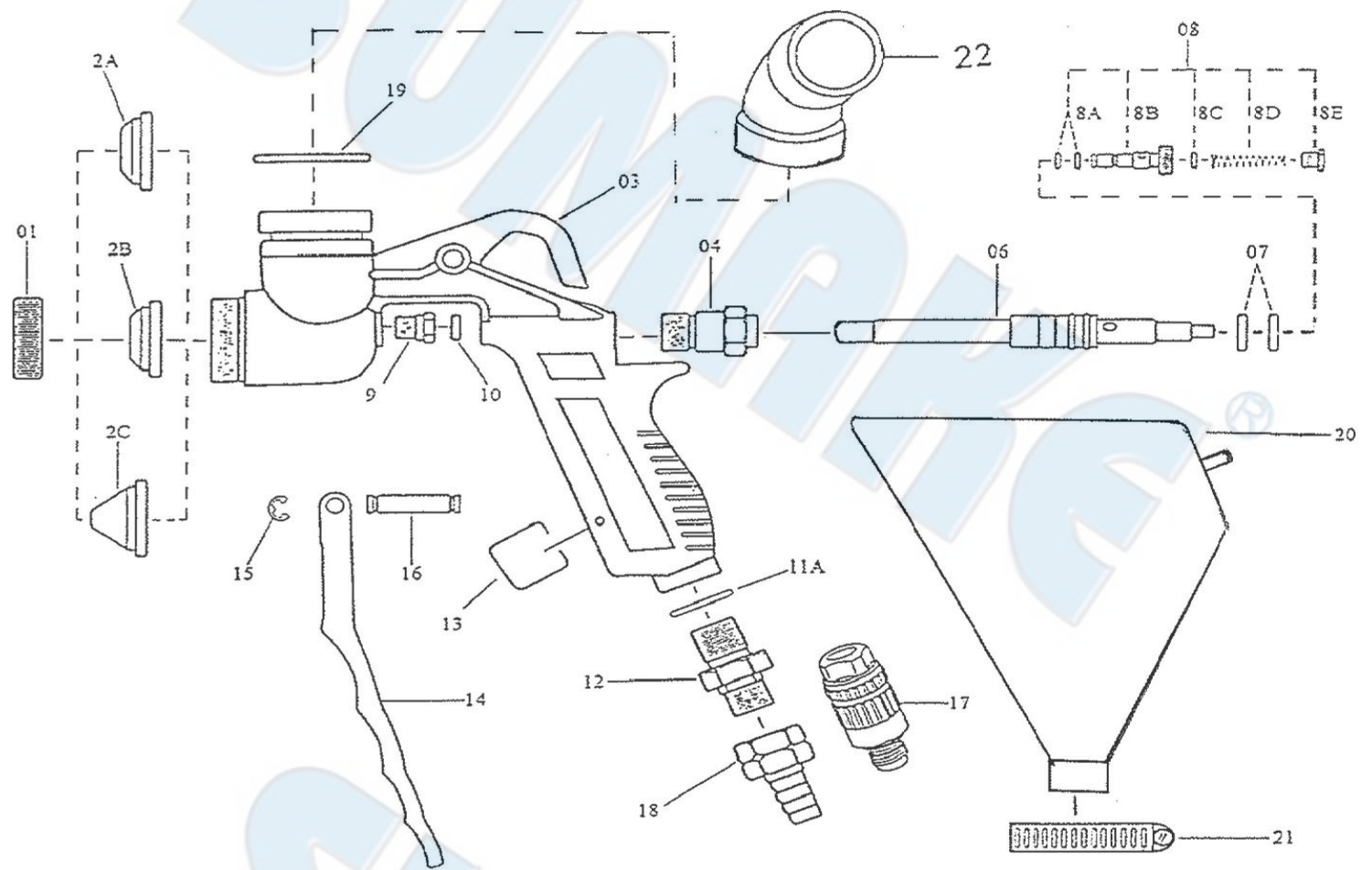


SS-1182P

AIR TEXTURE HOPPER SPRAY GUN (PLASTIC CAP)

SS-1182PR

AIR TEXTURE HOPPER SPRAY GUN W/ REGULATOR (PLASTIC CAP)



PARTS LIST

No.	Parts No.	Description	Q'ty
1	1182A-01	Retaining Ring	1
2A	1182A-02A	4.0mm Nozzle Fluid	1
2B	1182A-02B	6.0mm Nozzle Fluid	1
2C	1182A-02C	8.0mm Nozzle Fluid	1
3	1182A-03	Gun Body	1
4	1182A-04	Nut Guide	1
6	1182A-06	Gun Needle (Standard)	1
7	1182A-07	O-Ring (Φ10.82x1.78t)	2
8	1182A-08	Fluid Control Knob Assembly	1
8A	1182A-08A	O-Ring (Φ10.82x1.78t)	2
8B	1182A-08B	Fluid Control Knob Body	1
8C	1182A-08C	Washer	1
8D	1182A-08D	Spring	1
8E	1182A-08E	Screw	1

No.	Parts No.	Description	Q'ty
9	1182A-09	Cage	1
10	1182A-10	O-Ring (Φ9.25x1.78t)	1
11A	1182A-11A	O-Ring (Φ11.5x1.5t)	1
12	1182A-12	Air Inlet Nipple	1
13	1182A-13	Bail Trigger	1
14	1182A-14	Gun Trigger	1
15	1182A-15	E-Ring	2
16	1182A-16	Trigger Pin	1
17	1182A-17	Air Regulator [SS-1182PR]	1
18	1182A-18	Air Fitting	1
19	1182A-19	O-Ring (Φ35x3t)	3
20	1182P-20	Plastic Hopper	1
21	1182A-21	Hopper Clip	2
22	1182P-22	45° Elbow	1

ATTACHING THE HOPPER TO THE GUN BODY USING THE FLEXIBLE CONNECTOR:

- A. Place the hopper upside down on the floor or a table.
- B. Place the large end of the flexible connector over the hopper neck and tighten the clamp.
- C. Slide the hopper receiver, on the gun body. Into the small end of the flexible connector.
- D. Position the hopper on the gun body so the handle is facing toward the rear of the gun
- E. Tighten the remaining clamp

1. PREPARING TO USE YOUR HOPPER GUN:

There are 5 major factors used to achieve a desired texture. These must be controlled to maintain a consistent application of material. They are discussed below.

- A. MATERIAL MIXTURE: If you are using commercially available wall and ceiling textures, follow the manufacturers instructions for mixing. If you choose to thin down all-purpose joint compound or topping mix, you will want a mixture thickness of a thick paint or thin pancake batter.
- B. AIR SUPPLY: The spraying **SUMAKE** requires a compressor the produces 7 C.F.M. (Cubic Feet per Minute) at 25PSI (Pound per Square Inch). The supply of air must be consistent or the texture will change accordingly.
- C. ATOMIZING PRESSURE: A lower pressure (P.S.I.) will produce a heavier texture, and an increase in pressure will produce a finer texture. The range in pressures would generally be between 10 and 30 P.S.I. The most popular textures (Medium Splatter & Orange Peel) are sprayed at 17-23 P.S.I.
- D. MATERIAL ORIFICE: The smaller the material orifice, the finer the texture pattern and the larger the material orifice, the larger the texture pattern. Acoustic materials always use the largest material orifice (8mm). The most popular textures (Medium Splatter & Orange Peel) use the medium material orifice (6mm)
- E. TRIGGER PULL DISTANCE: If you have consistent air supply and air pressure, adjusting the trigger pull distance allows for fine control of the texture pattern. To adjust the trigger pull distance, turn the knurled knob on the back of the gun clockwise or counter clockwise. Maximum adjustment is 7 turns or when the trigger touches the handle. When pulled. The trigger pull distance is critical to consistent texture patterns.

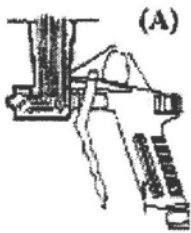


Diagram A:

- 1. The hopper is full.
- 2. The trigger is completely released.
- 3. The air is on and flowing from the top.
- 4. No material is being sprayed.

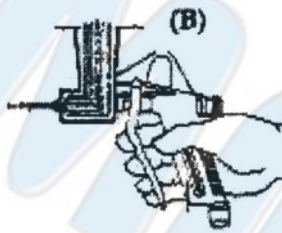


Diagram B:

- 1. The hopper is full.
- 2. The air is on and flowing
- 3. The trigger is partially pulled.
- 4. The air is blowing some material through the front of the gun.

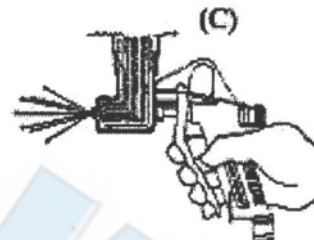


Diagram C:

- 1. The hopper is full.
- 2. The air is on and flowing
- 3. The trigger is pulled fully open.
- 4. Material is flowing at an increased rate.

HORIZONTAL SURFACES & OVERHEAD CEILINGS

- A. Fill the hopper 2/3 to 3/4 full with texture material.
- B. Start your compressor and open the shut-off valve (if used) allowing air to discharge through the hopper gun.
- C. Standing on the floor or other stable surface. Lift the hopper gun until it is approximately 18" below and angled toward the surface at between 30 and 50 degrees at a starting point near the corner or edge.
- D. Pull the trigger and move sideways until you reach the opposite corner or edge.
- E. Without stopping, move backwards and start sideways in the opposite direction until you reach the starting corner or edge.
- F. Repeat these procedures until you have textured the entire surface or are nearing a vertical surface.
- G. If you are approaching a vertical surface, stop approximately 6 feet from the surface, turn around and repeat steps C, D & F

MAINTENANCE

TO CLEAN:

1. Fill the hopper with clean water and flush out all remaining texture materials. Reconnect the hopper gun to air compressor and blow air through the gun for 10 to 15 seconds to remove any texture materials or water that may have seeped into the air stem.
2. Disconnect the gun from the air supply.
3. If you are using the Air Shut-Off valve, make sure the valve is open.
4. Turn the gun upside down and place 5 to 10 drops of light, lubricating household oil (such as 3 in 1) in the Quick Disconnect with the Air Shut-Off Valve Open. This will allow the oil to lubricate the air stem and o-rings.
5. Pull the trigger several times
6. After oiling, close the Shut-Off valve for storage.

TO DISASSEMBLY:

1. Remove the Material Orifice.
2. Remove the Adjustable Stop by turning it counter clockwise until it is disengaged.
3. From the front of the gun, push the Air Stem toward the rear with your finger. The air stem may now be completely removed by pulling it out the back of the gun.
4. To remove or replace the trigger, remove one of the two "E" clips and slide the trigger-retaining pin to one side.

TO REASSEMBLY:

1. Prior to reassembly, wipe a small amount of grease (such as a wheel bearing grease or any lithium-based grease) on the O-rings of the Adjustable Stop Assembly and the Air Stem Assembly.
2. From the rear of the gun, slide the air stem into the gun body. **CAUTION:** Avoid damaging the O-rings when re-assembling the air stem. The O-rings can rip on the threads or tear on the inside diameter of the gun chamber.
3. Re-attach the adjustable Stop by turning it clockwise until it is engaged (Approximately 2 to 3 turns)
4. Place the desired Material orifice on the front of the gun and secure it with the material orifice Nut.

F. Use the “Texture Table” below for basic parameters in preparation for spraying.

Texture pattern	Mixture Thickness	Material Orifice	Pressure (P.S.I.)	Trigger Pull
Light Splatter	Thick Paint	4 mm	23 - 25	1/3
Orange Peel	Thick Paint	6 mm	20 - 23	1/2
Medium Splatter	Thick Paint	6 mm	17 - 20	2/3
Heavy splatter	Thin Pancake Batter	8 mm	10 - 15	Full
Acoustic	Manufacture's Specs.	8 mm	17 - 20	Full

2. BEFORE SPRAYING

- Mask off any areas you don't want textured.
- To protect floors and carpets, use heavy canvas drop cloths or similar protection. Lightweight plastic drop cloths do not properly protect floor or carpets.
- Avoid spraying directly overhead. Transfer efficiency is not 100% especially on ceilings.
- Plan ahead how you intend to move during spraying and remove any obstacles in you path.
- Mix enough material to complete the job or section before starting to spray.
- After spraying, remove or clean your shoes before walking into unprotected areas.

3. APPLYING TEXTURE:

After completing steps 1 and 2, you will be ready to start applying textures. If this is the first time using a spraying **SUMAKE** and/or you are trying to match an existing wall or ceiling texture, we recommend you spray test panels. It is best to use a sheet of drywall, plywood or cardboard. Practice with the spraying **SUMAKE** until the desired texture pattern is achieved. The basic steps for spraying wall and ceiling textures are as follows:

VERTICAL & ANGLED SURFACES - WALLS & VAULTED CEILING

- A. Fill you hopper 2/3 to 3/4 full with texture material
- B. Start the compressor and open the Shut-Off valve, allowing air to discharge through the hopper gun
- C. Stand 3 to 4 feet from the surface to be textured (except horizontal surfaces).
- D. Lift your spraying **SUMAKE** toward the top of the surface to be sprayed (at a corner or edge).
- E. Pull the trigger and start moving your spraying **SUMAKE** vertically, down the surface until you are near the bottom.
- F. Without stopping, move sideways and start up the surface vertically, until you are near the top.
- G. Without stopping, move sideways and start down the surface vertically, again.
- H. Repeat until all of the desired surfaces have been sprayed. Refill the hopper as necessary.
- I. If a “Knock-Down” texture is desired, wait until the top of the texture pattern changes from glossy to dull in appearance (normally 15-20 minutes) and gently flatten the texture with a knock-down knife, taping knife or trowel.





Read all these safety instructions before operating this product and save these instructions.

The tool has been manufactured in conformity with the instruction of EU machine directive. The EU mark will be considered void in the event of inexpert repairs, the use of non-original parts and in case of non-observance of the safety instructions in the user's manual.

Possible direct or indirect consequential damages are not the responsibility of SUMAKE Industrial co., Ltd.

General safety rules:

1. Watch the tool at all times when in use.
2. People under the influence of alcohol or drugs are not allowed to use, repair or maintain the tool.
3. Keep unqualified persons, children, etc. away from the tool.
4. Keep work area clean and with sufficient daylight or artificial lighting. The work area on which the machine is used must be cleaned up. Disorder is a potential cause of accidents.
5. Danger of explosion. Never use oxygen and combustible gas as an air supply for the tool which may be ignited by spark and cause fire or explosion.
6. Never use gasoline or other flammable liquids to clean the tool.
7. Do not use air tools in potentially explosive atmospheres such as in the presence of flammable liquids, cleaning solvents, fluid energy or stored gases.
8. Do not expose air tools to rain. Do not use air tools in damp or wet locations.
9. When a fault or failure is detected, the tool must immediately be disconnected from the air supply and returned for repair.
10. It is not permitted to modify the tool in any way.
11. When not in use, keep tools in a dry place, either locked up or in a high place, out of the reach of children.
12. Do not force small air tools to do the job of a heavy –duty task. Do not use air tool for purpose of which was not intended.
13. Wear suitable ear protection at environment noise level >80dB(A) and safety spectacles when using the tool. Always wear approved safety goggles if work in dusty. This also applies to other persons in the nearby vicinity.
14. Do not wear loose clothing or jewelry. They can be caught in moving parts. Rubber gloves and non-skid foot wear are recommended when working outdoors. Wear protective hair covering to contain long hair.
15. Keep proper footing and balance at all times.
16. Use clamps or a vice to hold work-piece. It is safer than using your hand and free both hands to operate the air tool.
17. When not use, before performing service or changing accessories, please disconnect tool from air compressor.
18. Do not carry plugged in air tool with your finger on the switch trigger. Be sure switch is in the "OFF" position when connecting to air supply.
19. Watch what you are doing. Use common sense, even unsafe situation or unbalanced positions, particularly when you are tired.
20. Air powered tools can vibrate in use. Vibration, repetitive motions or uncomfortable positions may be harmful to your hands or arms. Stop using any tool if discomfort, tingling feeling or pain occurs. Seek medical advice before resuming use.
21. Multiple hazards. Read and understand the safety instructions before installing, operating, repairing, maintaining, changing accessories on, or working near the tool. Failure to do so can result in serious bodily injury.
22. Only qualified and trained operators should install, adjust or use the tool.
23. Do not modify the tool. Modifications may reduce the effectiveness of safety measures and increase the risks to the operator.
24. Do not discard the safety instructions – give them to the operator.
25. Do not use the tool if it has been damaged.
26. Tools shall be inspected periodically to verify the ratings and markings required by this document are legibly marked on the tool. The employer/user shall contact the manufacturer to obtain replacement marking labels when necessary.

Safety precautions for projectile hazards

1. Disconnect the tool from the energy source when changing inserted tool or accessories.
2. Failure of the accessories may generate high velocity projectiles.
3. Always wear impact-resistant eye protection during operation of the tool. The grade of protection required should be assessed for each use.
4. The risks to others should also be assessed at this time.
5. Ensure that the work piece is securely fixed.

Safety precautions for operating hazards

1. Use of the tool may expose the operator's hands to hazards including crushing, impacts, cuts and abrasions and heat. Wear suitable gloves to protect hands.
2. Operators and maintenance personnel must be physically able to handle the bulk, weight and power of the tool.
3. Hold the tool correctly: be ready to counteract normal or sudden movements – have both hands available.
4. Maintain a balanced body position and secure footing.
5. Release the start and stop device in the case of an interruption of the energy supply.
6. Use only lubricants recommended by the manufacturer.
7. That unsuitable postures may not allow counteracting of normal or unexpected movement of the tool.
8. If the tool is fixed to suspension device make sure that the fixation is secure.

Safety precautions for repetitive motions hazards

1. When using the tool, the operator may experience discomfort in the hands, arms, shoulders, neck, or other parts of the body.
2. While using the tool, the operator should adopt a comfortable posture. Maintain secure footing and avoid awkward or off-balanced postures. The operator should change the posture during extended tasks which may help avoid discomfort and fatigue.
3. If the operator experience symptoms such as persistent or recurring discomfort, pain, throbbing, aching, tingling, numbness, burning sensation or stiffness, these warning signs should not be ignored. The operator should tell the employer and consult a qualified health professional.

Safety precautions for accessory hazards

1. Disconnect power tool from energy supply before changing the accessory.
2. Only use sizes and types of accessories and consumables that are recommended by the tool manufacturer.

Safety precautions for workplace hazards

1. Slips, trips and falls are major causes of workplace injury. Be aware of slippery surfaces caused by use of the tool and also of trip hazards caused by the air line.
2. Proceed with care in unfamiliar surroundings. Hidden hazards may exist, such as electricity or other utility lines.
3. The tool is not intended for use in potentially explosive atmospheres and is not insulated from coming into contact with electric power.
4. Make sure there are no electrical cables, gas pipes etc. that could cause a hazard if damaged by use of the tool.

Safety precautions for dust and fume hazards

1. Dusts and fumes generated when using the tool can cause ill health (for example: cancer, birth defects, asthma and/or dermatitis); risk assessment of these hazards and implementation of appropriate controls of is essential.
2. Risk assessment should include dust created by the use of the tool and the potential for disturbing existing dust.
3. Operate and maintain the power tool as recommended in these instructions, to minimise dust or fume emissions.
4. Direct the exhaust so as to minimise disturbance of dust in a dust filled environment
5. Where dusts or fumes are created, the priority shall be to control them at the point of emission.
6. All integral features or accessories for the collection, extraction or suppression of airborne dust or fumes should be correctly used and maintained in accordance with the manufacturer's instructions.
7. Use respiratory protection as instructed by your employer or as required by occupational health and safety regulations.

Safety precautions for noise hazards

1. Unprotected exposure to high noise levels can cause permanent, disabling, hearing loss and other problems such as tinnitus (ringing, buzzing, whistling or humming in the ears).
2. Risk assessment of these hazards and implementation of appropriate controls of is essential.
3. Appropriate controls to reduce the risk may include actions such as damping materials to prevent work pieces from 'ringing'.
4. Use hearing protection as instructed by your employer or as required by occupational health and safety regulations.
5. Operate and maintain the power tool as recommended in these instructions, to prevent an unnecessary increase in noise.
6. If the tool has a silencer, always ensure it is in place and in good working order when the tool is operating.
7. Select, maintain and replace the consumable/inserted tool as recommended in these instructions, to prevent an unnecessary increase in noise.

Safety precautions for vibration hazards

1. Exposure to vibration can cause disabling damage to the nerves and blood supply of the hands and arms.
2. Wear warm clothing when working in cold conditions and keep your hands warm and dry.
3. If you experience numbness, tingling, pain or whitening of the skin in your fingers or hands, stop using the assembly power tool for non-threaded mechanical fasteners, tell your employer and consult a physician.
4. Support the weight of the tool in a stand, tensioner or balancer, because the operator can then use a lighter grip to support the tool.

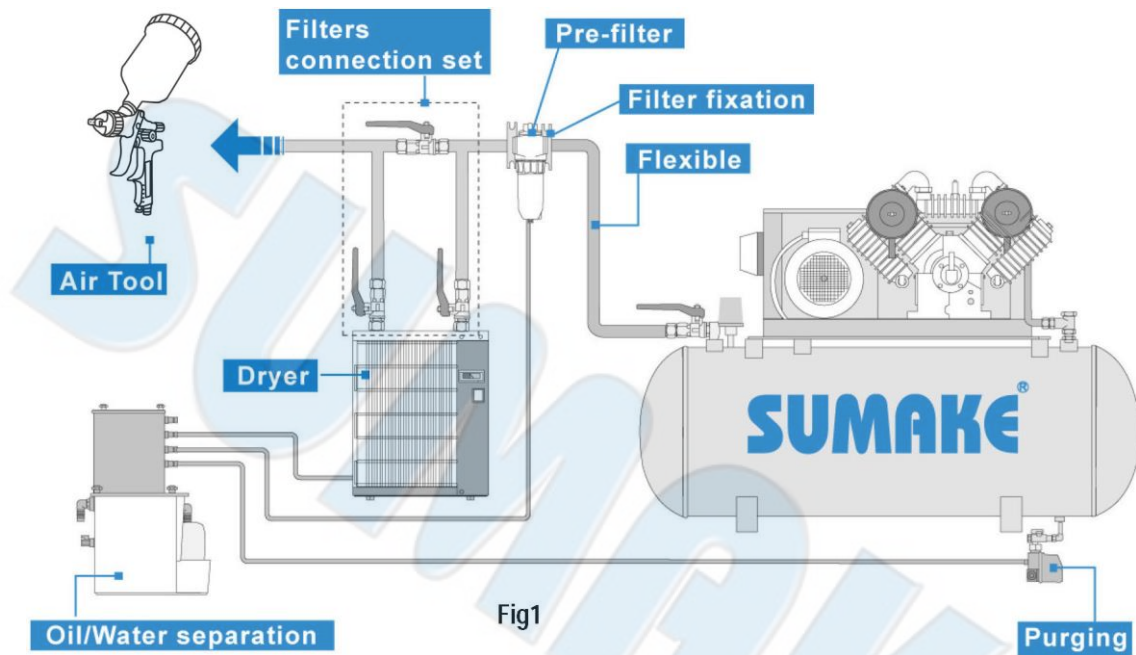
Additional safety instructions for pneumatic power tools

1. Always shut off air supply, drain hose of air pressure and disconnect tool from air supply when not in use, before changing accessories or when making repairs.
2. Never direct spraying air or liquid at yourself or anyone else.
3. Whipping hoses can cause severe injury. Always check for damaged or loose hoses and fittings.
4. Cold air shall be directed away from the hands.
5. Whenever universal twist couplings (claw couplings) are used, lock pins shall be installed and whipcheck safety cables shall be used to safeguard against possible hose-to-tool and hose-and-hose connection failure.
6. Do not exceed the maximum air pressure stated on the tool.
7. Never carry an air tool by the hose.

Specific safety instructions

Warnings shall be given about any specific or unusual hazards associated with the use of the power tool. Such warnings shall indicate the nature of the hazard, the risk of injury and the avoidance action to take.

General preparation and connection:



1. Before connecting the air hose, apply 4 to 5 drops of SAE#10-20 spindle oil at the air inlet. Also, every 3 to 4 hours of operation, oiling is necessary. Twist Teflon thread tape to ensure a proper seal air inlet. Then tighten the air coupler into air tool.
2. The supplied compressed air must be clean and dry, with the appropriate oil mist. Use an air treatment unit; filter, regulator and lubricator.
3. Please refer Fig.1 illustration shows the correct mode of connection to the air supply system which will increase the efficiency and useful life of the tool.
4. The quick connect coupling and hose must have sufficient air flow capacity. We recommend an air hose with a diameter of 10mm (3/8").
5. To ensure a good performance. The operation pressure at the compressed air inlet please refer specification indication. Higher operating pressures may cause damaged or excessive wear. Operating pressures below 5.3bar may cause pressure or power loss.



Risk of injury

1. Compressed air can inflict serious injuries. Therefore never point the air hose at another person or yourself.
2. Shut – off the air supply and disconnect the tool in case:
 - You want to change or replace accessories.
 - You want to clean, repair or maintain the tool.
 - The tool is not going to use for some times.
3. Check compressed air hose before use. If it is damaged, broken, torn, or deformed, the hose is not to be connected to the tool.
4. Always check the pneumatic couplings before using the tool. If they show signs of damage, fracture, cracking or excessive corrosion, the respective tool or the air hose is not to be used.
5. Use only qualified adapters and connectors, In case of wear they are to be replaced immediately.
6. Only use air pipes that are fit for the use at maximum pressure.

Maintenance instruction:

1. Dry the filter (fig1) and the air inlet of the tool.
2. Lubricate the quick connect coupling to prevent blocking.
3. Air tool require lubrication throughout the life of the tool. The air motor and bearing uses compressed air to start the tool. The moisture in compressed air will rust the air motor; you must lubricate the motor daily.
4. Avoid storing the tool in a location subject to high humidity. If the tool is left as it is used, the residual moisture inside the tool can cause rust.
5. Before storage, lubricate tool and run it for a few seconds.
6. Regular inspection of spindles, threads, and clamping devices in respect of wear and tolerances for location of abrasive products.
7. If the tool is too seriously damage to be used anymore, recycle raw material instead of disposing as waste. The machine, accessories and packaging should be sorted for environmental-friendly recycling. Check with your local authority or retailer for recycling advice.

