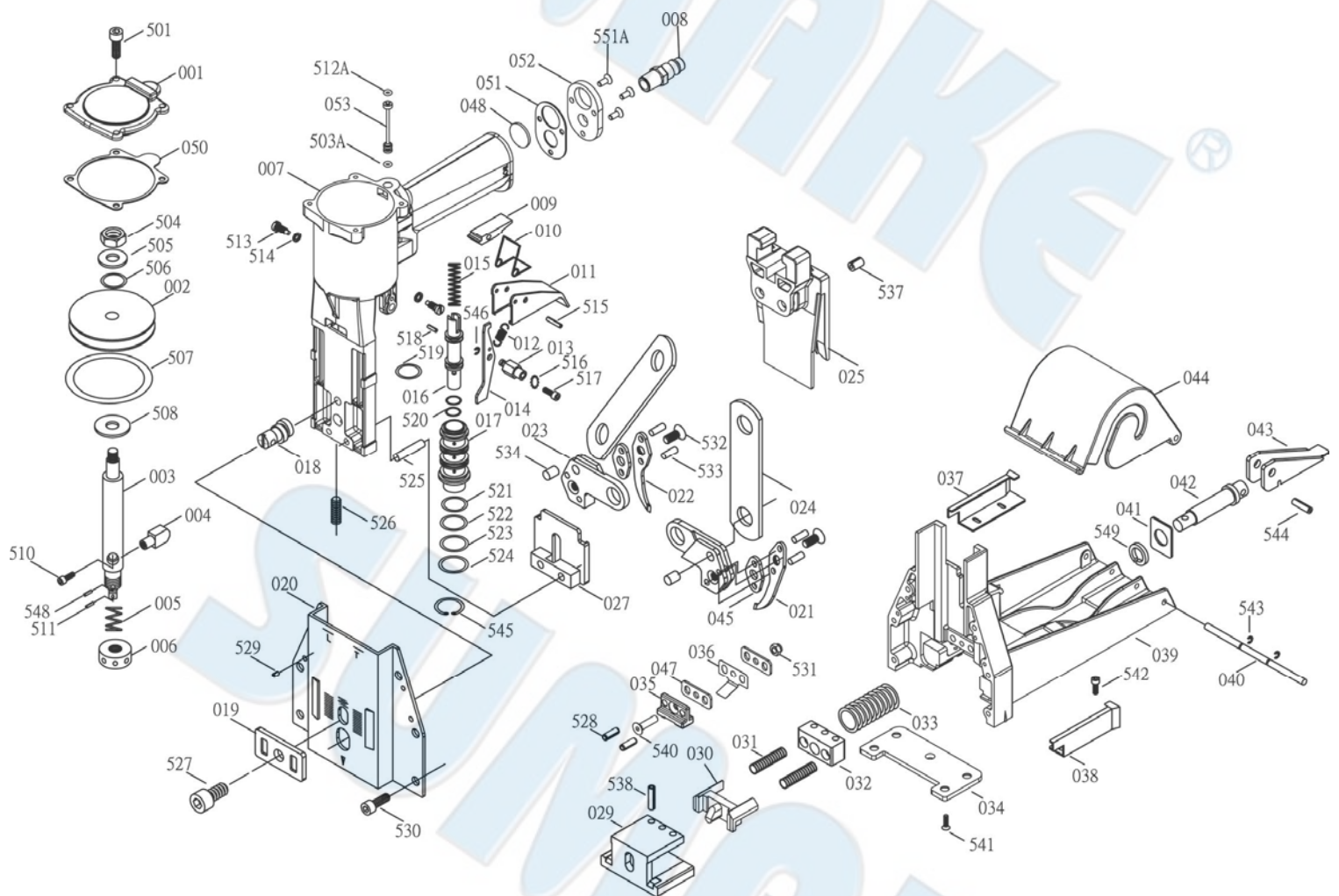
2024/5/2

Taipei, Taiwan

CR-19T-D-2407C-CJF

# CR-19I, CR-19S, CR-19T, CR-23I, CR-23IA

## AIR DRIVE COIL CARTON STAPLER



# CR-19I, CR-19S, CR-19T, CR-23I, CR-23IA

## AIR DRIVE COIL CARTON STAPLER

### PARTS LIST

No.	Parts No.	Description	Q'ty	No.	Parts No.	Description	Q'ty
1	CR19I-01	Cap	1	41	CR19I-41	Washer [For CR-19I, CR-19T]	1
2	CR19I-02	Piston	1		CR19S-41	Washer [For CR-19S]	1
3	CR19I-03	Piston Rod	1		CR23I-41	Washer [For CR-23I, CR-23IA]	1
4	CR19I-04	Block	1	42	CR19I-42	Shaft	1
5	CR19I-05	Spring	1	43	CR19I-43	Lever	1
6	CR19I-06	Collar	1	44	CR19I-44	Cover	1
7	CR19I-07	Body Unit	1	45	CR19I-45	Plate	2
8	CR19I-08A	Air Plug (Japanese Type)	1	47	CR19I-47	Washer	1
	CR19I-08B	Air Plug (U.S.A. Type)	1	48	CR19I-48	Silencer	1
	CR19I-08C	Air Plug (European Type)	1	50	CR19I-50	Washer	1
9	CR19I-09	Block	1	51	CR19I-51	Washer	1
10	CR19I-10	Spring	1	52	CR19I-52	Cover	1
11	CR19I-11	Trigger	1	53	CR19I-53	Shaft	1
12	CR19I-12	Spring	1	501	CR19I-501	Hex.Soc.Hd.Bolt (M4x0.7-14)	4
13	CR19I-13	Rod	1	503	CR19I-503	O-Ring (Φ1.78xΦ2.9)	1
14	CR19I-14	Trigger's Control	1	504	CR19I-504	Hex.Nut (M6x1)	1
15	CR19I-15	Spring	1	505	CR19I-505	Washer (1/4"x5/8"x1T)	1
16	CR19I-16	Valve	1	506	CR19I-506	O-Ring (Φ1.78xΦ7.65)	1
17	CR19I-17	Tube	1	507	CR19I-507	O-Ring (Φ5.7xΦ47.6)	1
18	CR19I-18	Adjusting Rod	1	508	CR19I-508	Washer (Φ8xΦ23 x1.6T)	1
19	CR19I-19	Adjusting Plate	1	510	CR19I-510	Hex.Soc.Hd.Bolt (M4x0.7-10)	1
20	CR19I-20	Front Plate [For CR-19I, CR-19S, CR-19T, CR-23I]	1	511	CR19I-511	Spring Pin (Φ2.5-14)	1
	CR23IA-20	Front Plate [For CR-23IA]	1	512	CR19I-512	O-Ring (Φ1.78xΦ3.69)	1
21	CR19I-21	Right Teeth [For CR-19I, CR-19T, CR-23I]	1	513	CR19I-513	Trigger Screw (M4x0.7-7)	2
	CR19S-21	Teeth [For CR-19S]	1	514	CR19I-514	Spring Washer (M4)	2
	CR23IA-21	Right Teeth [For CR-23IA]	1	515	CR19I-515	Spring Pin (Φ3-20)	1
22	CR19I-22	Left Teeth [For CR-19I, CR-19T, CR-23I]	1	516	CR19I-516	Outside Teeth Washer (M4)	1
	CR23IA-22	Teeth [For CR-23IA]	1	517	CR19I-517	Hex.Soc.Hd.Bolt (M4x0.7-10)	1
	CR19S-22	Teeth [For CR-19S]	1	518	CR19I-518	Spring Pin (Φ3-10)	1
23	CR19I-23	Teeth Seat	2	519	CR19I-519	O-Ring (Φ1.78xΦ12.42)	1
24	CR19I-24	Plate	2	520	CR19I-520	O-Ring (Φ1.78xΦ7.65)	2
25	CR19S-25	Driver [For CR-19S]	1	521	CR19I-521	O-Ring (Φ1.6xΦ14.5)	1
	CR19I-25	Driver [For CR-19I, CR-19T]	1	522	CR19I-522	O-Ring (Φ1.6xΦ15 )	1
	CR23I-25	Driver [For CR-23I, CR-23IA]	1	523	CR19I-523	O-Ring (Φ1.6xΦ15.5)	1
27	CR19I-27	Driver Guide Unit [For CR-19I, CR-19T]	1	524	CR19I-524	O-Ring (Φ1.6xΦ16)	1
	CR19S-27	Driver Guide [For CR-19S]	1	525	CR19I-525	Rod (Φ4.9-23)	2
	CR23I-27	Driver Guide [For CR-23I, CR-23IA]	1	526	CR19I-526	Hex.Soc.Hdless.Bolt (M6x1-14)	1
29	CR19I-29	Anvil [For CR-19I, CR-19T, CR-23I, CR-23IA]	1	527	CR19I-527	Hex.Soc.Hd.Bolt (M8x1.25-16)	1
	CR19S-29	Anvil [For CR-19S]	1	528	CR19I-528	Spring Pin (Φ5-14)	2
30	CR19I-30	Pusher [For CR-19I, CR-19T, CR-23I]	1	529	CR19I-529	Spring Pin (Φ3-10)	4
	CR19S-30	Pusher [For CR-19S]	1	530	CR19I-530	Hex.Soc.Hd.Bolt (M5x0.8-14)	6
	CR23I-30	Pusher [For CR-23I, CR-23IA]	1	531	CR19I-531	Lock Nut (M5x0.8)	1
31	CR19I-31	Spring	2	532	CR19I-532	Hex.Soc.Flat Counter Snk Hd.Screw (M5x0.8-12) [For CR-19I, CR-19T, CR-23I, CR-23IA]	2
32	CR19I-32	Anvil Cap	1		CR19S-532	Hex.Soc.Flat Counter Snk Hd.Screw (M5x0.8-14) [For CS-39S]	2
33	CR19I-33	Spring	1	533	CR19I-533	Pin (Φ3.98-13)	4
34	CR19I-34	Plate	1	534	CR19I-534	Pin (Φ6.05-8)	2
35	CR19I-35	Top Guide	1	537	CR19I-537	Spring Pin (Φ6-16)	2
36	CR19I-36	Leaf Spring	1	538	CR19I-538	Spring Pin (Φ4-22)	3
37	CR19I-37	Right Coil Guide [For CR-19S]	1	540	CR19I-540	Hex.Soc.Hd.Bolt (M5x0.8-20)	1
	CR23I-37	Right Coil Guide [For CR-23I, CR-23IA]	1	541	CR19I-541	Hex.Soc.Flat Counter Snk Hd.Screw (M5x0.8-8)	4
	CR19T-37	Right Coil Guide [For CR-19T]	1	542	CR19I-542	Round Hd.Screw (M3x0.5-6)	4
	CR19S-37	Right Coil Guide [For CR-19S]	1	543	CR19I-543	E-Ring (Φ2.5)	2
38	CR19I-38	Left Coil Guide [For CR-19I]	1	544	CR19I-544	Spring Pin (Φ4-20)	1
	CR23I-38	Left Coil Guide [For CR-23I, CR-23IA]	1	545	CR19I-545	C-Ring (Φ20)	1
	CR19T-38	Left Coil Guide [For CR-19T]	1	546	CR19I-546	E-Ring (Φ2.5)	1
	CR19S-38	Left Coil Guide [For CR-19S]	1	548	CR19I-548	Plastic Pin	1
39	CR19I-39	Magazine Seat [For CR-19I, CR-19S, CR-19T]	1	549	CR19I-549	Wave Washer (Φ10)	1
	CR23I-39	Magazine Seat [For CR-23I, CR-23IA]	1	551	CR19I-551	Hex.Soc.Flat Counter (M4x0.7-12)	3
40	CR19I-40	Shaft	1				

**NOTE**

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