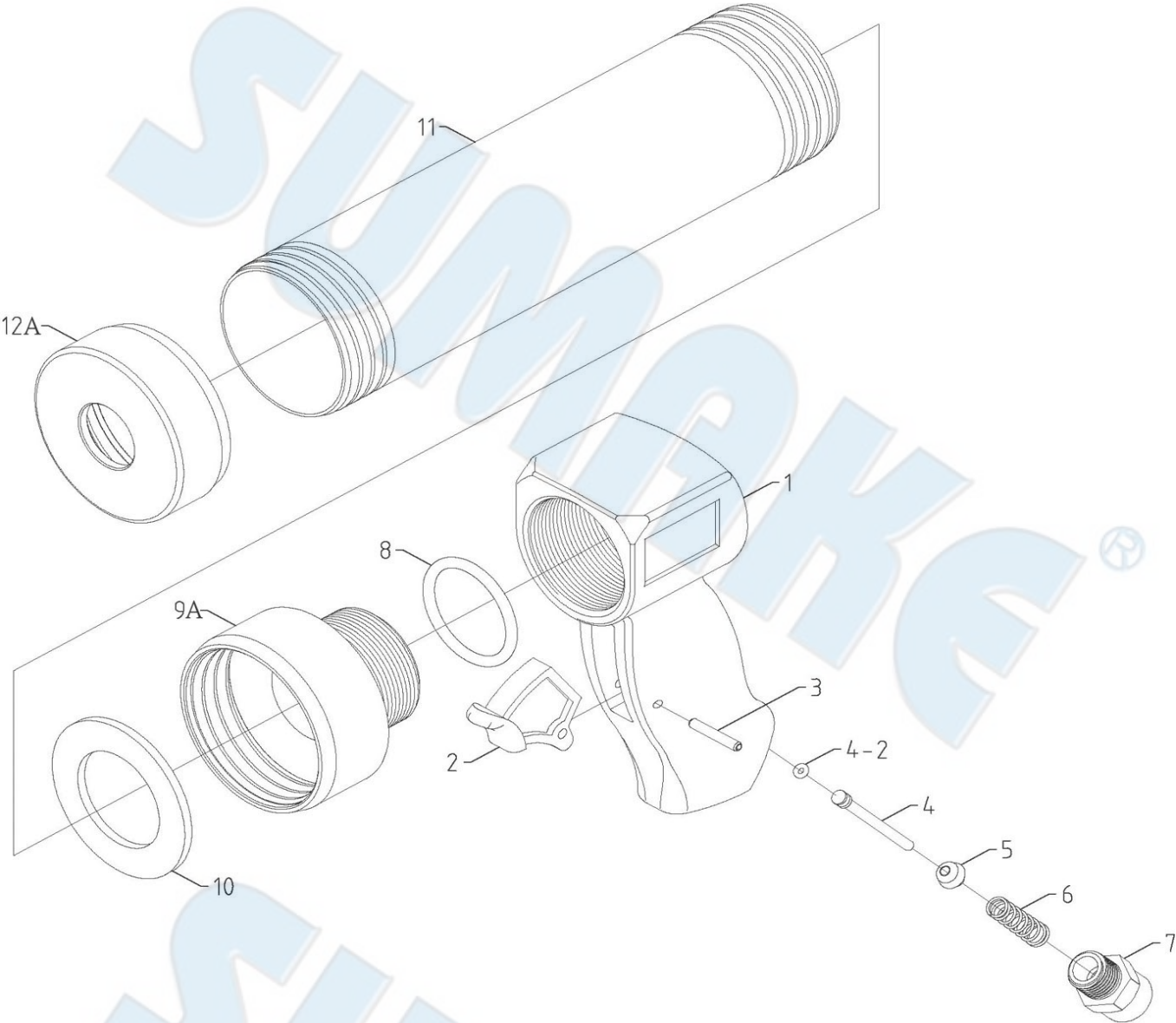


# ST-6640L      AIR CAULKING GUN (METAL)



## PARTS LIST

No.	Parts No.	Description	Q'ty
1	6640A-01	Handle	1
2	6640A-02	Trigger	1
3	6640A-03	Spring Pin (3x20L)	1
4	6640A-04	Valve Stem	1
4-2	6640A-04-2	O-Ring (D2xW1.5)	1
5	6640A-05	Valve Ball	1
6	6640A-06	Valve Spring	1
7	6640A-07	Inlet Bushing (1/4")	1
8	6640A-08	O-Ring (P32)	1
9A	6640A-09A	Adaptor	1
10	6640A-10	Seal	1
11	6640A-11A	Cylinder (350mm)	1
12A	6640A-12A	End Cap	1

## Application:

Pneumatic caulking gun is an ideal tool for sealing joints on wood, composite, glass or even rubber and plastic materials in home, car repairing center, factory or other working places.

The caulking gun is designed to work efficiently for sealing in many industries such like: Windshield mounting, Lighting assembling, Refrigerator assembling, Aluminum doors and windows mounting, Curtain wall building, Under-water building, Side panels sealing, Aircraft body building, Fuel tank sealing, Marine sealing and home use DIY applications as repairing house leakage, bucket, bath tub, repair fish tank, etc., the application is very extensive.

## Operation Method:

1. Screw the supplied plug-in nipple into the air connection after you have wound 2 to 3 layers of sealing tape around the thread.
2. Unscrew the cover ring, insert the cartridge.
3. Just before inserting the cartridge, cut off the tip of the cartridge thread and screw on the spray nozzle (standard cartridges can be used with the caulking gun), then screw the cover ring back in place securely.
4. Connect the tool to the air hose.
5. Always check that the cylinder is secure before you start to work, clean the tool thoroughly as soon as you are finished with your work.
6. A complete air conditioning unit includes a mist oiler and an air filter is required into your air system.
7. If your air system has neither a conditioning unit nor a line oiler, you must feed 3-5 drops of special tool oil into the air connection(inlet) each time before you use your caulking gun. If the caulking gun has not been used for several days, you must feed 5-10 drops of oil into the air connection(inlet) before using it.



## Common Troubleshooting:

Event	Appearance	Possible Cause	Solution
Motor keeps running	Air leakage form the trigger	The O-ring mounted on the PUCH ROD could be teared or damaged	Replace the O-RING
	When air into air inlet, the tool running without press the trigger	The Valve Ball is broken	Replace the Valve Ball
		The Throttle Spring is broken or fatigued	Replace the Throttle Spring
Not operating	No air coming from the air inlet	The Regulator is set at off	Adjust the regulator
		The air is not flow in	Check air system and air connections
Low efficiency	Low power	Not enough air pressure	Check the air pressure



## EC DECLARATION OF CONFORMITY

We: **SUMAKE INDUSTRIAL CO., LTD.**

**4F, No. 351, Yangguang St., Neihu District, Taipei City, Taiwan**

declare in sole responsibility that the equipment

Equipment : **AIR CAULKING GUN (METAL)**

Model/ Serial No. : **ST-6640L**

to which this declaration applies, complies with these normative documents:

- Machinery Directive: 2006/42/EC

and conforms to the following EN standard,

- EN ISO 12100: 2010

Name and Signature/Position

Mike Su – Managing Director

Date and Place

2023/6/1

Taipei, Taiwan

ST-6640L-D-2312A-JIF