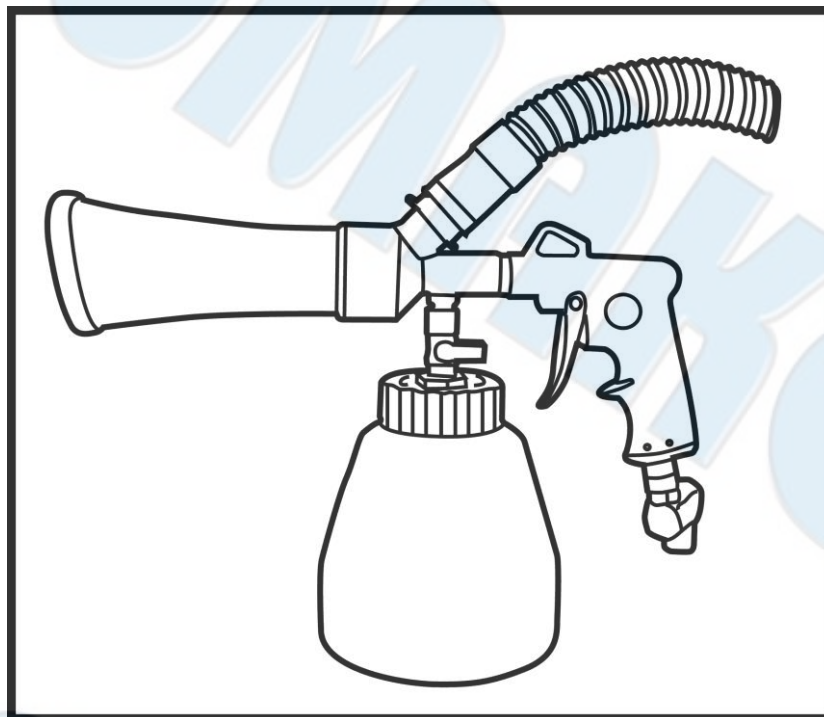




SUMAKE PNEUMATIC TOOLS



Air Vacuum Type Twister Cleaning Gun (W/O Motor) (1000cc Plastic Cup) SA-4015VC

Specification:

Free Speed	6,000 r/min
Capacity	1000 cc
Overall Length	12.5" (320mm)
Air Consumption	10 CFM (283 L/min)
Air Inlet (PT)	1/4" (6.35 mm)
Air Hose (I.D.)	1/4" (6.35 mm)
Air Pressure	50-115 psi (3.5-8 kg/cm ²)
Net Weight	1.76 lbs (0.8 kg)

Noise and Vibration:

Vibration EN ISO 20643:2008	Noise EN ISO 15744	Remark
No Load: 0.73 m/s ²	Sound Pressure Level : 98 dB(A)	Please always wear ear protector at environment noise level > 80 dB(A) due to risk of impaired hearing!
	Sound power level : 109 dB(A)	
Uncertainty K= 1.5 m/s ²	Uncertainty K= 3dB	

INSTRUCTION MANUAL

ITEM NO.: **SA-4015VC**
AIR VACCUM TYPE TWISTER CLEANING GUN
(W/O MOTOR)



Replacing aluminum tube

1. Remove outer nozzle.



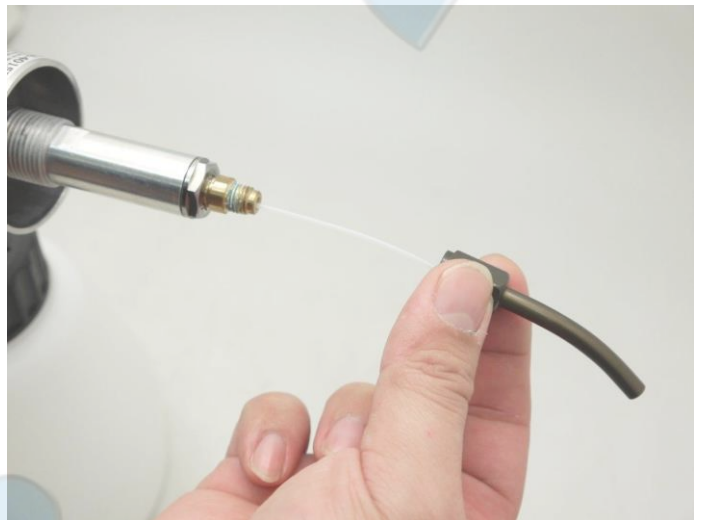
2. Anticlockwise to remove inner nozzle.



3. Use 9mm open wrench to hold lock nut, then anticlockwise to remove aluminum tube with 12mm open wrench.



4. Replace with new aluminum tube.



Replacing Teflon tube

1. Remove outer nozzle.



2. Anticlockwise to remove inner nozzle.



3. Anticlockwise to remove the cup.



4. Anticlockwise to remove aluminum main body with 15mm open wrench.

Note: Apply thread-lock adhesive before assembling.



5. Fix housing on vise.



6. Anticlockwise to remove switch valve set with 14mm open wrench.

Note: Apply thread-lock adhesive before assembling.



7. Hold switch valve set with 14mm open wrench first, then anticlockwise to remove Teflon kit.

Note: Warm up anaerobic adhesive before disassembling to make it softer.



8. Assemble new Teflon kit.

Note: Apply thread-lock adhesive before assembling.



Troubleshooting

1. When the aluminum tube does not rotate, spray some lubricant WD40 (other brands will do) into the air inlet.



2. When the twister does not aspirate any liquid, make sure to switch on the valve and blow air through the filter in the metal of the flexible tube.





EC DECLARATION OF CONFORMITY

We: **SUMAKE INDUSTRIAL CO., LTD.**

4F, No. 351, Yangguang St., Neihu District, Taipei City, Taiwan

declare in sole responsibility that the equipment

Equipment : **AIR VACCUM TYPE TWISTER CLEANING GUN**

Model/ Serial No. : **SA-4015VC**

to which this declaration applies, complies with these normative documents:

- Machinery Directive: 2006/42/EC

and conforms to the following EN standard,

- EN ISO 12100: 2010
- EN 1953: 2013

Name and Signature/Position



Mike Su - Managing Director

Date and Place

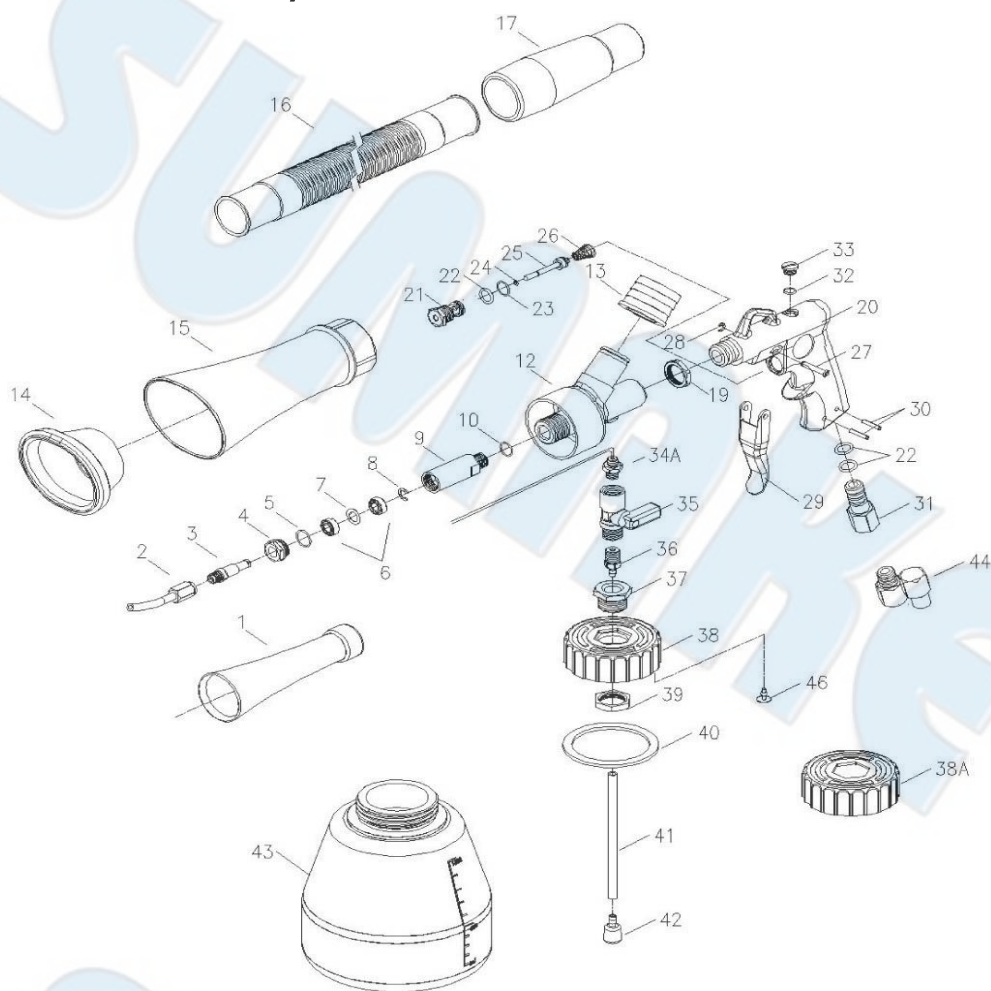
2022/12/1

Taipei, Taiwan

SA-4015VC-D-2301B-G2F

SA-4015VC

AIR VACCUM TYPE TWISTER CLEANING GUN (W/O MOTOR) (1000CC PLASTIC CUP)



PARTS LIST

No.	Parts No.	Description	Q'ty
1	SA4015V-01	Nozzle	1
2	SA4015V-02	Aluminium Tube	1
3	SA4015V-03	Rotor	1
4	SA4015V-04	Lock Nut	1
5	SA4015V-05	O-Ring	1
6	SA4015V-06	Ball Bearing (S686 ZZ)	2
7	SA4015V-07	SUS Washer	1
8	SA4015V-08	E-Ring (ETW-5)	1
9	SA4015V-09	Aluminium Main Body	1
10	SA4015V-10	O-Ring	1
11	SA4015V-11	O-Ring	1
12	SA4015V-12	Controller Cap	1
13	SA4015V-13	Vacuum Adapter	1
14	SA4015V-14	Nozzle Shroud	1
15	SA4015V-15	Nozzle	1
16	SA4015V-16	Vacuum Hose	1
17	SA4015V-17	Vacuum Hose Adapter	1
19	SA4015V-19	Nut	1
20	SA4015V-20	Housing	1
21	SA4015V-21	Nut	1
22	SA4015V-22	O-Ring	3
23	SA4015V-23	O-Ring	1
24	SA4015V-24	O-Ring	1
25	SA4015V-25	Valve Stem	1

No.	Parts No.	Description	Q'ty
26	SA4015V-26	Spring	1
27	SA4015V-27	Pin	1
28	SA4015V-28	E-Ring (ETW-3)	1
29	SA4015V-29	Trigger	1
30	SA4015V-30	Spring Pin	2
31	SA4015V-31A	Air Inlet (PT19)	1
	SA4015V-31B	Air Inlet (NPT18)	1
	SA4015V-31C	Air Inlet (PS19)	1
32	SA4015V-32	O-Ring	1
33	SA4015V-33	Screw	1
34	SA4015VC-34	Teflon Kit	1
35	SA4015VC-35	Switch Valve Set	1
36	SA4015VC-36	Screw	1
37	SA4015VC-37	Screw	1
38	SA4015VC-38	Cap (A Hole)	1
38A	SA4015VC-38A	Cap (No Hole)	1
39	SA4015VC-39	Nut	1
40	SA4015VC-40	Packing	1
41	SA4015VC-41	Tube	1
42	SA4015VC-42	Bushing	1
43	SA4015VC-43	Cup	1
44	SA4015V-44	Air Universal Joint	1
46	SA4015VC-46	Rubber	1