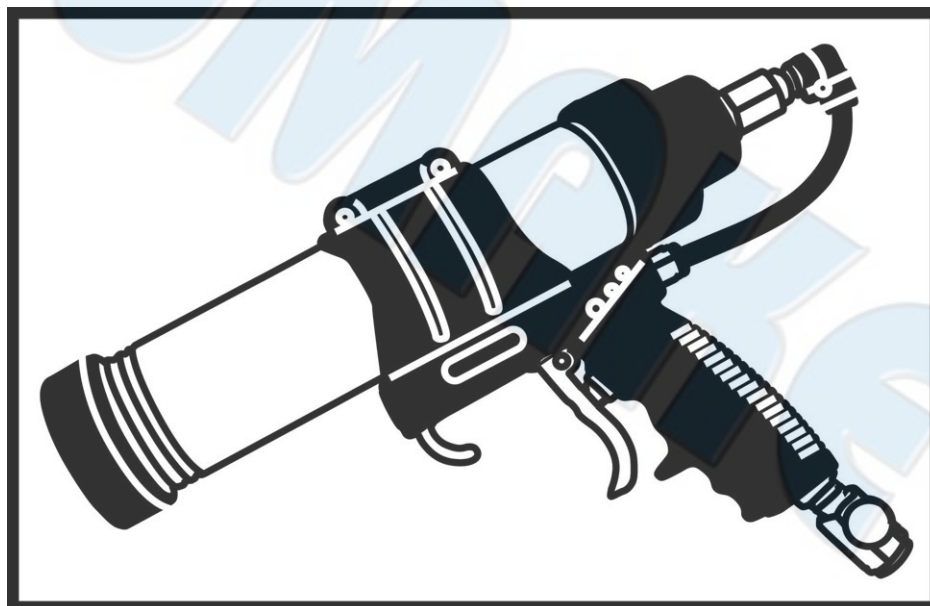




SUMAKE PNEUMATIC TOOLS



2 In 1 Professional Air Caulking Gun With QC Exhaust & Grip, 15" Aluminum Pipe (Line Pull Type) ST-66410-15

Specification:

Capacity	Cartridge: 310 mm Sachet: 310~800 ml
Length	525 mm
Air Inlet (PT)	1/4" (6.35 mm)
Air Hose (I.D.)	1/4" (6.35 mm)
Operated Air Pressure	60~90 psi
Net Weight	2.2 lbs (1.0 kg)

Noise and Vibration:

Vibration EN 28662-1 and EN 28662-5	Noise EN ISO 15744	Remark
Load: < 2.5 m/s ² Uncertainty K= 1.5 m/s ²	Sound Pressure Level No load: 65 dB(A)	Please always wear ear protector at environment noise level > 80 dB(A) due to risk of impaired hearing!
	Sound power level No load: 76 dB(A)	
	Uncertainty K= 3dB	

SUMAKE INDUSTRIAL CO., LTD

4F,NO.351,Yanguang St.,Neihu District TAIPEI, TAIWAN, ZIP:114-91

ST-66410-15-S-1604D-S2F



EC DECLARATION OF CONFORMITY

We: **SUMAKE INDUSTRIAL CO., LTD.**

4F, No. 351, Yangguang St., Neihu District, Taipei City, Taiwan

declare in sole responsibility that the equipment

Equipment : **2 IN 1 PROFESSIONAL AIR CAULKING GUN**

WITH QC EXHAUST & GRIP, 15" ALUMINUM PIPE (LINE PULL TYPE)

Model/ Serial No. : **ST-66410-15**

to which this declaration applies, complies with these normative documents:

- Machinery Directive: 2006/42/EC

and conforms to the following EN standard,

- EN ISO 12100: 2010
-

Name and Signature/Position

Mike Su – Managing Director

Date and Place

2012/10/26

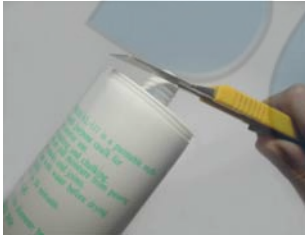
Taipei, Taiwan

ST-66410-15-D-1604C-S2F

2 in 1 Air Caulking Gun (Line Type)



Instruction for use the Cartridge



1. Cut tip off



2. Attach nozzle



3. Cut the nozzle that you need



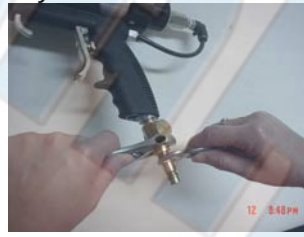
4. Pull the piston back to button



4. Place in gun



5. Replace Threaded retaining collar on tube



6 Use the wrench secure the nipple



7. Attach air supply to applicator

Instruction for use the sachet



1. Put seal into cap



2. Put the glue nozzle into cap



3. Screw out the hole screw



4. Pull the piston back to button



4. Put the sachet into the tube



5. Cutting the seal



6. Screwing the cap and nozzle



7. Cutting nozzle that you need size



8. Used two wrench to lock nipple



9. Attach air supply to applicator

Warning: Never exceed 90PSI (6 Bar) when using caulking gun



ST-66410-I-1006B-S2

ST-66410

2 IN 1 PROFESSIONAL AIR CAULKING GUN WITH QC EXHAUST & GRIP 9" ALUMINUM PIPE (LINE PULL TYPE)

ST-66410-11

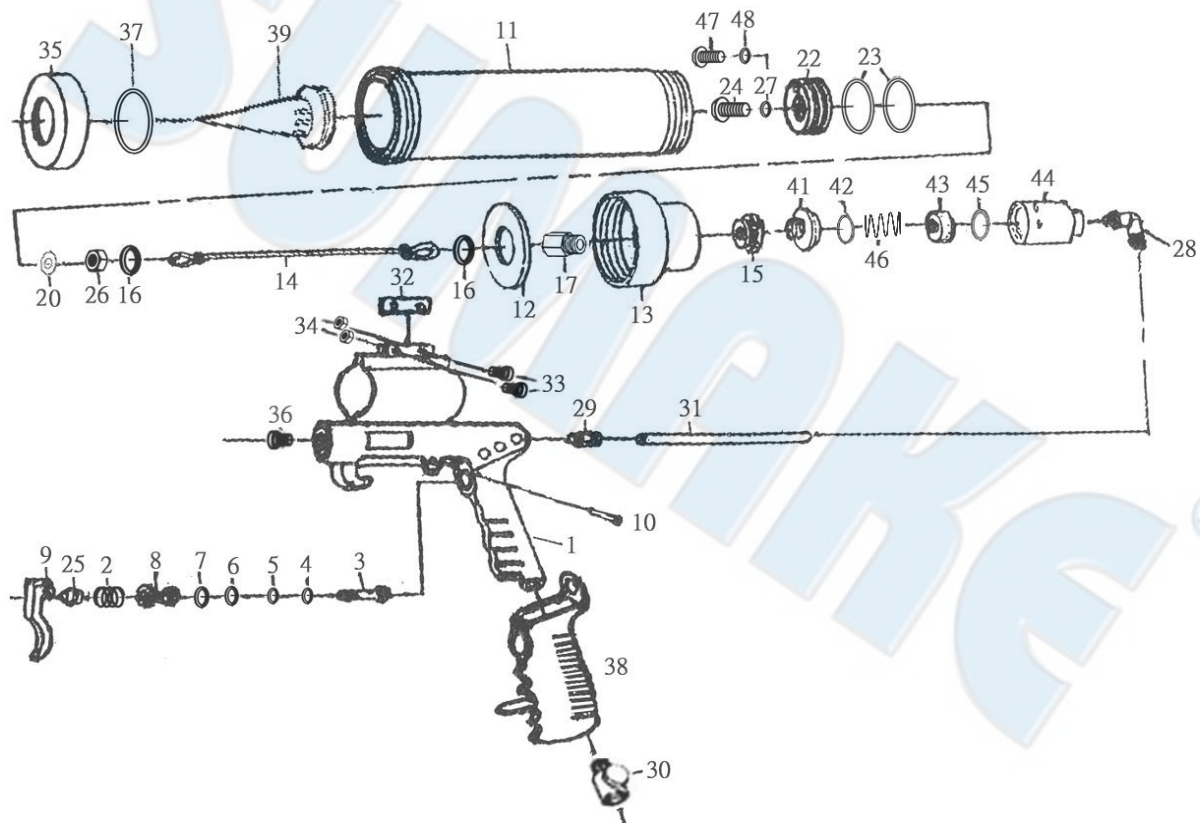
2 IN 1 PROFESSIONAL AIR CAULKING GUN WITH QC EXHAUST & GRIP 11" ALUMINUM PIPE (LINE PULL TYPE)

ST-66410-13

2 IN 1 PROFESSIONAL AIR CAULKING GUN WITH QC EXHAUST & GRIP 13" ALUMINUM PIPE (LINE PULL TYPE)

ST-66410-15

2 IN 1 PROFESSIONAL AIR CAULKING GUN WITH QC EXHAUST & GRIP 15" ALUMINUM PIPE (LINE PULL TYPE)



PARTS LIST

No.	Parts No.	Description	Q'TY
1	66410-01	Handle	1
2	66410-02	Spring	1
3	66410-03	Throttle Valve	1
4	66410-04	O-Ring	1
5	66410-05	O-Ring	1
6	66410-06	O-Ring	1
7	66410-07	O-Ring	1
8	66410-08	Valve Bushing	1
9	66410-09	Trigger	1
10	66410-10	Trigger Riveter	1
11	66410-11A	Aluminum Tube (9")	1
	66410-11B	Aluminum Tube (11")	1
	66410-11C	Aluminum Tube (13")	1
	66410-11D	Aluminum Tube (15")	1
12	66410-12	Gasket	1
13	66410-13	Tube Connector Cover	1
14	66410-14A	Pull Line Ass'y (9")	1
	66410-14B	Pull Line Ass'y (11")	1
	66410-14C	Pull Line Ass'y (13")	1
	66410-14D	Pull Line Ass'y (15")	1
15	66410-15	Push Rod Bushing	1
16	66410-16	Lock Ring	2
17	66410-17	Bolt	1
20	66410-20	Washer	1
22	66410-22	Piston	1
23	66410-23	O-Ring	2
24	66410-24	Screw	1

No.	Parts No.	Description	Q'TY
25	66410-25	Throttle Valve Cap	1
26	66410-26	Nut	1
27	66410-27	O-Ring	1
28	66410-28	"L" Hose Q.C. Connector	1
29	66410-29	Hose Q.C. Connector	1
30	66410-30	Air Regulator	1
31	66410-31A	Air Hose (9")	1
	66410-31B	Air Hose (11")	1
	66410-31C	Air Hose (13")	1
	66410-31D	Air Hose (15")	1
32	66410-32	Space	1
33	66410-33	Screw	2
34	66410-34	Nut	2
35	66410-35	Front Cover	1
36	66410-36	Screw	1
37	66410-37	O-Ring	1
38	66410-38	Handle Grip (Opt.)	1
39	66410-39	Sachet Nozzle	1
41	66410-41	Exhaust Valve Connector	1
42	66410-42	O-Ring	1
43	66410-43	Piston	1
44	66410-44	Valve Body	1
45	66410-45	O-Ring	1
46	66410-46	Piston Spring	1
47	66410-47	Screw	1
48	66410-48	O-Ring	1